## (S.M & C. LONDON)

## The GENUINE Max Sievert Blow-Lamps.

(BENZOLINE SECTION).

## Type D. For Benzoline.

In point of general utility and efficiency as well as in quality and finish, this Lamp is quite similar to the famous S and HE types which are amongst the most popular Benzoline Lamps. Resulting, however, from many years' close study and experiment, it has been provided with a PATENT SELF-CLEANING DEVICE, absolutely reliable and perfect in action, and which must NOT therefore be confused with previous attempts to produce a Lamp installed with this important advantage.

Capacity ... ...
Burns with ordinary pressure ... ...
Burner tube at outlet Length of flame ...
Melts copper wire ...
Weight empty ...



a pint.

 $1\frac{1}{2}$  hours.

11 inch.

7 inches.

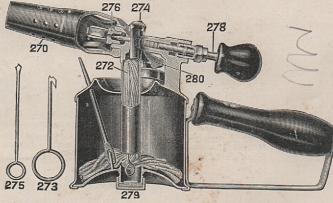
1/4 inch diam. in 1 min.

2 lbs.

Price ... 1/3 act. size.

13/- each.

Indispensable to
Plumbers, Painters,
Coppersmiths,
Braziers, Tinsmiths,
Electricians, and
many other Trades.



## Recognised

in the Trade as the most suitable Lamp

for Painters' use.

IMPORTANT.—The GENUINE Max Sieverts are throughout made by experts, tested to pressure and trial burned, and even every part is most carefully examined before being used. Therefore, more reliable and durable, they must NOT be mistaken for the many imitations, which are copies only in appearance.

(For Spare parts see page 6).

If you have not received General Catalogue No. 167, please apply for one.

SOLE DEPÔT:

SEELISCH, MEYER & CO., London, E.C. 3, QUEEN VICTORIA STREET (and at Barge Yard).

Telegraph Address: "SEELISCH," LONDON.

Telephone P.O. CENTRAL 1881. (2 Lines).

## The GENUINE Max Sievert (Petroleum Section).

The GENUINE Sievert Blow-Lamps shown on the following pages are for use with Petroleum, and are the outcome of over 25 years' unrivalled experience and continued improvement. Designed upon scientific principles, their production embraces the finest materials, highest skilled workmanship, and best possible finish. They set the STANDARD TO THE WORLD in safety, efficiency, easy and perfect control, low consumption of fuel, and celerity in starting-up. They also ensure entire freedom from vexatious minor troubles.



#### Vapouria No. 112.

#### 2.

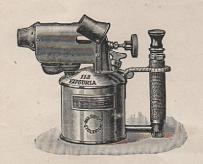
#### Code Word: Petrabis.

## Price 16/6 each.

Capacity		 	 $\frac{3}{4}$ pint.
Burns with ordinary pressure		 	 50 minutes.
Burner tube at outlet		 	 3 inch.
Length of flame		 	 8 inches.
Melts copper of 5 in. diameter	in	 	 $1\frac{1}{2}$ minutes.
Weight empty		 	 2 lbs. 5 ozs.

This Lamp is equal in effect to Vapouria No. 12; if anything it is more powerful, being provided with a wind guard, which is most serviceable for outdoor work in cold and windy weather. It is in great demand by Painters, on account of its horizontal burner and vertical pump handle.

(For Spare parts see page 6).



#### Vapouria No. 113.

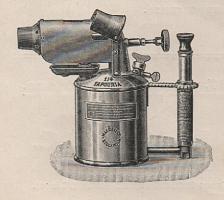
### Code Word: Pontabis.

## Price 18/- each.

Capacity		 	 1 pint.
Burns with ordinary pressure		 	 1 hour.
Burner tube at outlet		 	 $\frac{7}{8}$ inch.
	/	 	 8 inches.
Melts copper of ½ in. diameter in		 	$2\frac{1}{2}$ minutes.
Weight empty		 	 3 lbs.

Findowed with all the unique points possessed by Vapouria No. 12 (described on Page 17, Catalogue 167) and even more powerful, this Lamp, with its horizontal burner and wind guard, can be used for minor Brazing work with success, particularly if the Brazing Instructions given on Page 21 of Catalogue 167 are followed. Electricians, Plumbers, Tin and Coppersmiths prefer this type.

(For Spare parts see page 7).



#### Vapouria No. 114.

#### Code Word: Pontemur.

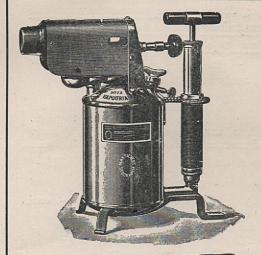
## Price 27/6 each.

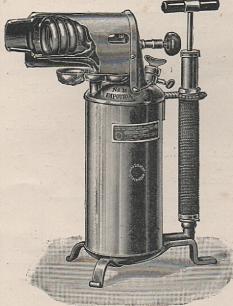
Capacity			 	2 pints.
Burns with ordinary pressure			 	1 hour.
Burner tube at outlet			 	1½ inches.
Length of flame			 	10 inches.
Melts copper of 9 in. diameter	in	*****	 	$2\frac{1}{4}$ minutes.
Weight empty			 	4 lbs. 4 ozs.

Where the amount of heat required is to be greater than in the two preceding types, this Brazing Lamp, which in effect is equal to Vapouria No. 14 (shown on Page 19 of Catalogue 167) is most popular with Cycle Makers, Motor, and other Engineers.

(For Spare parts see page 7).

## The GENUINE Max Sievert (Petroleum Section).







## Vapouria No. 15. Code Word: Pontone.

Price	 60/~	ea	ch.
Capacity	 		4 pints.
Burns with ordinary pressure	 		$1\frac{1}{4}$ hours.
Burner tube at outlet	 		13 inches.
Length of flame	 		$15\frac{3}{4}$ inches.
Melts Copper of 3 in. diameter in	 		4 minutes.
Weight empty	 		6 lbs. 8 ozs.

Absolute immunity from complaint is assured in this larger type, compactness, efficiency and safety having been equally studied. THERE IS NO OTHER LAMP of its size which can produce as great an amount of portable heat.

(For Spare parts see page 7.)

## Vapouria No. 16. Code Word: Petrolone.

	Price			 72	/6 ea	ach.
Capacity				 		6 pints.
Burns with o	rdinary	pressu		 		1 hour.
Burner tube	at outlet	7		 		15 inches.
Length of fla				 		19\frac4 inches.
Melts Coppe		ı. diam	eter in	 		$5\frac{1}{4}$ minutes.
Weight empt	y			 		8 lbs. 13 ozs.

Intended for Soldering and heating work of great magnitude and adaptable for a variety of purposes, this type is a worthy rival of the powerful Benzoline Lamps HSL Nos. 1 & 2, made by Messrs. Sievert.

Standardized by the ADMIRALTY, as well as the LARGEST SHIPBUILDERS, CONTRACTORS and ENGINEERS.

(For Spare parts see page 8)

Vapouria No. 17.	Cod	de W	ord:	Pontarco.
Price		92	6 ead	ch.
Capacity				8 pints.
Burns with ordinary pressure				$1\frac{1}{2}$ hours.
Burner tube at outlet				$1\frac{7}{8}$ inches.
Length of flame				21 inches.
Melts Copper of 1 in. diameter in				$5\frac{1}{2}$ minutes.
Weight empty				11 lbs. 8 ozs.

Still more powerful than the preceding type; it is the LARGEST and MOST EFFICIENT Petroleum Lamp made. Its extra large Container makes it particularly suited for long and uninterrupted operation. A great deal of unnecessary work would be saved and expense reduced to one-quarter in large repairs, if the utility of these larger Lamps were more known and recognised.

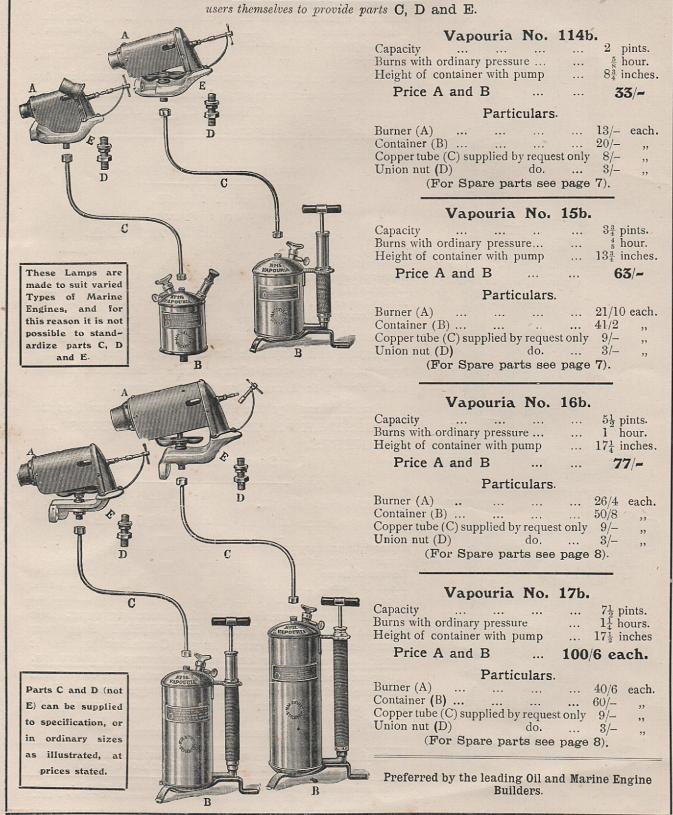
(For Spare parts see page 8).

Each of the above three types can be provided with a pressure gauge at an additional charge of 10/6 each.

Instructions how to braze with the large GENUINE Sievert Vapourias here illustrated, will be found on page 21 of General Catalogue 167.

## The GENUINE Max Sievert (Industrial Section).

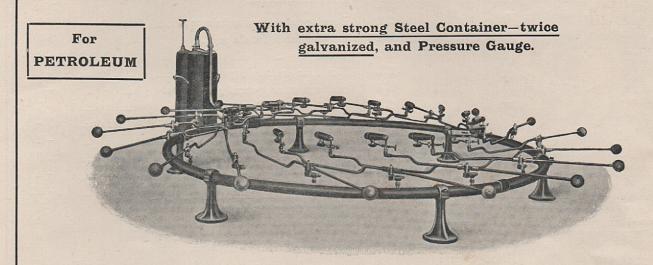
In the following Petroleum Types the burner, instead of being fixed, can be connected with the container by means of a solid drawn Copper tube. The container can thus be fixed in the most convenient position, whilst the burner can be adjusted to apply the heat required to the Vapouriser of the engine, no matter where it is placed. It is found to be more economical for



## The GENUINE Max Sievert (Industrial Section.)

## ENGINE WHEEL HEATERS.

Owing to their adaptability as well as their effective and cheap method of working, these apparatus are largely used by Railway Wagon Builders and also in Ship Yards. Each burner is mounted on a movable tube bracket and can be regulated and extinguished separately, whilst the simultaneous regulation of all flames is controlled by increasing or diminishing the pressure in the Container.



#### (SUPPLIED TO ORDER ONLY).

Туре,	Code Word.	Diameter of Circular tube Frame.	Number of Burners.	Price.
3028 A	Calorda	6 ft. 8 ins.	18	1760/
3028 B	Calorbe	5 ft. 10 ins.	16	1700/-
3028 C	Calorice	5 ft. —	14	1640/-
3028 D	Calorade	4 ft. 2 ins.	12	1580/-
3028 E	Calore	3 ft. 4 ins.	10	1520/-
3028 F	Caloref	2 ft. 6 ins.	8	1460/-

Capacity of Container ... ... ... 9 gallons

Consumption of fuel at ordinary pressure ... ... ... 2½ pints per burner.

(For Spare parts see page 8.)

Such stamps as: "SWEDISH LAMP," "SCHWEDISCHE LAMPE," "SYSTEM SIEVERT," and a variety of "TRADE MARKS," THE PURPOSE OF WHICH IS TO DECEIVE, have nothing whatever to do with the original manufacture.



Every GENUINE MAX SIEVERT Apparatus is provided with Stamp here reproduced, whereof CAREFUL NOTE should be taken. Unless so stamped they are imitations and should be rejected.



## List of Spare parts for the GENUINE Max Sievert Blow-Lamps, etc.

# EXSIEVER STOCKHOLE

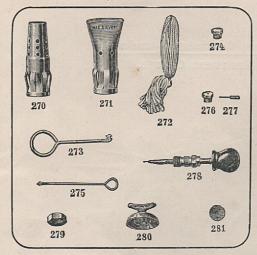
Many GENUINE Sievert Lamps having been ruined by the use of inferior Spare parts, it is essential that only Spare parts of the Genuine make "Max Sievert" should be used, as only then is it possible to guarantee the prolonged life of the Genuine as compared with the many imitations.

No.

400a

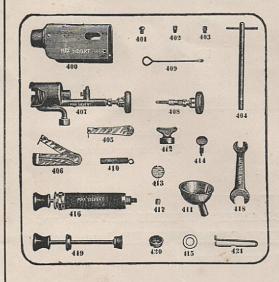


#### Type: D.



For Type D. (Benzoline). Page 1.	
	Price.
Burning tube (standard shape)	2/5
Burning tube (flat shape)	3/5
Wick	-/4
Hook for exchanging wick	-/1
End screw for vertical gas channel	-/3
Needle for cleaning gas channels	-/1
Mouthpiece per doz.	3/-
Spare cleaning pin	-/1
Valve screw, complete	1/6
Bottom screw cap	-/4
Inlet screw cap	-/11
Cork packing for Nos. 279 and 280	-/1

## Vapouria No. 112.



## For Vapouria No. 112. (Petroleum). Page 2.

	Shield	1/7
	Mouth ring for same	-/9
	Small screw for shield No. 400	-/1
	Plug for closing vapouriser	-/2
	Nipple per doz,	2/-
	Key for No. 402 and 403	-/5
	Cleaning pin (packet of 3) per doz. pkts.	1/2
	Protector and cleaning pin	-/2
	Vapouriser, complete, with valve screw	6/4
	Valve screw	1/6
	Cleaning pin for vapouriser	-/1
	Small sieve roll	-/2
	Funnel	-/4
	Oil inlet screw cap	-/6
	Cork packing for No. 412	-/1
	Air valve per doz.	3/6
1	Asbestos packing (packet of 2) doz. pkts.	-/6
	Air pump complete	2/6
	Spring for Air pump	-/2
	Spanner	-/9
	Pump rod only	1/6
	Leather packing for pump rod	-/1
	Key for pump piston	-/1

## List of Spare parts for the GENUINE Max Sievert Blow-Lamps, etc. PETROLEUM SECTION.

VAPOURIA No. 113.	No.	For VAPOURIA No. 113. (Page 2.)	Pric
111111111111111111111111111111111111111	430	Shield	1/7
800-	430A	Mouth ring for same	-/9
431 432 433	431	Small screw for shield No. 430	-/1
HAX SINVERT O	432	Plug for closing vapouriser	-/3
430 439	433 434	Nipple	-/3
	435	Key for No. 432 and 433 doz. pkts.	1/2
	436	Protector and cleaning-pin	-/2
- S	437	Vapouriser complete, with valve screw	7/-
437 438 434	438	Valve screw	1/6
PTATES CO	439	Cleaning pin for vapouriser	-/1
435	440	Small sieve roll	-/3
442	441	Funnel	-/5 -/6
440 444	443	Oil inlet screw cap	-/1
	444	Air valve per doz.	3/6
143	445	Asbestos packing (packet of 2) doz. pkts.	-/6
	446	Air nump complete	3/6
446 441 441 448	447	Spring for air pump	/2
	448	Spanner	-/9
	449	Pump rod only	1/1
449 450 445 451	450 451	Leather packing for pump rod	-/1
439 430 445 431	201	Key for pump pisson	-/1
VAPOURIA Nos. 114 and 114 B.		For VAPOURIA Nos. 114 and 114B. (Pages 2 & 4.)	
	460	Shield	2/3
161 462 463	460A	Mouth ring for same	1/4
	461	Small screw for shield No. 460	-/1
460 465	462 463	Small screw for fastening back of shield to container	-/1
460	464	Plug for closing vapouriser	-/3 -/1
A C 464	465	Nipple	-/3
	466	Nipple key	-/5
476	467	Vapouriser complete, with valve screw	8/-
469 470 471 466	468	Cleaning pin (packet of 3) doz. pkts.	1/2
468	469	Protector and cleaning pin	-/2
	470	Valve screw	1/6
	471	Spanner	-/9
467 474 475 473	472 473	Funnel	-/5 -/9
	474	Oil inlet screw cap	-/1
	475	Air valve per doz.	3/6
	476	Small sieve roll	-/3
479	477	Air pump complete	4/3
472 477	478	Spring for air pump	-/2
	479	Asbestos packing (packet of 2) doz. pkts.	-/6
	480	Pump rod only	2/3
478 480 481 482	481 482	Leather packing for pump rod	-/1 -/1
VAROUDIA Nos 45 and 45 B	104		-/1
VAPOURIA Nos. 15 and 15 B.		For VAPOURIA Nos. 15 and 15 B. (Pages 3 & 4.)	0.10
8 8 -	630 630a	Shield	3/9 2/3
631 632	631	Small screw for shield No. 630	-/1
MAX SIEVERT 635	632	Small screw for fastening back of shield to container	-/1
The state of the s	633	Plug for closing vapouriser	-/3
630 633	634	Cleaning pin for vapouriser	-/1
634	635	Nipple	-/3
	636	Key for Nos. 633 and 635	-/7 14/-
636	637 638	Vapouriser complete, with valve screw	2/-
637 640	639	Cleaning pin (packet of 3) doz. pkts.	1/6
	640	Spanner	-/9
638	641	Funnel	-/5
000_	642	Oil inlet screw cap	-/9
	643	Cork packing for same	-/1
MAX SIEVERT	644	Air valve per doz.	3/6
645	645	Air pump complete	9/-
	646*	Pump rod only	3/9
639			-/2
and the state of t	647	Spring for air pump	.10
ACCOUNTS OF THE PROPERTY OF TH	648	Asbestos packing (packet of 2) doz, pkts.	-/6
641 🔵 🔘 🛔	648 649	Asbestos packing (packet of 2) doz, pkts.  Leather packing for pump rod	-/6 -/3 -/1
641 0 0	648	Asbestos packing (packet of 2) doz, pkts.  Leather packing for pump rod	-/6 -/3 -/1 -/2

## List of Spare parts for the GENUINE Max Sievert Blow-Lamps, etc.

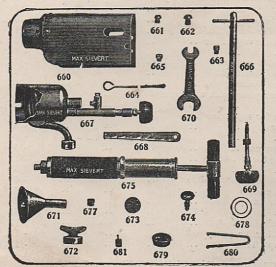
PETROLEUM SECTION .- Continued.

No. 660<sub>A</sub> 

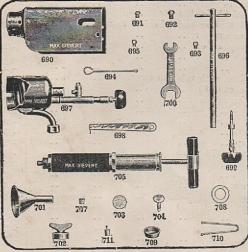
> 690a

499a\*

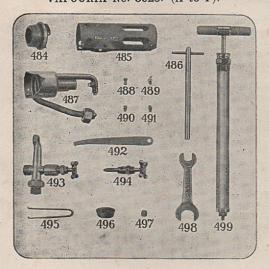
VAPOURIA Nos. 16 and 16 B.



VAPOURIA Nos 17 and 17 B.



VAPOURIA No. 3028. (A to F).



For VAPOURIA Nos. 1	6 and	16B. (	Pages 3	and 4.)	Price
Shield					5/3
Mouth ring for same					3/-
Small screw for No. 660					-/1
Small screw for fastening	back o	f shield to	containe	r	-/1
Plug for closing vapourise					-/3
Cleaning pin for vapourise			. 0-		-/1
Nipple		1			-/3
Key for No. 663 and 665					-/7
Vapouriser complete, with					17/-
Cleaning pin (packet of 3)	11110		doz	pkts.	2/-
Valve screw				Paren	1/6
2					-/9
12					-/5
Oil inlet screw cap					-/9
					-/1
Cork packing for same			•• 1		3/3
Air valve			pe	r doz.	
Air pump, complete					14/-
Pump rod only	••				5/3
Spring for air pump					-/2
Asbestos packing (packet			doz.	pkts.	-/6
Leather packing for pump	rod				-/3
Key for pump piston					-/1
Small sieve roll					-/2

For VAPOURIA Nos. 17	and	17 B.	(Pages 3	and 4).	
Shield					6
Mouth ring for same		1			3
Small screw for No. 690					
Small screw for fastening b	ack o	f shield	to containe	er	
Plug for closing vapouriser					-
Cleaning pin for vapouriser					
Key for Nos. 693 and 695					-
Vapouriser complete, with		screw			24
Cleaning pin (packet of 3)				pkts.	2
Valve screw					1
Spanner				9 100	
Funnel					
Oil inlet screw cap					
Cork packing for same					-
Air valve				r doz.	3
Air pump complete			•		16
		•			6
Pump rod only					
Spring for air pump					-
Asbestos packing (packet of			lloz	pkts.	-
Leather packing for pump r				••	-
Key for pump piston					-
Small sieve roll			••	••	-

For VAPOURIA No.	3028	A to F.	(Pag	e 5).	
Mouth ring for shield					-/4
Shield ··					1/5
Key for Nos. 490 and 491					-/5
Vapouriser complete					7/2
Small screw for fastening n	nouth	ring			-/1
Small screw for fastening s	hield				-/1
Plug for closing vapouriser					-/3
Nipple					-/2
Cleaning pin (packet of 3)			doz	. pkts.	1/2
Cross-piece complete with v		crew			5/3
Valve-screw					1/6
Key for pump piston	-				-/1
Leather packing for pump					-/3
Spring for air pump					-/2
1 0 1					-/9
Spanner Air pump complete					24/-
	*				9/-
Pump rod only	illustra				01-