

CATALOGUE No. 550/1



# SIEVERT

## BLOW-BRAZING & INDUSTRIAL LAMPS



**WM. A. MEYER LTD.**  
**59 SOUTHWARK ST.**  
**LONDON S.E.1**





## INTRODUCTION

It is with pride that we present this, the first post-war catalogue of Genuine Sievert productions, and we hope that it will serve a far wider purpose than that of a mere Trade List, we hope it will become a Text Book of Blowlamp perfection.

Max Sievert are already so well known as the pioneers of the Blowlamp Industry and have established a universal standard — aimed at by others but never reached — which has stood, and still stands as the model for all imitations.

The makers' excellence of design, in keeping with the highest Engineering Standards, strictly reliable performance, absolute safety and far longer life truly guaranteed, these are the outstanding and indisputably admitted characteristics of MAX SIEVERT.

Our heartiest thanks are due to our many friends and clients whose ample demonstration of merit, confidence and esteem has been expressed in the long, generous and loyal support which they have given us.

With pride in the past and faith in the future we present this Catalogue and express our desire to serve our friends in the Trade in every way we can. We ask our many clients to avail themselves of the services we place at their disposal and thus enable us to have the pleasure of giving our attention to their requests.

Wm. A. MEYER, LTD.  
LONDON, S.E.1.

1st January, 1954.



# GENERAL REMARKS AND TECHNICAL DATA

## ABOUT BLOWLAMPS

### BRIEFLY . . . . .

The Blowlamp was invented in 1882 and proved to be one of the most revolutionary tool inventions of the time. Even with the passing of the years and in an age known as that of atomic force, the Blowlamp remains one of the most indispensable aids where the portable apparatus is required for pre-heating. The inventor was a young Swedish technical genius, C. R. NYBERG, who entrusted the selling, and later also, the manufacture of his invention to the well-known machine expert, MAX SIEVERT. The original Blowlamp manufactured was designed for use with petrol, but soon however, to meet the enormous demand, the production of a paraffin operated Blowlamp was commenced. The principle of operation, which is the same with both fuels, is very simple and many attempts have since been made to imitate the Genuine SIEVERT Blowlamp. It requires, however, long experience, precision of manufacture and meticulous care of production for each individual part to ensure the reliability and unfailing efficiency of a Blowlamp such as the SIEVERT. Over 70 years experience, a highly skilled labour force and very up to date plant, as well as most efficient factory methods and control, constitutes an unfailing guarantee that not a single SIEVERT Blowlamp leaves the Works until it fulfils all demands and is unsurpassed for quality. As Sole Concessionaires in the United Kingdom for the Genuine SIEVERT Blowlamp since its introduction into this country, it has been our pleasure to supply and to advise all branches of the trade, wherever they have requirements for portable heat generating apparatus.

### PRINCIPLE OF OPERATION

The principle of operation is briefly as follows:

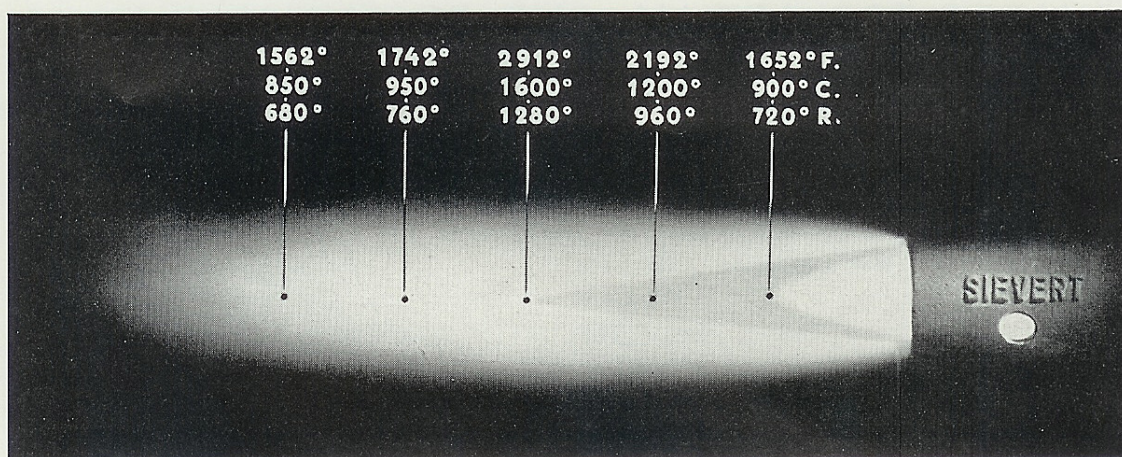
The volatile fuel is forced into a heated chamber — the vaporizer or burner head — where it is vaporized. The vaporized fuel passes from the burner through a nipple into the wider flame tube and is then ignited. The flame tube has a three-fold mission, to mix the vaporized fuel with air in the correct proportion, to give the flame its proper form and to transmit the heat required for vaporization continuously from the flame back to the vaporizer. The Burners, which are distinctive for almost every SIEVERT Blowlamp, are designed to achieve the maximum vaporization at any given working pressure. If the pressure within the container of a Blowlamp is exceeded, the burner is unable to vaporize all the fuel delivered to it and thus 'sputtering' is caused.

### PERFORMANCE AND TEMPERATURE

The size of the Blowlamp container determines solely the length of time that the Lamp will burn and has no relation to the performance of the burner. This performance is determined by a fuel consumption and is shown in the 'consumption per hour' table in this catalogue. The consumption per hour will vary according to the size of the burner and the pressure maintained in the container, but it is possible for some idea of the burner's effectiveness to be gained from the size of the burner tube mouth. It is not possible to govern the temperature of the flame of a Blowlamp by considering the size of the Blowlamp or whether petrol or paraffin oil is used. The temperature attained by the object heated depends on:

1. Heat delivered, which in turn depends on :
  - a. Performance of the Lamp and
  - b. Time of heating.
2. Size and bulk of the piece of work.
3. Amount of heat loss.





### TYPE NAME AND STAMPING

Series designations, such as 'VAPOURIA,' 'SATURNUS,' 'SERPENTINA,' etc., which were hitherto used to differentiate between various Lamps, have tended to lead to confusion in some countries of the world. Thus, for ease of recognition and to facilitate sales work, all names have since been discarded and each lamp, in future, will be known by design type number. Type numbers will be marked on Lamps according to the supplies available in particular models, viz: 1, on the pump bracket; 2, on the burner strap; 3, on the metal handle; 4, on the wind shield.

Capacity will generally be found in litres or pints marked near the filler cap. Most lamps also will be found to be marked with the appropriate fuel stamped on the container or on the windshield.

### FUEL FOR BLOWLAMPS

Owing to the varying natures of the fuels, it is not possible to manufacture a Blowlamp which is suitable for use with all fuels. Thus, Blowlamps are made for use with petrol and paraffin, although in exceptional cases and for special purposes, it is possible that white spirit and alcohol can also be employed. All these fuels, except alcohol, are mineral oils, having no fixed chemical structure and are composed largely of hydrocarbons. They therefore have no exact specific gravity or definite boiling point.

The composition of fuels which are sold under the same name and classification can vary greatly, dependent upon the admixture. The substance which may be added to these fuels, such as the dye in Pool petrol, may contain ingredients which form coke-like deposits in the gas channels of a Blowlamp and, in fact, the burner tubes of a Blowlamp become carboned. Thus, a fuel which in one country is ideal for use in a Blowlamp, can, in another, become far less satisfactory owing to the addition of unsuitable substances. All fuels mentioned are good solvents, so it is important to see that funnels and cans are clean as dirt and deposits contained in unclean vessels may easily be dissolved and conveyed into the fuel. The Blowlamps described in this catalogue are designed for use with paraffin or petrol and we recommend that only the very best grade and quality fuel be used. In the case of petrol, it is desirable that, whenever possible, unleaded petrol be used which is by far the most suitable.

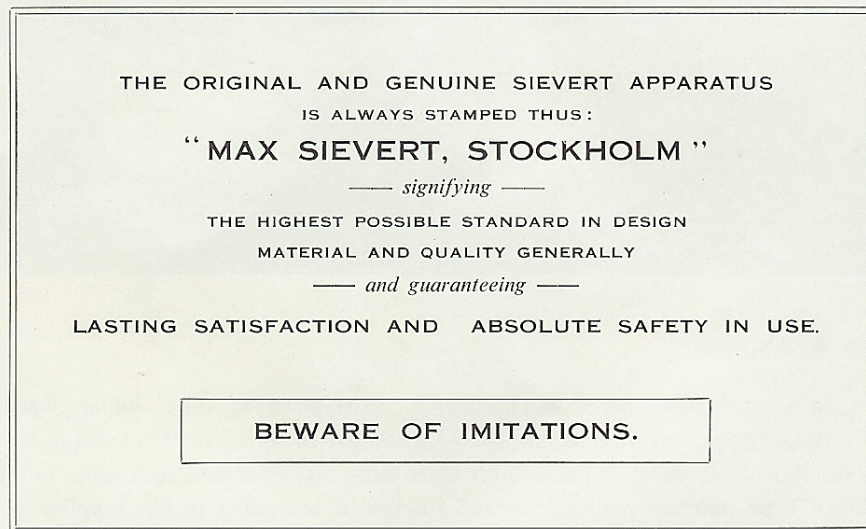
CHARACTERISTICS OF VARIOUS FUELS

Nature of Fuel	Specific Gravity	Closed Flash Point	Distillation range	Nett or Lower Calorific Value			
				Kg. cal. /Kg.	Kg. cal. /Lt.	BThU's /lb.	BThU's /gall
Petrol (Gasoline)	0.710—0.760	below 0° C. 32° F.	35—200° C. 95—390° F.	10400	7550	18,720	135,700
Paraffin (Kerosene)	0.780—0.800	35—52° C. 95—125° F.	150—290° C. 300—550° F.	10300	8140	18,540	146,500
White Spirit	0.770—0.800	38° C. 100° F.	150—200° C. 300—390° F.	10350	8100	18,630	146,200
Ethanol	0.800	15° C. 59° F.	80° C. 176° F.	6300	5040	11,340	90,800



# SAFEGUARDS FOR ACTUAL AND POTENTIAL CLIENTS

“Original SIEVERT” is stamped on the container top and guarantee conditions are stamped on the container side, thus :



Smaller types are not, however, stamped owing to the lack of space.

All Spare Parts are marked “Max Sievert,” as a rule on the part itself, otherwise on the packing. Care should be taken to check this point when buying Spare Parts as only Genuine Spare Parts ensure the maintenance of the Sievert performance.

In making SIEVERT Blowlamps only material that has satisfactorily passed the thorough tests of the inspection laboratories is used. Most of the parts, such as containers, rising tubes, ignition cups, filler caps, etc., are of brass, whilst special alloys, tested particularly for safety and efficiency, are used for burners.

To guard against wear, the containers have double lap-jointed bottoms and these, like most other joints, are brazed.

All types have automatic safety valves.

Each separate part is carefully tested before assembly in the lamp.

Blowlamps are taken at random from each lot made and further tested in the laboratory. The efficiency of the burner is measured and a destruction test applied to the container to check that the fixed safety margin of 5 to 6 times working pressure is present.

SWEDISH MADE THROUGHOUT

EVERY SIEVERT BLOWLAMP IS INDIVIDUALLY TRIAL  
BURNED BEFORE IT IS SENT OUT FROM THE FACTORY

Many Genuine SIEVERT Lamps have been ruined by the fitment of inferior Spare Parts.

It cannot be sufficiently impressed that only the Maker's Spare Parts should be used. Only then is it possible to ensure the prolonged life which their Apparatus embodies.



NONE GENUINE WITHOUT THIS TRADE MARK



This Catalogue cancels all previous issues

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IF IN NEED OF ADVICE OR ASSISTANCE DO NOT HESITATE TO INSTRUCT US

Telephone — HOP 0192  
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**WM A. MEYER LTD.**  
59 SOUTHWARK STREET  
LONDON S.E.1

Telegrams  
SELMEYCO, SEDIST, LONDON



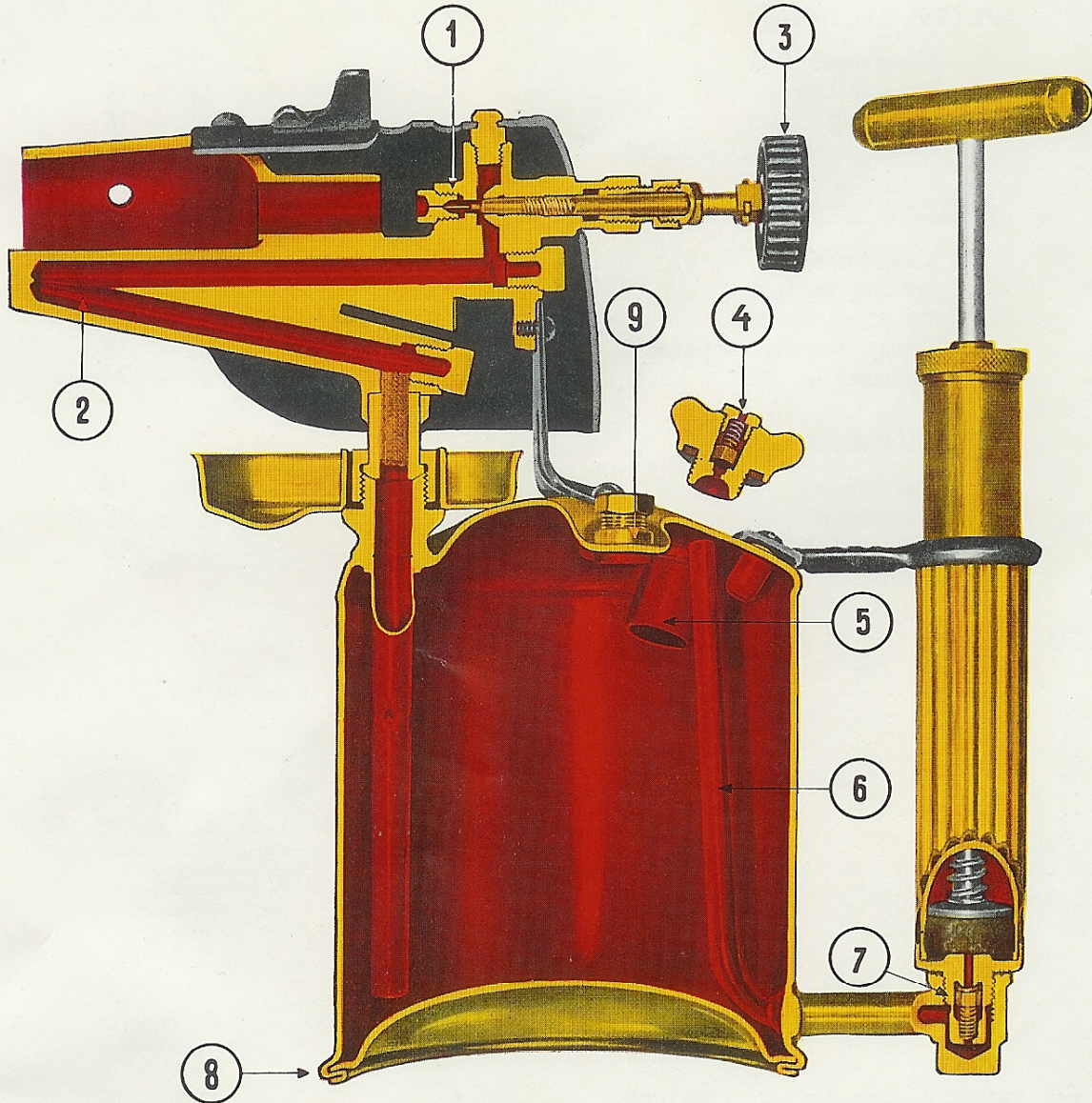
THE GENUINE SIEVERT

# BRAZING LAMPS SECTIONAL DIAGRAM

(The Original and Oldest Make)

## SECTION OF PETROL LAMP No. 257

with explanatory notes which, if studied carefully, will indicate and confirm the paramount position of SIEVERT'S scientific construction.



### POINTS DISTINCTIVE

1. Reliable self-cleaning device with interchangeable Swedish stainless steel needle engaging conically recessed nipple.
2. Straight easily-cleaned gas channels without filters.
3. Non inflammable bakelite knob effectively heat insulated.
4. Specially constructed safety valve operating automatically.
5. Filler inlet extended inside container to prevent overfilling.
6. Rising tube prevents the fuel from penetrating the pump valve.
7. Spiral spring valve of improved enclosed type, easily replaced. Pump with fluted brass casing forming handle.
8. Bottom of container double lapped and brazed — not merely soldered.
9. Screw bushing for fitting

### SIEVERT QUICKSTART

- the quick preheater which reduces the lighting time by up to 80%
- operates on the fuel of the lamp itself without spirit
- simplifies lighting the lamp, especially in difficult weather conditions



THE GENUINE SIEVERT

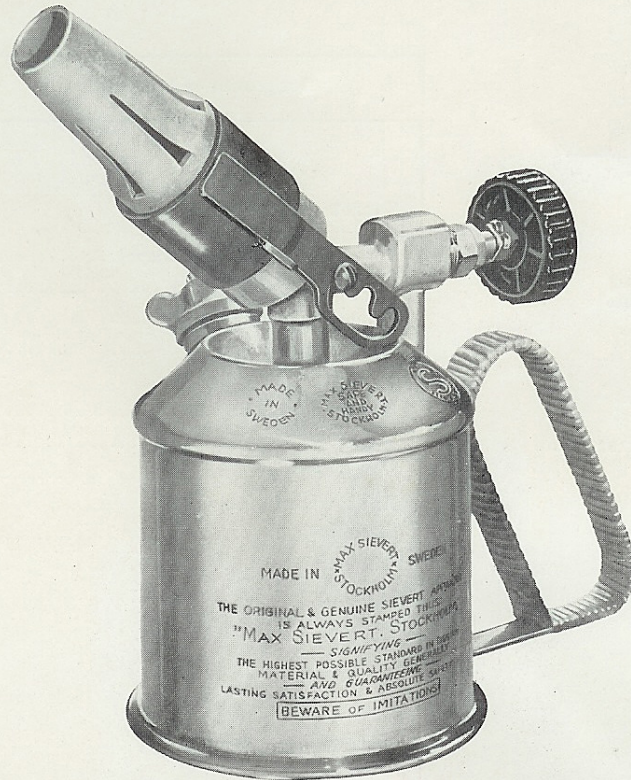
# TYPE 'S'/215 BLOWLAMP \_\_\_\_\_ FOR PETROL \_\_\_\_\_

(The Original and Oldest Make)

## THE WORLD FAMOUS TYPE "S"

In this masterpiece of scientific design—the Parent Type of all Blow Lamps—nothing that research can bring forth is omitted, further improvements have been introduced as set out below, which should be studied most carefully.

Simplicity of design, long life and freedom from trouble make up the defined standards of SIEVERT'S construction, the result of vast experience — an experience without parallel in the Blow Lamp Industry.



**STANDARD**  
SINCE A.D. 1882

Each part in course of manufacture is examined and ultimately assembled under the supervision of Experts, the Lamp finally being tested to 125 lbs. per square inch.

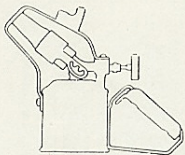
### Indispensable to PLUMBERS, PAINTERS, ELECTRICIANS, COPPER AND TINSMITHS, BRAZIERS and many other trades and industries

For the container nothing but extra heavy, special non-porous brass of Works' own composition is used. Bottom reinforced by still stouter gauge, double lapped and twice brazed. Capable of withstanding at least five times normal working pressure. Bottom socket inseparably let into container and secured by robust brazed flange with screw cap carefully machined and finished. Threads cut deeply.

Burner provided with additional solid supporting stem. Valve screw (with non-inflammable bakelite knob), working in graphite gland packing, permitting fine adjustment and nipple are, like the gas channel bores, constructed to the maximum degree of accuracy.

Cast and extra stout burner tube—not of ordinary brass but of a special alloy (Makers' secret), lasting infinitely longer than others. This is provided with positive acting air regulator, easily adjustable by means of three slots.

Strong, carefully designed handle, securely covered with best quality split cane.

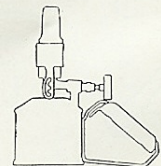


TYPE "SB"/216

Fitted with strap for protecting burner tube, it is otherwise a replica of the World-Famous Type "S". In addition, it has been provided with a butt holder of simple and practical design.

### Data on capacity, consumption, output, etc.

Type.....	Sievert No.	215	216	217
Code word.....		Labia	Labar	Labro
Container size .....	pt.	$\frac{3}{4}$	$\frac{3}{4}$	$\frac{3}{4}$
Normal fill up.....	pt.	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$
Consumption per hour.....	pt.	$\frac{1}{6}$	$\frac{1}{6}$	$\frac{1}{6}$
Length of flame.....	ins.	6	6	6
Diameter of burner tube.....	ins.	$\frac{11}{16}$	$\frac{11}{16}$	$\frac{11}{16}$
Distance from bottom to centre of burner tube...	ins.	$6\frac{3}{4}$	$6\frac{3}{4}$	$8\frac{1}{2}$
Diameter at bottom.....	ins.	$3\frac{1}{2}$	$3\frac{1}{2}$	$3\frac{1}{2}$
Weight excl. Cardboard box.....	lbs.	$1\frac{1}{16}$	2	$1\frac{1}{16}$



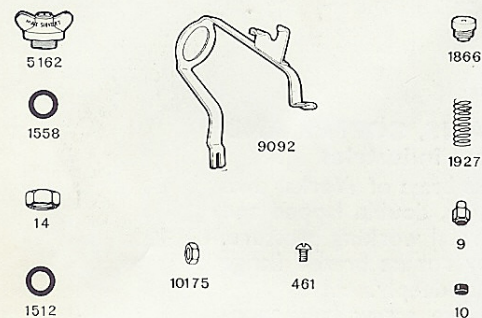
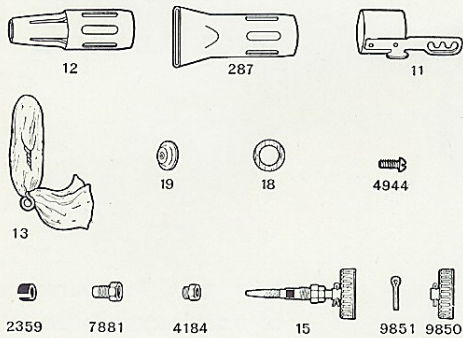
TYPE "R"/217

Another replica of Type "S" except that it is fitted with a strictly vertical burner for Laboratory use.



# SPARE PARTS "S" BLOWLAMPS

TO ENSURE CONTINUOUS AND SATISFACTORY SERVICE ALWAYS FIT GENUINE SIEVERT SPARE PARTS



Designation of Spare Part	Part No. for Sievert		
	215	216	217
<b>Spares for Burner :</b>			
Burner Tube (standard shape).....	12	12	12
Burner Tube (flat shape).....	287	287	—
Cylinder for Burner Tube.....	11	11	11
Screw for ditto.....	4944	4944	4944
<b>Nipple</b> .....	<b>19</b>	<b>19</b>	<b>19</b>
Packing for ditto.....	18	18	18
Wick.....	13	13	13
<b>Valve Screw complete</b> .....	<b>15</b>	<b>15</b>	<b>15</b>
<b>Knob with Spring-Pin</b> .....	<b>9850</b>	<b>9850</b>	<b>9850</b>
<b>Spring-Pin</b> .....	<b>9851</b>	<b>9851</b>	<b>9851</b>
Box Nut.....	4184	4184	4184
Gland Nut.....	7881	7881	7881
<b>Packing for ditto</b> .....	<b>2359</b>	<b>2359</b>	<b>2359</b>
<b>Spares for Container :</b>			
Oil Inlet Cap with Safety Valve.....	5162	5162	5162
<b>Packing for ditto</b> .....	<b>1558</b>	<b>1558</b>	<b>1558</b>
Top Screw for Safety Valve.....	1866	1866	1866
Spring for ditto.....	1927	1927	1927
<b>Holder with Packing for ditto</b> .....	<b>9</b>	<b>9</b>	<b>9</b>
<b>Packing for ditto</b> .....	<b>10</b>	<b>10</b>	<b>10</b>
Bottom Screw Cap.....	14	14	14
<b>Packing for ditto</b> .....	<b>1512</b>	<b>1512</b>	<b>1512</b>
Strap with Butt Holder.....	—	9092	—
Screw for ditto.....	—	461	—
Nut for ditto.....	—	10175	—
<b>Other Spares :</b>			
<b>Cleaning Pins (packet of 3)</b> .....	<b>23</b>	<b>23</b>	<b>23</b>
Cleaning pin with Protector.....	20	20	20
Funnel.....	968	968	968
Handle.....	15215	15216	15217

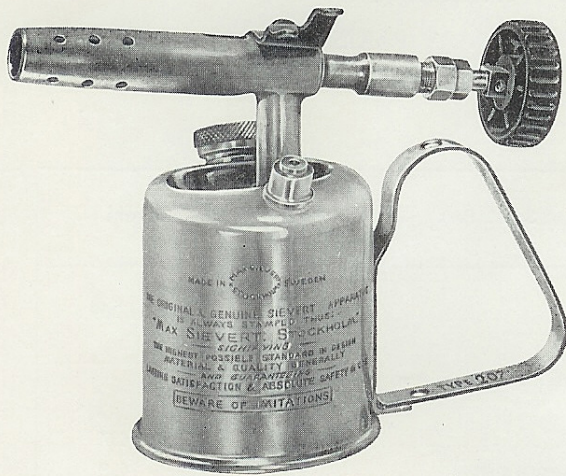
WHEN ORDERING SPARES, MOST OF WHICH ARE STAMPED "MAX SIEVERT," IT SUFFICES TO STATE THE No. ONLY



THE GENUINE SIEVERT

# 'L' AND 'AI' BLOWLAMPS FOR PETROL

(The Original and Oldest Make)

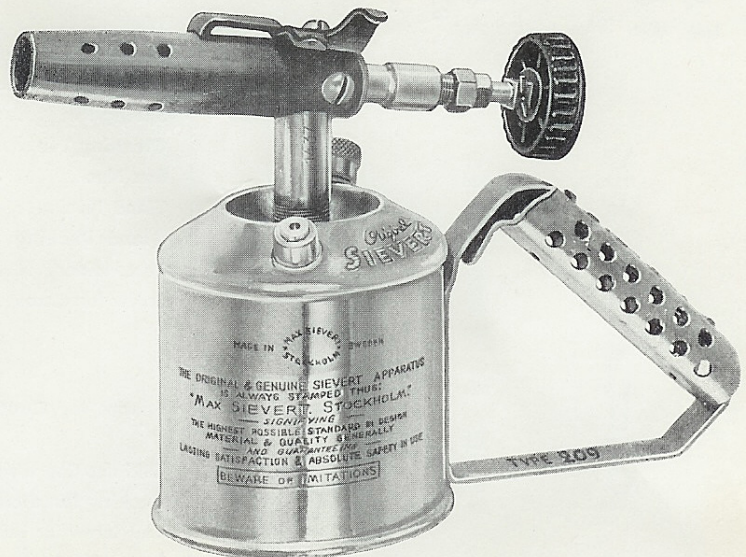


TYPE L/207

With a performance hitherto unknown in smaller Blowlamps these types are manufactured to meet the great and increasing demand for a small lamp suitable for the use of both craftsman and amateur for numerous jobs of heating, tin soldering, paint burning, etc.

Simple, safe and efficient they generate heat of comparatively great intensity. These lamps are manufactured by the unique SIEVERT processes which ensure absolute reliability and complete safety in operation.

Your stock of Blowlamps cannot be complete unless it includes these favourite lamps.



TYPE AI/209

The lamps are fitted with adjustable valve screw burners and self cleaning nipple device, soldering butt holders and safety valves, the latter being firmly soldered into the container.

By the most exacting standards both as regards construction and materials these two lamps are outstanding and no tool kit is complete without them.

**Light, portable, yet strong. A comparative test will demonstrate their superiority on all points**

Data on capacity, consumption, output, etc.

Type.....	Sievert No.	L/207	AI/209
Code word.....		Lilla	Allan
Container size.....	pt.	1/4	1/2
Normal fill up.....	pt.	1/4	1/2
Consumption per hr. at normal pressure.....	pt.	1/4	1/2
Length of flame.....	ins.	4	4 1/2
Diameter of burner tube.....	ins.	7/16	1/2
Diameter at bottom.....	ins.	2 1/2	3
Weight excl. Cardboard box.....	lb.	3/4	1 1/16

## WARNING

No LAMP is GENUINE

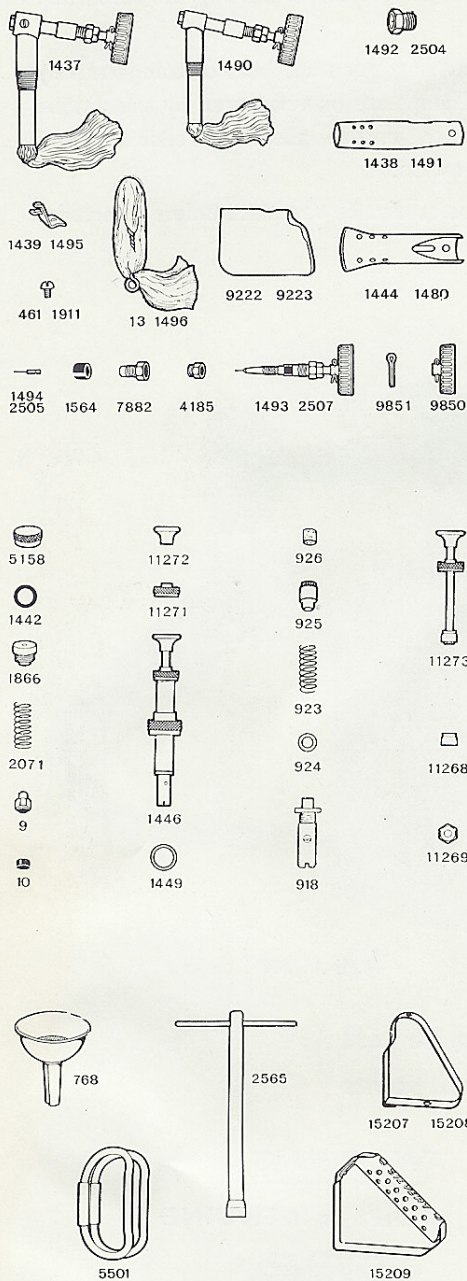


without  
the TRADE MARK above



# SPARE PARTS \_\_\_\_\_ 'L' & 'AI' BLOWLAMPS \_\_\_\_\_

TO ENSURE CONTINUOUS AND SATISFACTORY  
SERVICE ALWAYS FIT GENUINE SIEVERT SPARE PARTS



Designation of Spare Part	Part No. for Sievert	
	L/207	AI/209
<b>Spares for Burner :</b>		
Burner .....	1490	1437
Burner Tube (standard shape) .....	1491	1438
Screw for ditto .....	—	1911
<b>Nipple</b> .....	<b>1492</b>	<b>2504</b>
Wick .....	1496	13
<b>Valve Screw, complete</b> .....	<b>1493</b>	<b>2507</b>
<b>Knob with Spring-Pin</b> .....	<b>9850</b>	<b>9850</b>
<b>Spring-Pin</b> .....	<b>9851</b>	<b>9851</b>
<b>Cleaning Pin</b> .....	<b>1494</b>	<b>2505</b>
Box Nut .....	4185	4185
Gland Nut .....	7882	7882
<b>Gland Packing</b> .....	<b>1564</b>	<b>1564</b>
Butt Holder .....	1495	1439
Screw for ditto .....	461	461
<b>Spares for Container :</b>		
Oil Inlet Cap with Packing .....	5158	5158
<b>Packing for ditto</b> .....	<b>1442</b>	<b>1442</b>
Top Screw for Safety Valve .....	1866	1866
Spring for ditto .....	2071	2071
<b>Holder with Packing for ditto</b> ..	<b>9</b>	<b>9</b>
<b>Packing for ditto</b> .....	<b>10</b>	<b>10</b>
<b>Other Spares :</b>		
Handle .....	15207	15209
Funnel .....	768	768
Nipple Key .....	2565	2565

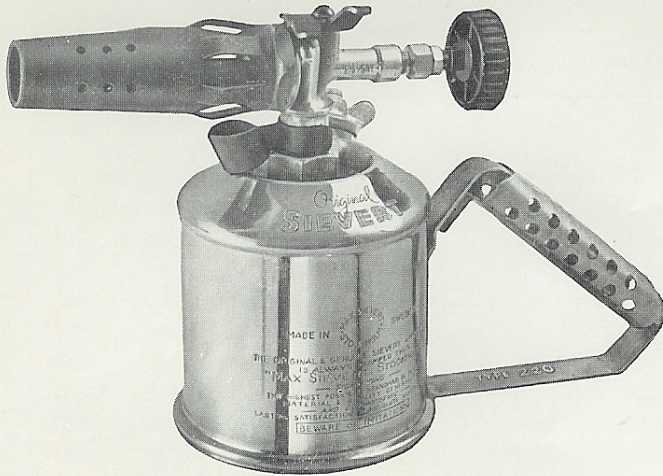
WHEN ORDERING SPARES, MOST OF WHICH ARE STAMPED  
"MAX SIEVERT," IT SUFFICES TO STATE THE No. ONLY



THE GENUINE SIEVERT

# 'A' SERIES BLOWLAMPS \_\_\_\_\_ FOR PETROL \_\_\_\_\_

(The Original and Oldest Make)



TYPE A/220

### POINTS DISTINCTIVE

Bottom of container double lapped and brazed—not merely soldered.

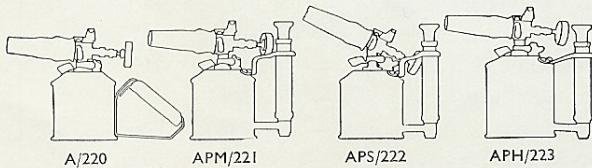
Container of heavy non-porous grade brass to Works' analysis.

Burner can be adjusted to any required horizontal direction, or removed completely.

Air slots (windproof) cut to scientific proportions. Reliable self-cleaning device with inter-changeable Swedish stainless steel needle engaging conically recessed nipple. The end of spindle being tapered, the joint is completely vapour tight.

Collar to prevent accidental removal of valve screw. Specially constructed safety valve operating automatically. Filler inlet extended inside container to prevent overfilling.

Spiral spring valve of improved enclosed type, easily replaced. Pump with fluted brass casing forming handle.

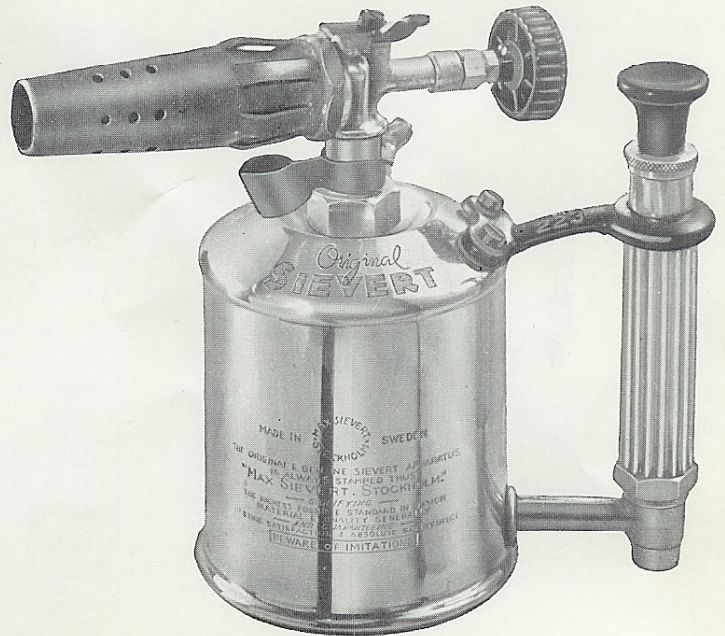


A/220

APM/221

APS/222

APH/223



TYPE APH/223

### Data on capacity, consumption, output, etc.

Type .....	Sievert	A/220	APM/221	APS/222	APH/223
Code word .....		Bardo	Basun	Brest	Bollo
Container size .....	pt.	1	1	1	1
Normal fill up .....	pt.	1	1	1	1
Consumption per hr. at normal pressure .....	pt.	1/2	1/2	1/2	1/2
Maximum consumption .....	pt.	1	1	1	1
Length of flame .....	ins.	5 1/4	6	6	6
Diameter of burner tube .....	ins.	1/4	1/4	1/4	1/4
Distance from bottom to centre of burner tube .....	ins.	5 1/8	5 1/8	6 7/8	6 1/8
Diameter at bottom .....	ins.	3 1/2	3 1/2	3 1/2	3 7/8
Weight excl. Cardboard box .....	lbs.	1 3/4	2 1/8	2 1/8	2 1/2

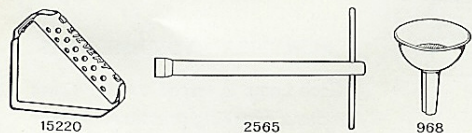
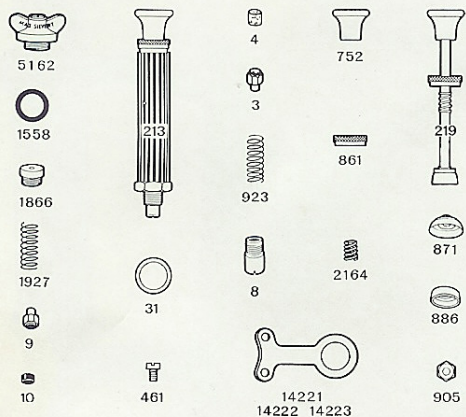
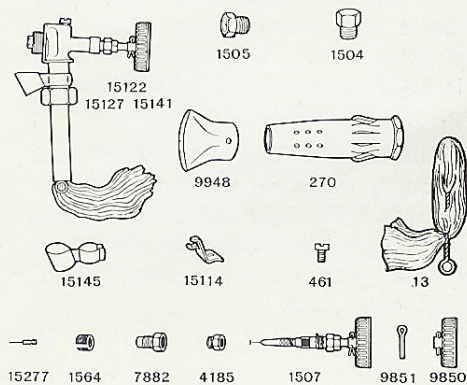
### FURTHER ADVANTAGES

Each Lamp is tested to four times normal working pressure. Burner tube of special alloy. Gas channels easily accessible. Self lighting by ignition flame conductor. Improved gland nut. Non-inflammable bakelite knob to pump and valve screw.



# SPARE PARTS 'A' SERIES BLOWLAMPS

TO ENSURE CONTINUOUS AND SATISFACTORY SERVICE ALWAYS FIT GENUINE SIEVERT SPARE PARTS



Designation of Spare Part	Part No. for Sievert			
	A/220	APM/221	APS/222	APH/223
<b>Spares for Burner :</b>				
Burner .....	15122	15127	15141	15127
Burner Tube.....	270	270	270	270
Shaper for flat flame.....	9948	9948	9948	9948
Screw for ditto.....	461	461	461	461
<b>Nipple.....</b>	<b>1505</b>	<b>1505</b>	<b>1505</b>	<b>1505</b>
End Plug for vertical Gas Channel	1504	1504	1504	1504
End Plug for horizontal Gas Channel	—	1522	1522	1522
<b>Valve Screw complete .....</b>	<b>1507</b>	<b>1507</b>	<b>1507</b>	<b>1507</b>
<b>Knob with Spring-Pin.....</b>	<b>9850</b>	<b>9850</b>	<b>9850</b>	<b>9850</b>
<b>Spring-Pin .....</b>	<b>9851</b>	<b>9851</b>	<b>9851</b>	<b>9851</b>
<b>Cleaning-Pin .....</b>	<b>15277</b>	<b>15277</b>	<b>15277</b>	<b>15277</b>
Box Nut.....	4185	4185	4185	4185
Gland Nut.....	7882	7882	7882	7882
<b>Gland Packing .....</b>	<b>1564</b>	<b>1564</b>	<b>1564</b>	<b>1564</b>
Wick.....	13	13	13	13
Ignition Flame Conductor.....	15145	15145	15145	15145
Butt Holder.....	15114	15114	15114	15114
Screw for ditto.....	461	461	461	461
<b>Spares for Container :</b>				
Oil Inlet Cap with Safety Valve...	5162	5162	5162	5162
<b>Packing for ditto.....</b>	<b>1558</b>	<b>1558</b>	<b>1558</b>	<b>1558</b>
Top Screw for Safety Valve.....	1866	1866	1866	1866
Spring for ditto.....	1927	1927	1927	1927
<b>Holder with Packing for ditto</b>	<b>9</b>	<b>9</b>	<b>9</b>	<b>9</b>
<b>Packing for ditto.....</b>	<b>10</b>	<b>10</b>	<b>10</b>	<b>10</b>
Pump complete.....	—	213	213	213
Asbestos Washer for ditto.....	—	31	31	31
Cover for Pump Valve.....	—	8	8	8
<b>Spring for ditto.....</b>	<b>—</b>	<b>923</b>	<b>923</b>	<b>923</b>
<b>Holder with Packing for ditto</b>	<b>—</b>	<b>3</b>	<b>3</b>	<b>3</b>
<b>Packing for ditto.....</b>	<b>—</b>	<b>4</b>	<b>4</b>	<b>4</b>
Pump Rod complete .....	—	219	219	219
<b>Pump Piston complete.....</b>	<b>—</b>	<b>871</b>	<b>871</b>	<b>871</b>
<b>Cup Leather.....</b>	<b>—</b>	<b>886</b>	<b>886</b>	<b>886</b>
Nut for Pump Rod.....	—	905	905	905
Knob for Pump Rod.....	—	752	752	752
Pump Cap .....	—	861	861	861
Spring for Pump Rod.....	—	2164	2164	2164
Pump Bracket.....	—	14221	14222	14223
Screw for ditto.....	—	461	461	461
<b>Other Spares :</b>				
Handle .....	15220	—	—	—
Funnel .....	968	968	968	968
Nipple Key.....	2565	2565	2565	2565

WHEN ORDERING SPARES, MOST OF WHICH ARE STAMPED "MAX SIEVERT," IT SUFFICES TO STATE THE No. ONLY

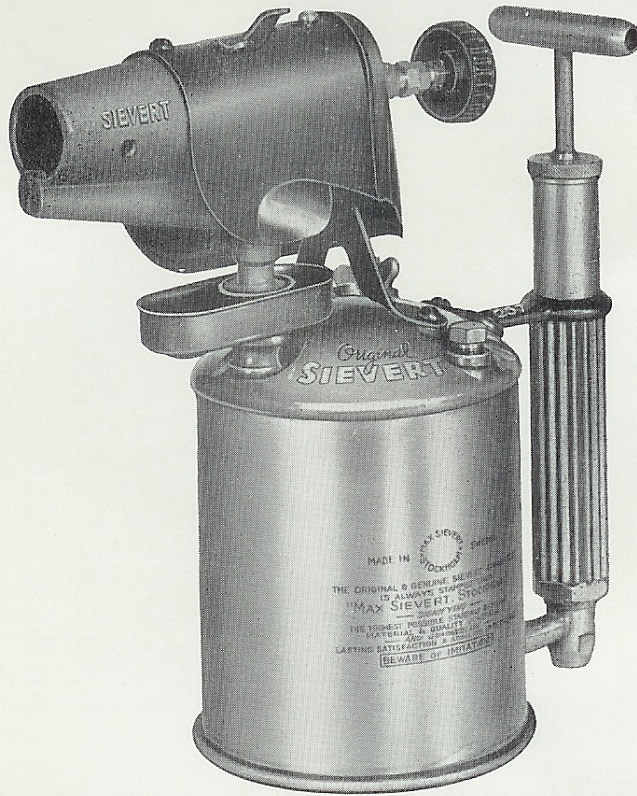


THE GENUINE SIEVERT

# BRAZING LAMPS FOR PETROL

(The Original and Oldest Make)

SERIES 251/269

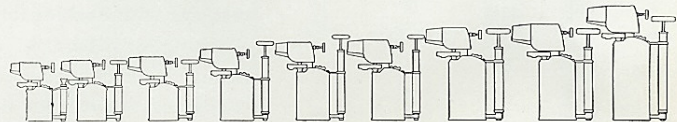


Without fear of contradiction it is maintained by works, and admitted by the Trade, that there is no range of Brazing Lamps comparable in any way with this SIEVERT series. The burners—the most efficient made—give an exceptionally intense and clear flame, pressure being maintained and increased by powerful pumps of superior design and construction. Note regulating valve permitting very fine adjustment of flame.

Firmly established and in increasing demand by Motor Garages, Engineers, Copper-smiths, Cycle Makers and, as well, invaluable for brazing or preheating Cranks, Crankshafts, Crossheads and other heavy parts, assembling, dismantling, etc., straightening or bending Boiler, Ship and Tank Plates, Rails in situ or burning off large paint surfaces.

This type combines the features of merit of the former tubular coil vaporizer lamps with the present-day demands for quick starting and automatic cleaning of the nipple and easily cleansed gas channels. It replaces the well known G-series and except for a reinforced burner-union is identical therewith. The handwheel-regulated burner has a windshield with soldering iron holder and robust burner connection to tank. The tank is of brass with double-lapped and brazed bottom. Pump with easily replaceable valve and oil inlet cap combines an automatically operated safety valve.

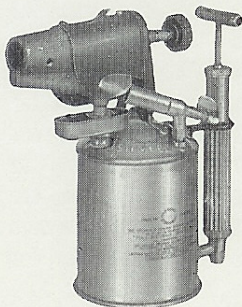
A range of equally powerful and efficient Paraffin Brazing Lamps will be found on page 25.



251 252\* 257 258\* 259\* 263 264\* 268 269\*

Data on capacity, consumption, output, etc.

Type without "Quickstart" device	251	252*	257	258*	259*	263	264*	268	269*
Sievert No.	Gesek	Getta	Gesju	Gerde	Germa	Geott	Getro	Gebin	Genio
Code Word	Gesek	Getta	Gesju	Gerde	Germa	Geott	Getro	Gebin	Genio
Type with "Quickstart" device	251 T	252 T	257 T	258 T	259 T	263 T	264 T	268 T	269 T
Sievert No.	Gesek	Getta	Gesju	Gerde	Germa	Geott	Getro	Gebin	Genio
Code Word	Gesek	Getta	Gesju	Gerde	Germa	Geott	Getro	Gebin	Genio
Container size.....	pts. 1 1/4	pts. 1 3/8	pts. 1 3/8	pts. 2 3/8	pts. 3 1/2	pts. 3 1/2	pts. 5 1/4	pts. 5 1/4	pts. 7
Normal fill up.....	pts. 1 1/4	pts. 1 3/8	pts. 1 3/8	pts. 2 3/8	pts. 3 1/2	pts. 3 1/2	pts. 5 1/4	pts. 5 1/4	pts. 6 1/2
Consumption per hr. at normal pressure.....	pts. 1 1/2	pts. 1 1/2	pts. 2 1/8	pts. 2 1/2	pts. 2 1/2	pts. 4 3/8	pts. 4 3/8	pts. 5 5/8	pts. 5 5/8
Maximum consumption..	pts. 3	pts. 3	pts. 4 3/4	pts. 4 3/4	pts. 4 3/4	pts. 8 1/4	pts. 8 1/4	pts. 11	pts. 11
Length of flame.....	ins. 11	ins. 11	ins. 16	ins. 16	ins. 16	ins. 17 3/4	ins. 17 3/4	ins. 21 3/8	ins. 21 3/8
Diameter of burner tube	ins. 3/4	ins. 3/4	ins. 1 1/16	ins. 1 1/16	ins. 1 1/16	ins. 1 3/8	ins. 1 3/8	ins. 1 5/8	ins. 1 5/8
Distance from bottom to centre of burner tube	ins. 7 7/8	ins. 8 1/4	ins. 8 3/4	ins. 9 3/4	ins. 10 5/8	ins. 10 3/4	ins. 12 1/2	ins. 13	ins. 16
Diameter at bottom.....	ins. 4 1/8	ins. 4 3/4	ins. 4 3/4	ins. 5 1/4	ins. 5 1/4	ins. 5 1/4	ins. 5 3/4	ins. 5 3/4	ins. 5 3/4
Weight without 'Quickstart' excl. Cardboard box...	lbs. 3 1/8	lbs. 3 3/4	lbs. 4 1/4	lbs. 4 7/8	lbs. 5 1/4	lbs. 5 3/4	lbs. 7 7/8	lbs. 8 3/8	lbs. 9 1/2
Weight with 'Quickstart' excl. Cardboard box...	lbs. 3 1/4	lbs. 3 7/8	lbs. 4 3/8	lbs. 5	lbs. 5 5/8	lbs. 5 7/8	lbs. 8	lbs. 8 1/2	lbs. 9 5/8



SIEVERT 257/T with "Quickstart"

The Sievert "Quickstart" is a patented lighter utilising fuel from the tank and eliminates the use of methylated spirit or alcohol for preheating. Thus the lamp is started in one-fifth the usual time. When ordering blow lamp with "Quickstart" the letter "T" should be added to the type No.

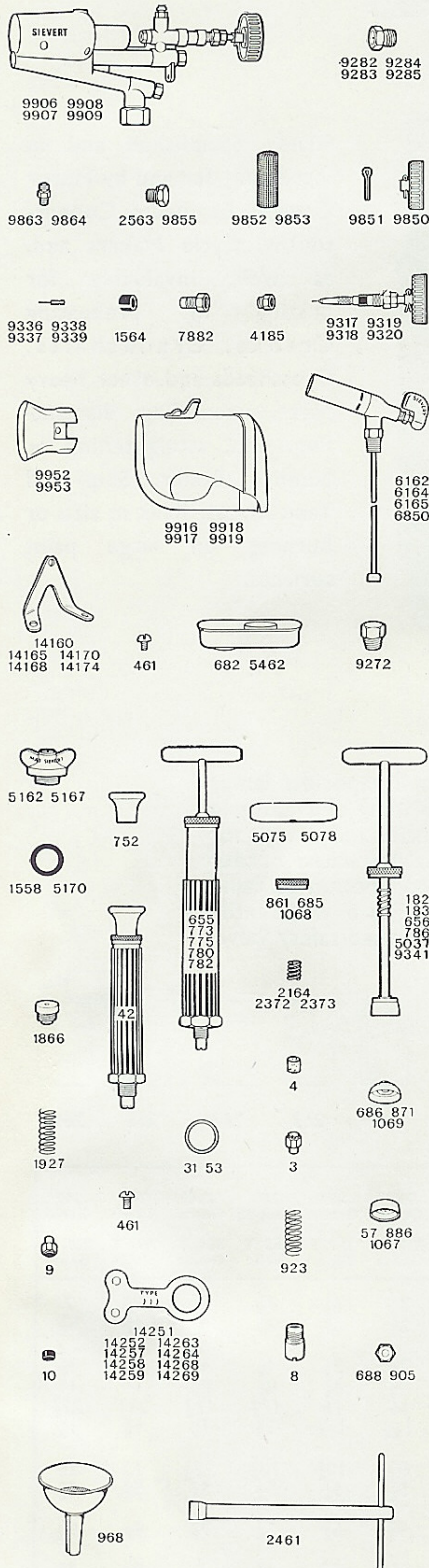
For further details see page 19

\* This lamp has the same burner as the preceding type No. but larger tank thus giving longer burning



# SPARE PARTS

251/269 SERIES



Designation of Spare Part	Part No. for Sievert									
	251	252	257	258	259	263	264	268	269	
<b>Spares for Burner :</b>										
Burner .....	9906	9906	9907	9907	9907	9908	9908	9909	9909	
Nipple .....	9282	9282	9283	9283	9283	9284	9284	9285	9285	
Valve Screw complete .....	9317	9317	9318	9318	9318	9319	9319	9320	9320	
Cleaning Pin .....	9336	9336	9337	9337	9337	9338	9338	9339	9339	
Box Nut .....	4185	4185	4185	4185	4185	4185	4185	4185	4185	
Gland Nut .....	7882	7882	7882	7882	7882	7882	7882	7882	7882	
Gland Packing .....	1564	1564	1564	1564	1564	1564	1564	1564	1564	
Knob with Spring-Pin .....	9850	9850	9850	9850	9850	9850	9850	9850	9850	
Spring Pin .....	9851	9851	9851	9851	9851	9851	9851	9851	9851	
Shield for Burner .....	9916	9916	9917	9917	9917	9918	9918	9919	9919	
Screw for ditto .....	461	461	461	461	461	461	461	461	461	
Bracket for Burner .....	14160	14165	14165	14165	14165	14174	14168	14170	14170	
Screw for ditto .....	461	461	461	461	461	461	461	461	461	
Lighting Cup .....	5462	5462	5462	5462	5462	682	682	682	682	
Gauze Strainer Roll .....	9853	9853	9853	9853	9853	9853	9853	9852	9852	
Plug for horizontal Channel .....	2563	2563	9855	9855	9855	9855	9855	9855	9855	
Plug for vertical Channel .....	9863	9863	9863	9863	9863	9864	9864	9864	9864	
Plug instead of Quickstart-Lighter ..	9272	9272	9272	9272	9272	9272	9272	9272	9272	
Quickstart-Lighter .....	6162	6162	6162	6162	6164	6164	6165	6165	6850	
Shaper for horizontal flat flame .....	—	—	9952	9952	9952	—	—	—	—	
Shaper for vertical flat flame .....	—	—	9953	9953	9953	—	—	—	—	
Screw for ditto .....	—	—	*461	*461	*461	—	—	—	—	
*a hole must be drilled in the burner-tube										
<b>Spares for Container :</b>										
Oil Inlet Cap with Safety Valve .....	5162	5162	5162	5167	5167	5167	5167	5167	5167	
Packing for ditto .....	1558	1558	1558	5170	5170	5170	5170	5170	5170	
Top Screw for Safety Valve .....	1866	1866	1866	1866	1866	1866	1866	1866	1866	
Spring for ditto .....	1927	1927	1927	1927	1927	1927	1927	1927	1927	
Holder with Packing for ditto .....	9	9	9	9	9	9	9	9	9	
Packing for ditto .....	10	10	10	10	10	10	10	10	10	
Pump complete .....	42	655	655	773	775	775	780	780	782	
Asbestos Washer for ditto .....	31	31	31	31	31	31	53	53	53	
Cover for Pump Valve .....	8	8	8	8	8	8	8	8	8	
Spring for Pump Valve .....	923	923	923	923	923	923	923	923	923	
Holder with Packing .....	3	3	3	3	3	3	3	3	3	
Packing for ditto .....	4	4	4	4	4	4	4	4	4	
Pump Rod complete .....	183	656	656	5037	9341	9341	786	786	182	
Pump Piston with Cup Leather ..	871	1069	1069	1069	1069	1069	686	686	686	
Cup Leather .....	886	1067	1067	1067	1067	1067	57	57	57	
Nut for Pump Rod .....	905	905	905	905	905	905	688	688	688	
Handle for Pump Rod .....	752	5075	5075	5075	5075	5075	5078	5078	5078	
Pump Cap .....	861	1068	1068	1068	1068	1068	685	685	685	
Spring for Pump Rod .....	2164	2372	2372	2372	2372	2372	2373	2373	2373	
Pump Bracket .....	14251	14252	14257	14258	14259	14263	14264	14268	14269	
Screw for ditto .....	461	461	461	461	461	461	461	461	461	
<b>Other Spares :</b>										
Nipple Key .....	2461	2461	2461	2461	2461	2461	2461	2461	2461	
Funnel .....	968	968	968	968	968	968	968	968	968	

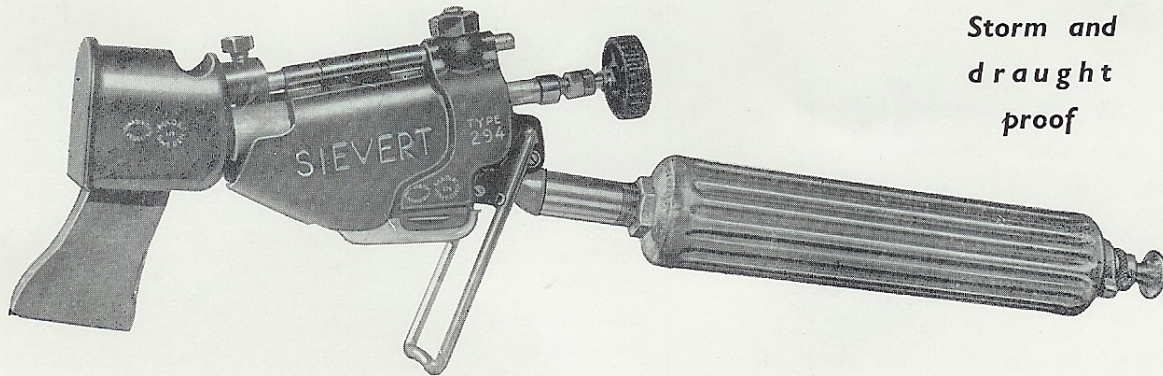


THE GENUINE SIEVERT

# SOLDERING BUTTS \_\_\_\_\_ FOR PETROL \_\_\_\_\_

(The Original and Oldest Make)

WITH AUTOMATIC NEEDLE VALVE AND PUMP IN HANDLE



*Storm and  
draught  
proof*

TYPE AKP2/294

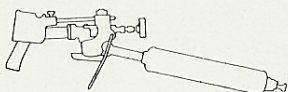
Of great strength in all parts, with fuel inlet at end. Each SIEVERT butt forms a unit as self-contained as it is superior. Here again the handle-container has been reinforced by fluted brass insulating outer casing giving a firm and rigid grip. Easy access to gas channels. Of unparalleled merit and utility. Perfectly balanced.

A most serviceable tool, particularly suitable for Roofing work, Telegraph, Telephone and Lighting Installations.

If the utility of these Petrol Soldering Butts were more widely known and recognised much useless labour would be saved, inconvenience eliminated and expense reduced. They are so convenient in use and especially suitable for work in awkward and confined spaces.

All bits are easily interchangeable and unless otherwise instructed hammer-shaped, instead of pointed, are supplied. Butt may be used as Blow Lamp by simply removing bit.

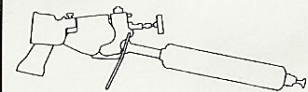
### Data on capacity, consumption, output, etc.



AKP2L/293

Supplied without Windshield and with a lighter copper bit.

Type.....	Sievert No.	293	294
Code word with Hammer-shaped bit.....		Karaf	Kalta
Code word with Pointed bit.....		Egalo	Empir
Container size.....	pt.		
Normal fill up.....	pt.		
Consumption per hr. at normal pressure	pt.		
Length overall.....	ins.	19½	19½
Diameter of burner tube.....	ins.	¾	¾
Weight excl. Cardboard box.....	lbs.	3¼	4

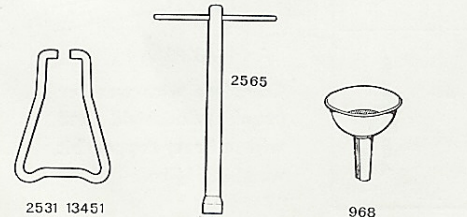
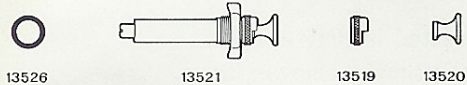
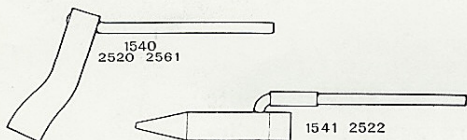
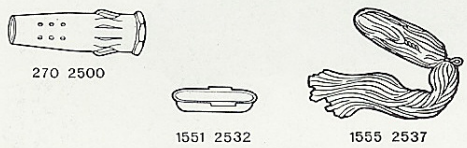
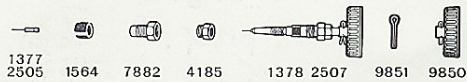


AKP2/294

Complete with weather proof Windshield and with a heavy copper bit weighing 1¼lbs.



# SPARE PARTS SOLDERING BUTTS



Designation of Spare Part	Part No. for Sievert	
	293	294
<b>Spares for Burner :</b>		
Burner .....	13524	13524
Burner Tube.....	270	270
<b>Nipple</b> .....	<b>2567</b>	<b>2567</b>
End Plug for Gas Channel.....	2563	2563
Wick.....	1555	1555
<b>Valve Screw complete</b> .....	<b>1378</b>	<b>1378</b>
<b>Knob with Spring-Pin</b> .....	<b>9850</b>	<b>9850</b>
<b>Spring Pin</b> .....	<b>9851</b>	<b>9851</b>
Box Nut.....	4185	4185
Gland Nut.....	7882	7882
<b>Gland Packing</b> .....	<b>1564</b>	<b>1564</b>
<b>Cleaning Pin</b> .....	<b>1377</b>	<b>1377</b>
Lighting Cup.....	1551	1551
<b>Spares for Copper Bit :</b>		
Copper Bit, hammer-shaped, extra heavy .....	—	2561
Copper Bit, hammer-shaped, usual size .....	1540	1540
Copper Bit, pointed, usual size...	1541	1541
Shield for Burner Head.....	13493	13494
Screw for ditto.....	461	461
Holder for Copper Bits.....	1543	1543
Nut for ditto.....	1544	1544
Shield for Copper Bit with Front Plate .....	1546	1546
Screw for ditto.....	1542	1542
Front Plate for hammer-shaped Copper Bit.....	1577	1577
Front Plate for pointed Copper Bit	1578	1578
Wind Shield.....	—	1597
<b>Spares for Container :</b>		
Pump complete.....	13521	13521
Packing for ditto.....	13526	13526
Cover for Pump Valve.....	8	8
<b>Spring for ditto</b> .....	<b>923</b>	<b>923</b>
<b>Holder with Packing for ditto</b>	<b>3</b>	<b>3</b>
<b>Packing for ditto</b> .....	<b>4</b>	<b>4</b>
Pump Rod complete.....	13518	13518
<b>Pump Piston complete</b> .....	<b>870</b>	<b>870</b>
<b>Cup Leather</b> .....	<b>885</b>	<b>885</b>
Nut for Pump Rod.....	905	905
Knob for Pump Rod.....	13520	13520
Pump Cap.....	13519	13519
<b>Other Spares :</b>		
Support for butts.....	13451	13451
Funnel.....	968	968
Nipple Key.....	2565	2565



THE GENUINE SIEVERT

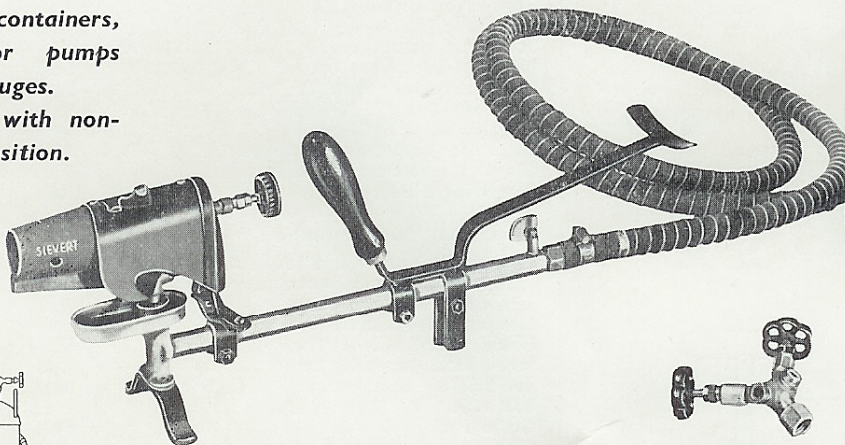
# HEAVY BRAZING APPARATUS FOR PETROL

(The Original and Oldest Make)

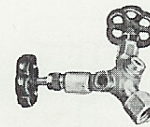
## TYPES 277/279

Entirely pre-eminent in construction, this Heating Apparatus stands unreservedly for efficiency, durability and safety. Time and labour saving, easily handled, extremely portable, there is no other which produces so great a heat for a given quantity of fuel. Expense in large repairs reduced to one quarter. Can be used in any position, even in the most inaccessible places.

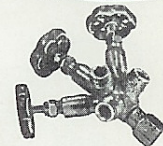
Extra heavy containers, greatly superior pumps and pressure gauges. Painted outside with non-corrosive composition.



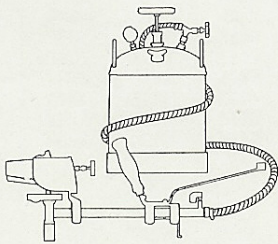
### ACCESSORIES



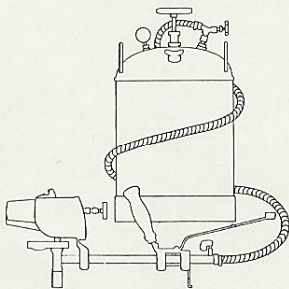
15268



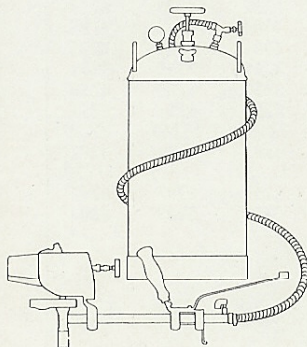
15269



TYPE 277



TYPE 278



TYPE 279

These lamps, replacing the earlier lamps "Serpentina" No. 0-3, are used when prolonged burning without refilling is required or if several synchronized burners are needed. The burners are fitted on easily handled well-balanced stands, which by means of strong hoses and multi-way valves are connected to containers of 10½—32 pints capacity. The burners are effectively shielded from wind and the nipple cleaning is automatic. The apparatus has valves, which are proof against hose breakage.

### Data on capacity, consumption, output, etc.

Type with valve No. 15267.....	Sievert No.	277	278	279
Code word for complete apparatus .....		Susiu	Susot	Senie
Capacity of container.....	pts.	10½	21	32
Consumption per hr. at normal pressure.....	pts.	2½	4⅜	5⅝
Maximum consumption.....	pts.	4¾	8½	11
Length of flame.....	ins.	16	17¾	21¾
Diameter of burner tube.....	ins.	1⅞	1⅜	1⅝
Height of container.....	ins.	14½	18¾	26½
Weight of container with valve No. 15267.....	lbs.	9½	17¼	22½
Weight of burner with stand.....	lbs.	3¾	4¼	5
Weight of hose.....	lbs.	3½	3½	3½
Weight of apparatus complete.....	lbs.	16½	24½	30¾

### Accessories :

Valve for 2 burners No. 15268

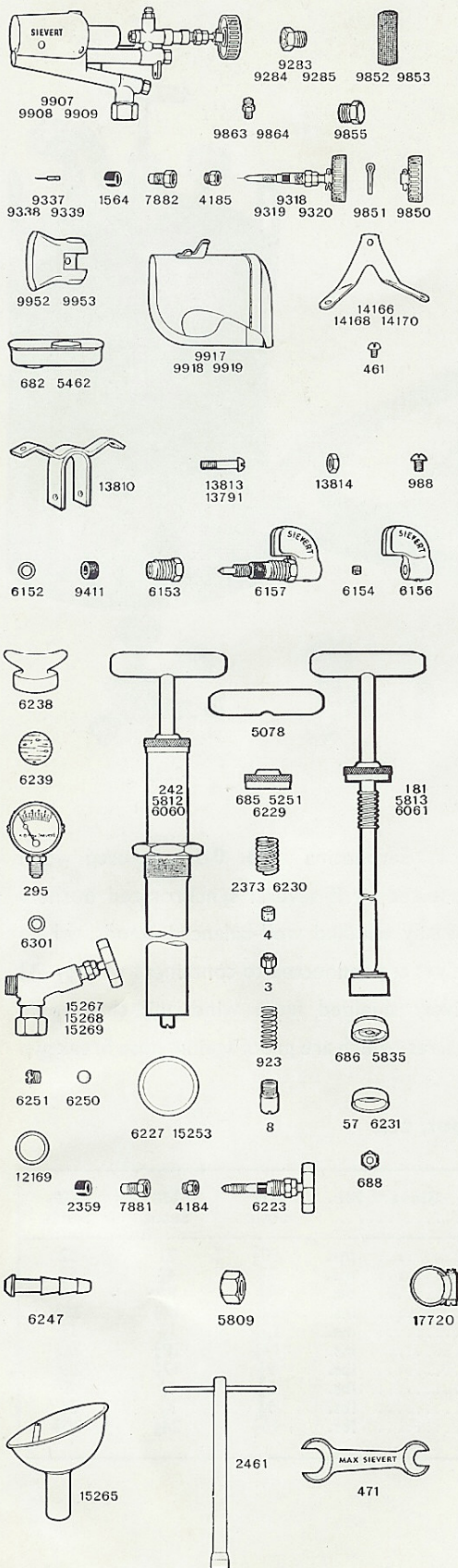
Valve for 3 burners No. 15269

Hose, length 10 feet, No. 4397.



# SPARE PARTS

# BRAZING APPARATUS



Designation of Spare Part	Part No. for Sievert		
	277	278	279
<b>Spares for Burner :</b>			
Burner .....	9907	9908	9909
Nipple .....	9283	9284	9285
Valve Screw Complete .....	9318	9319	9320
Cleaning Pin .....	9337	9338	9339
Box Nut .....	4185	4185	4185
Gland Nut .....	7882	7882	7882
Gland Packing .....	1564	1564	1564
Knob with Spring-Pin .....	9850	9850	9850
Spring-Pin .....	9851	9851	9851
Shield for Burner .....	9917	9918	9919
Screw for ditto .....	461	461	461
Bracket for Burner .....	14166	14168	14170
Screw for ditto .....	461	461	461
Lighting Cup .....	5462	682	682
Gauze Strainer Roll .....	9853	9853	9852
Plug for horizontal Channel .....	9855	9855	9855
Plug for vertical Channel .....	9863	9864	9864
Shaper for horizontal flat flame .....	9952	—	—
Shaper for vertical flat flame .....	9953	—	—
Screw for ditto .....	* 461	—	—
<b>Spares for Burner Stand :</b>			
Support for Burner Bracket .....	13810	13810	13810
Handle with Arm-Support (not illustrated) .....	13819	13819	13819
Screw for 13810 and 13819 .....	13813	13813	13813
Nut for 13810 and 13819 .....	13814	13814	13814
Fixing Screw .....	13791	13791	13791
Screw for Support for Stand .....	988	988	988
Valve Screw complete .....	6157	6157	6157
Box Nut .....	6153	6153	6153
Gland Packing .....	9411	9411	9411
Gland Ring, upper and lower .....	6152	6152	6152
Crank .....	6156	6156	6156
Screw for ditto .....	6154	6154	6154
<b>Spares for Container :</b>			
Oil Inlet Cap with Packing .....	6238	6238	6238
Packing for ditto .....	6239	6239	6239
Pump complete .....	242	6060	5812
Asbestos Washer for ditto .....	15253	15253	6227
Cover for Pump Valve .....	8	8	8
Spring for ditto .....	923	923	923
Holder with Packing .....	3	3	3
Packing for ditto .....	4	4	4
Pump Rod complete .....	181	6061	5813
Pump Piston with Cup Leather .....	686	686	5835
Cup Leather .....	57	57	6231
Nut for Pump Rod .....	688	688	688
Handle for Pump Rod .....	5078	5078	5078
Pump Cap .....	685	5251	6229
Spring for Pump Rod .....	2373	6230	6230
Pressure Gauge .....	295	295	295
Packing for ditto .....	6301	6301	6301
Connection Valve for 1 Burner .....	15267	15267	15267
Connection Valve for 2 Burners .....	15268	15268	15268
Connection Valve for 3 Burners .....	15269	15269	15269
Valve Screw for ditto .....	6223	6223	6223
Box Nut .....	4184	4184	4184
Gland Nut .....	7881	7881	7881
Gland Packing .....	2359	2359	2359
Regulator Ball .....	6250	6250	6250
Cage for ditto .....	6251	6251	6251
Packing for Rising Tube .....	12169	12169	12169
Hose (not illustrated) .....	4397	4397	4397
Clamp .....	17720	17720	17720
Hose Nozzle .....	6247	6247	6247
Nut for ditto .....	5809	5809	5809
<b>Other Spares</b>			
Spanner .....	471	471	471
Funnel .....	15265	15265	15265
Nipple Key .....	2461	2461	2461

\* A hole must be drilled in the burner tube



THE GENUINE SIEVERT

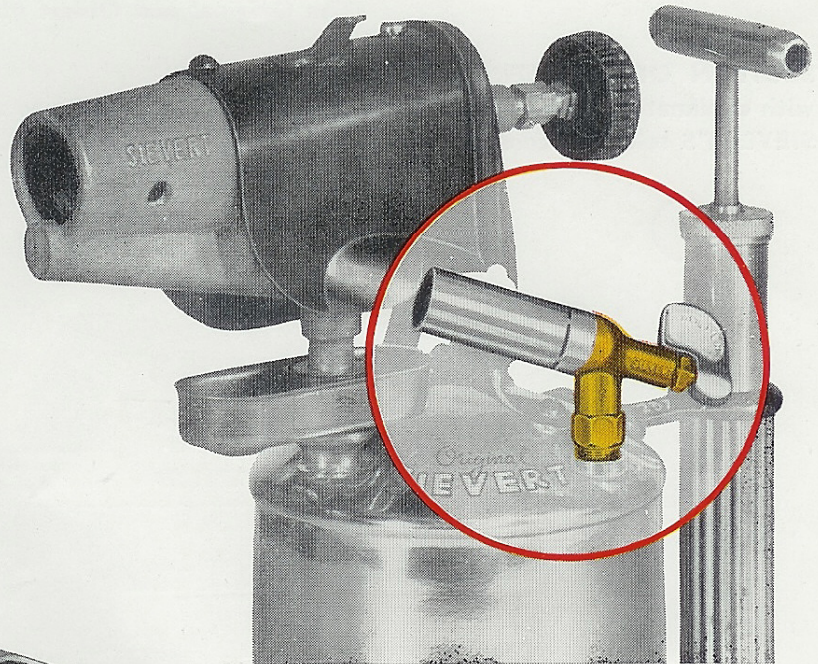
# 'QUICKSTART' LIGHTER FOR BRAZING LAMPS

**SIEVERT — LEADING AGAIN —**  
Introduce the revolutionary "QUICK-START" Preheating Device

**TIME SAVING** — Up to 80% reduction in the time required for preheating

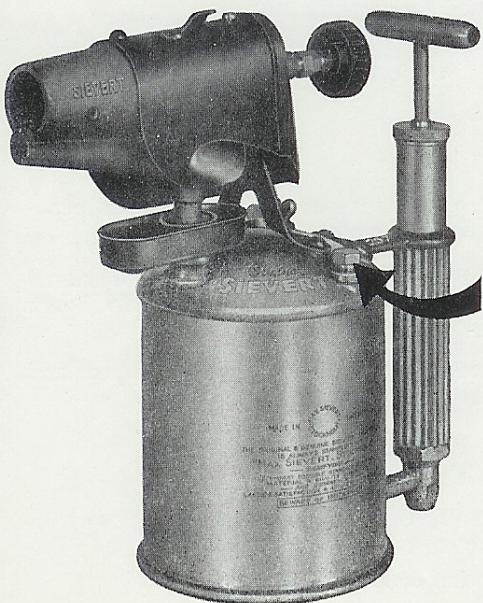
**ECONOMICAL** — Operates on the fuel of the lamp itself

**SAFE** — Burns regardless of rain, cold or storm



**SIEVERT—**  
**ALWAYS AHEAD**

The "QUICKSTART" may be fitted to every SIEVERT Blow-Lamp which is provided with a Screw Cap thus



Sievert's "QUICKSTART" Lighter is a rapid preheater for Blow Lamps which simplifies the lighting operation in a revolutionary way. The powerful flame of the Quickstart Lighter is directed on to the burner of the Lamp, and thus reduces the time required to preheat a medium sized Blow Lamp to less than one minute. The preheating flame is produced by atomizing the actual burning fuel of the lamp and no special spirit is thus required. The Sievert "QUICKSTART" is indispensable for use when speedy lighting is required in exposed conditions and during bad weather and under all other circumstances.

The construction of the Lighter is simple, practical and strong and is designed to suit all types of Sievert Blow-Lamps which have the screw cap for lighter fitted in the top of the container.

**Data about Sievert's "Quickstart" Lighter**

Quickstart Lighter Sievert No.	6162	6164	6165	6850
Code word.....	Fitvo	Fifyr	Fifem	Fifus
Fitting the following Blow Lamps Nos.	251, 252 257, 258 290 569-574 590	259, 263 575-576	264, 268 577	269 579
Length of Rising Tube..... ins.	5	6 $\frac{3}{4}$	8 $\frac{1}{4}$	11
Weight..... ozs.	2 $\frac{1}{2}$	2 $\frac{3}{4}$	3	3 $\frac{1}{4}$



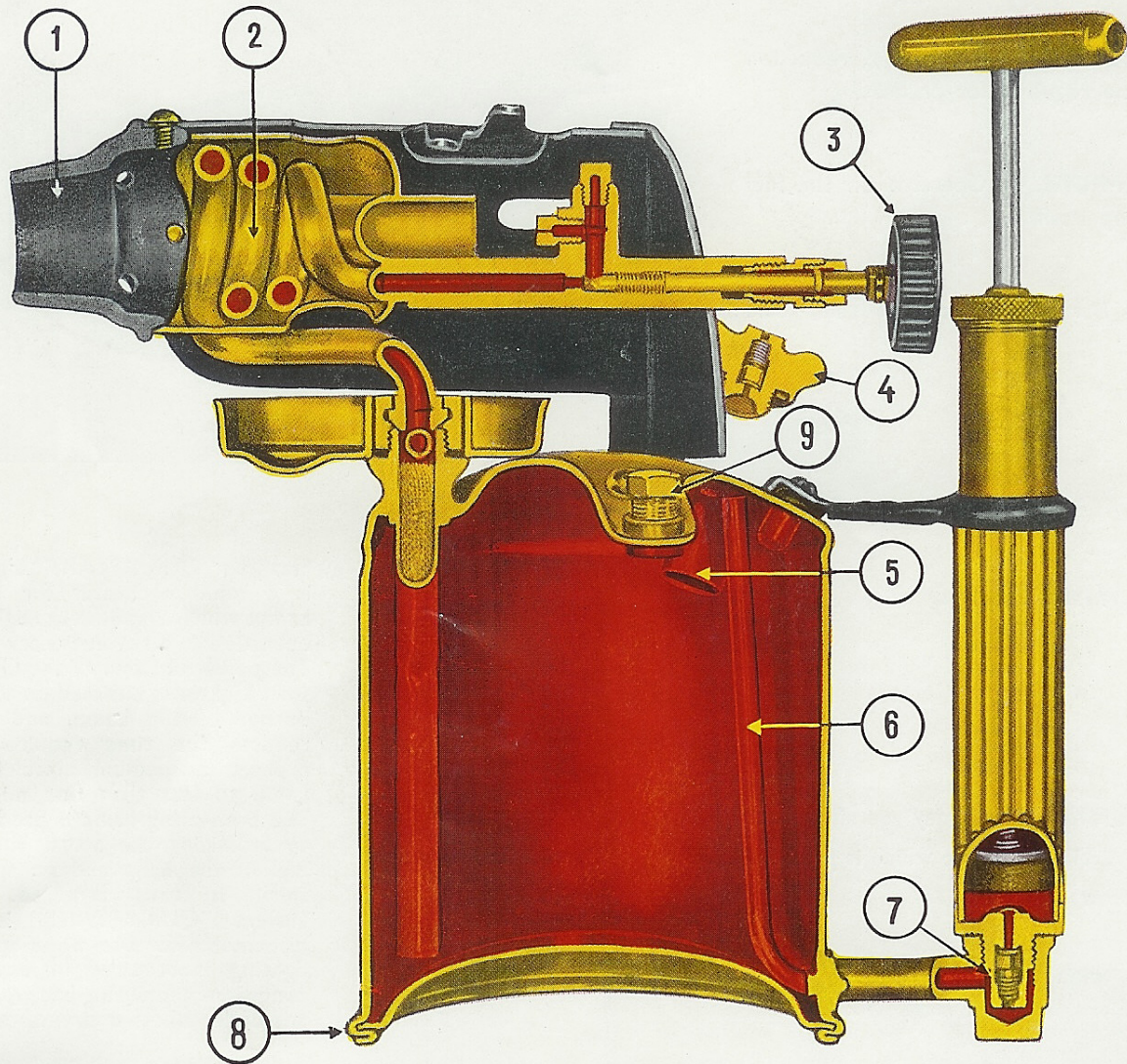
THE GENUINE SIEVERT

# BRAZING LAMPS SECTIONAL DIAGRAM

(The Original and Oldest Make)

## SECTION OF PARAFFIN LAMP No. 571

with explanatory notes which, if studied carefully, will indicate and confirm the paramount position of SIEVERT'S scientific construction.



### POINTS DISTINCTIVE

1. Interchangeable heavy duty burner nozzle.
2. Triple loop vaporizing coil.
3. Non inflammable bakelite knob effectively heat insulated.
4. Specially constructed safety valve operating automatically.
5. Filler inlet extended inside container to prevent overfilling.
6. Rising tube prevents the fuel from penetrating the pump valve.
7. Spiral spring valve of improved enclosed type, easily replaced. Pump with fluted brass casing forming handle.
8. Bottom of container double lapped and brazed — not merely soldered.

9. Screw bushing for fitting

### SIEVERT QUICKSTART

- the quick preheater which reduces the lighting time by up to 80%
- operates on the fuel of the lamp itself without spirit
- simplifies lighting the lamp, especially in difficult weather conditions



THE GENUINE SIEVERT

# VAPOURIA BLOWLAMPS FOR PARAFFIN

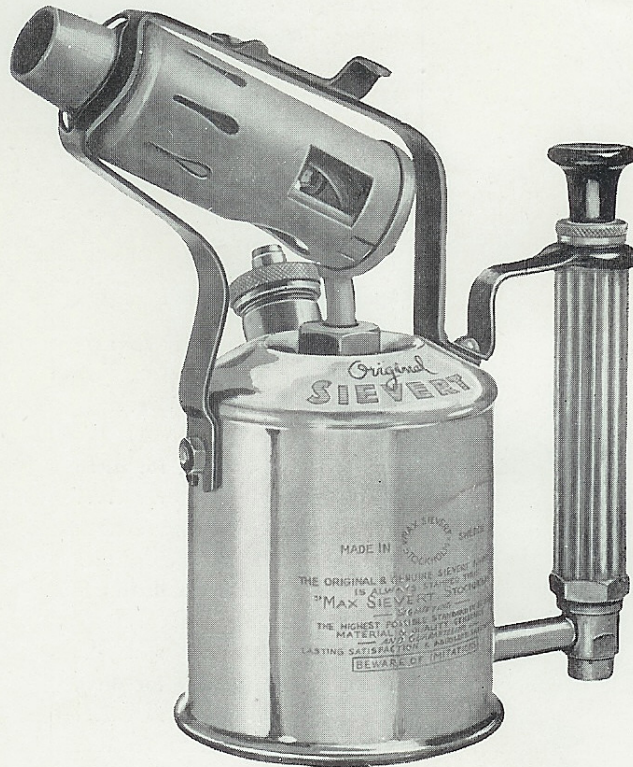
(The Original and Oldest Make)

The World-Renowned SIEVERT Paraffin Type

## VAPOURIA No. 12/556

stands for the most advanced and successful ideas in Blow Lamp Construction

The world-famous Vapouria 12/556 and Vapouria 11/555 are very sturdily constructed blow lamps designed for heavy duty operation and are particularly suitable for artisans handling tin soldering and similar work. The burner consists of a double coil tube, each coil being provided with a plug for cleaning. Both types are equipped with strap and butt holder, the container being made of best quality brass with extremely rigid double lap - jointed and brazed bottom, and the filler cap is provided with safety valve. The lamps are fitted with external type pump serving as handle. This is manufactured from fluted brass and therefore efficiently insulated against heat. A packet of cleaning needles and spare washers are supplied with each lamp.



**Points of Merit :-**

- ★ Vaporizer of special heat resisting alloy—not brass
- ★ Coils fitted with end cleaning plugs
- ★ Efficient safety valve in Inlet Cap
- ★ Powerful pump in handle
- ★ Bottom double lapped and brazed—not soldered
- ★ Special alloy burner tube
- ★ Oil inlet brazed in and air valves accurately seated
- ★ Container made from finest quality drawn brass

**And — Made in the finest Blow Lamp Factory in the world.**

Designed upon scientific principles, the production embraces the finest materials, highest expert workmanship and best possible finish. Unexcelled, they set the **STANDARD TO THE WORLD** in safety, efficiency, easy and perfect control, low consumption of fuel and celerity in starting up. They also ensure freedom from vexatious minor troubles.

**Data on capacity, consumption, output, etc.**

Type .....	Sievert No.	VAP 11/555	VAP 12/556
Code word.....		Petri	Pecra
Container size.....	pt.	$\frac{3}{4}$	1
Normal fill up.....	pt.	$\frac{5}{8}$	$\frac{1}{4}$
Consumption per hr. at normal pressure.....	pt.	$\frac{3}{4}$	1
Maximum consumption.....	pt.	$1\frac{1}{8}$	$1\frac{1}{4}$
Length of flame.....	ins.	7	10
Diameter of burner tube.....	ins.	$\frac{3}{4}$	$\frac{7}{8}$
Distance from bottom to centre of burner tube	ins.	$6\frac{1}{2}$	$7\frac{1}{2}$
Diameter at bottom.....	ins.	$3\frac{1}{2}$	$3\frac{3}{4}$
Weight exclusive Cardboard box.....	lbs.	$1\frac{1}{16}$	$2\frac{5}{8}$



VAP 11/555  
 $\frac{3}{4}$  pint capacity

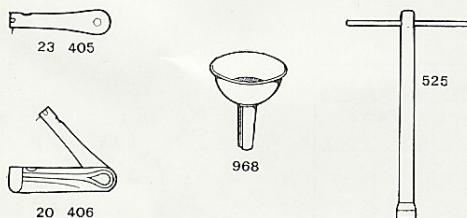
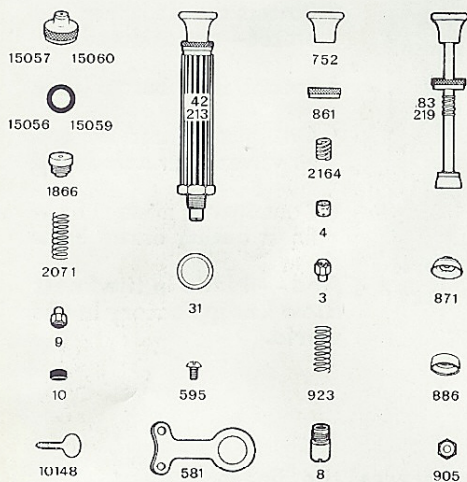
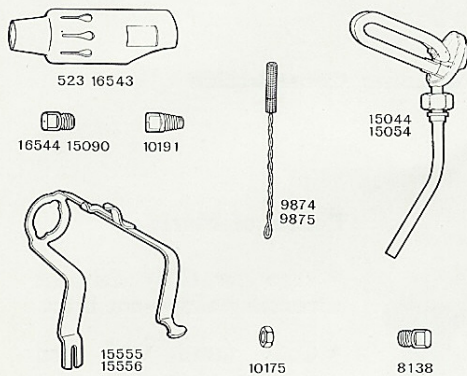


VAP 12/556  
1 pint capacity



# SPARE PARTS \_\_\_\_\_ VAP II/555 & VAP I2/556 BLOWLAMPS \_\_\_\_\_

TO ENSURE CONTINUOUS AND SATISFACTORY SERVICE ALWAYS FIT GENUINE SIEVERT SPARE PARTS



Designation of Spare Part	Part No. for Sievert	
	555	556
<b>Spares for Burner :</b>		
Burner (vaporizer) .....	15044	15054
Burner Tube.....	523	16543
<b>Nipple</b> .....	<b>15090</b>	<b>16544</b>
Nipple with taper thread.....	—	10191
End Plug for Gas Channel.....	8138	8138
Strap with Butt Holder.....	15555	15556
Nut for ditto.....	10175	10175
<b>Spares for Container :</b>		
Oil Inlet Cap with Safety Valve...	15060	15057
<b>Packing for ditto</b> .....	<b>15059</b>	<b>15056</b>
Top Screw for Safety Valve.....	1866	1866
Spring for ditto.....	2071	2071
<b>Holder with Packing for ditto</b>	<b>9</b>	<b>9</b>
<b>Packing for ditto</b> .....	<b>10</b>	<b>10</b>
<b>Air Valve Screw</b> .....	<b>10148</b>	<b>10148</b>
Pump complete.....	213	42
<b>Asbestos Washer for ditto</b> ....	<b>31</b>	<b>31</b>
Cover for Pump Valve.....	8	8
<b>Spring for ditto</b> .....	<b>923</b>	<b>923</b>
<b>Holder with Packing for ditto</b>	<b>3</b>	<b>3</b>
<b>Packing for ditto</b> .....	<b>4</b>	<b>4</b>
Pump Rod complete.....	219	183
<b>Pump Piston complete</b> .....	<b>871</b>	<b>871</b>
<b>Pump Leather</b> .....	<b>886</b>	<b>886</b>
Nut for Pump Rod.....	905	905
Knob for Pump Rod.....	752	752
Pump Cap .....	861	861
Spring for Pump Rod.....	2164	2164
Pump Bracket.....	581	581
Screw for ditto.....	595	595
<b>Other Spares :</b>		
<b>Cleaning Pins (Packet of 3)</b> ....	<b>23</b>	<b>405</b>
Cleaning Pin with Protector.....	20	406
Nipple Key.....	525	525
Funnel.....	968	968

WHEN ORDERING SPARES, MOST OF WHICH ARE STAMPED "MAX SIEVERT," IT SUFFICES TO STATE THE No. ONLY



THE GENUINE SIEVERT

# SATURNUS BLOWLAMPS FOR PARAFFIN

(The Original and Oldest Make)



TYPE SATURNUS 1/561

The models Saturnus No. 1/561 and No. 2/562 are outstanding in that they represent entirely unprecedented quality at a cost more moderate than ever. The container is manufactured from solid drawn brass with extremely rigid lap-jointed and brazed bottom and the filler cap is provided with a safety valve. The double coil tube burner, manufactured from special heat-resisting alloy, is superior in all regards and, as well, each coil is provided with an end plug to facilitate cleaning.



TYPE SATURNUS 2/562

The lamps are fitted with a sturdy pump in the container and the No. 561 has a cane-bound metal handle whilst the No. 562 is fitted with a strong wooden handle and both types are provided with Soldering Butt rests.

A packet of cleaning pins and spare washers are provided with each lamp.

**Data on capacity, consumption, output, etc.**

Type.....	Sievert No.	561	562
Code word.....		Aliba	Alton
Container size.....	pt.	1 3/4	1
Working capacity.....	pt.	1 3/4	1
Consumption per hour at normal pressure.....	pt.	1 1/8	1 1/8
Maximum consumption per hour.....	pt.	7/8	10/8
Length of flame.....	ins.	4 3/8	7/8
Diameter of burner tube.....	ins.	6 7/8	7 3/4
Distance from base to centre of burner tube....	ins.	3 1/2	3 3/4
Diameter at bottom.....	ins.	1 1/2	2 3/8
Weight without packing.....	lbs.	1	2 3/8

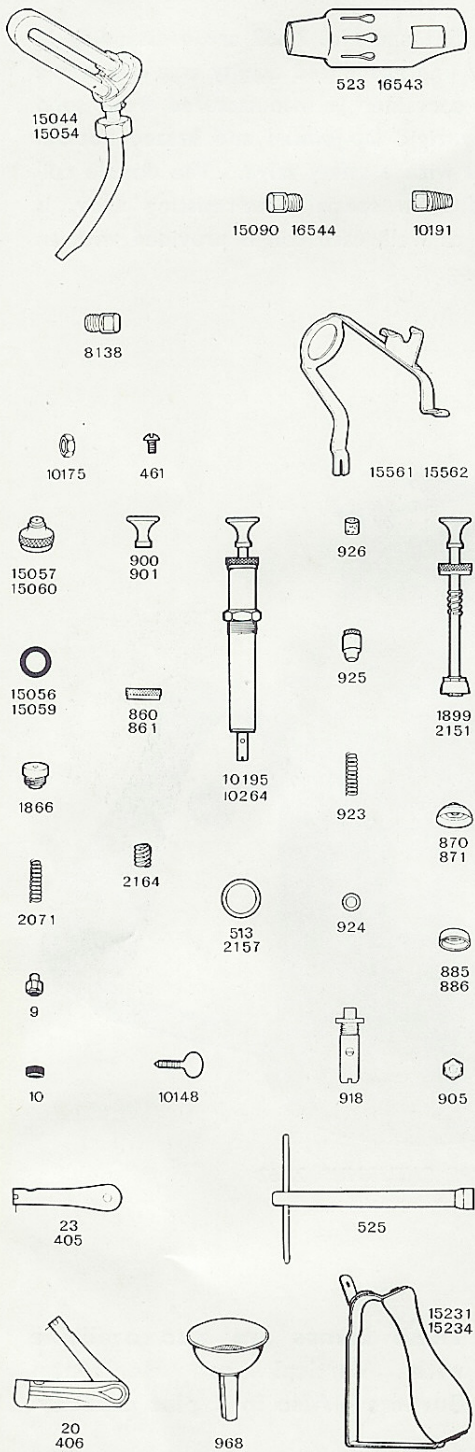
**These Lamps are also available with Vertical or Horizontal Burners — Also in 2 pint capacity.**

**Performance ... Outstanding  
Quality ... .. Supreme**



# SPARE PARTS SAT. 1/561 & SAT. 2/562

TO ENSURE CONTINUOUS AND SATISFACTORY SERVICE ALWAYS FIT GENUINE SIEVERT SPARE PARTS



Designation of Spare Part	Part No. for Sievert	
	561	562
<b>Spares for Burner :</b>		
Burner (vaporizer) .....	15044	15054
Burner Tube.....	523	16543
<b>Nipple</b> .....	<b>15090</b>	<b>16544</b>
Nipple with taper thread.....	—	10191
End Plug for Gas Channel.....	8138	8138
Strap with Butt Holder.....	15561	15562
Nut for ditto.....	10175	10175
Screw for ditto.....	461	461
<b>Spares for Container :</b>		
Oil Inlet Cap with Safety Valve...	15060	15057
<b>Packing for ditto</b> .....	<b>15059</b>	<b>15056</b>
Top Screw for Safety Valve.....	1866	1866
Spring for ditto.....	2071	2071
<b>Holder with Packing for ditto</b>	<b>9</b>	<b>9</b>
<b>Packing for ditto</b> .....	<b>10</b>	<b>10</b>
<b>Air Valve Screw</b> .....	<b>10148</b>	<b>10148</b>
Pump complete.....	10264	10195
<b>Asbestos Washer for ditto</b> ....	<b>513</b>	<b>2157</b>
<b>Pump Valve Complete</b> .....	<b>918</b>	<b>918</b>
<b>Spring for ditto</b> .....	<b>923</b>	<b>923</b>
<b>Holder with Packing for ditto</b>	<b>925</b>	<b>925</b>
<b>Packing for ditto</b> .....	<b>926</b>	<b>926</b>
Pump Rod complete.....	1899	2151
<b>Pump Piston complete</b> .....	<b>870</b>	<b>871</b>
<b>Pump Leather</b> .....	<b>885</b>	<b>886</b>
Nut for Pump Rod.....	905	905
Knob for Pump Rod.....	900	901
Pump Cap.....	860	861
Spring for Pump Rod.....	—	2164
<b>Other Spares :</b>		
<b>Cleaning Pins (packet of 3)</b> ....	<b>23</b>	<b>405</b>
Cleaning Pin with Protector.....	20	406
Nipple Key.....	525	525
Funnel.....	968	968
Handle complete.....	15231	15234

WHEN ORDERING SPARES, MOST OF WHICH ARE STAMPED "MAX SIEVERT," IT SUFFICES TO STATE THE No. ONLY



THE GENUINE SIEVERT

# BRAZING LAMPS FOR PARAFFIN

(The Original and Oldest Make)

SERIES 569/579

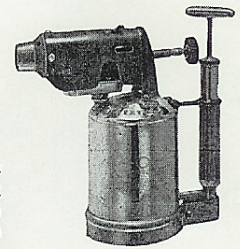


Endowed with the outstanding SIEVERT characteristics in manufacture in regard to container, pump and other parts. Particular attention has been paid to the design of the burner so as to reduce carbonisation to a minimum. This, as all larger SIEVERT made Paraffin Brazing Types, possesses lasting wearing qualities which no other make, at its price, can give.

The Genuine SIEVERT BLOW, BRAZING AND INDUSTRIAL LAMPS are made in very many Types to suit every conceivable purpose.

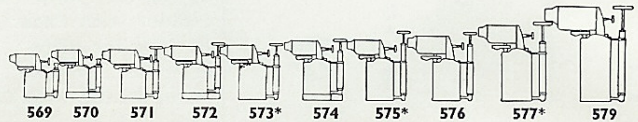
## AIMED AT BY OTHERS—EXCELLED BY NONE

This series replaces the well-known blowlamps, Sievert 313—318 (Vapouria 2—8). These are used mainly as starting lamps for ignition bulb engines but, in addition, they can, of course, be used for all kinds of heating work e.g. brazing, pipe bending etc. The burner is secured to the container by means of a strong draught shield which also makes the lamp storm-proof. The vaporizer coil has several loops ensuring uniform and effective vaporization and the flame is regulated to the desired intensity by a handwheel. The brass container has double lap-joint, brazed bottom and the filler cap is provided with a safety valve. The pump is strongly built with easily replaceable valve. Types 570, 572 and 574 are fitted with a steel hoop at the base as an extra protection against wear and tear (see illustration). A packet of cleaning needles, nipple and spare washers are included in the equipment.

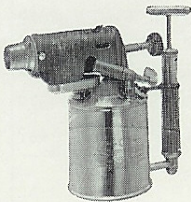


TYPE 572  
with steel hoop

A range of equally powerful and efficient  
Brazing Lamps will be found on page 13.



## Data on capacity, consumption, output, etc.



SIEVERT 571  
with "Quickstart"

The Sievert "Quickstart" is a patented lighter utilising fuel from the tank and eliminates the use of methylated spirit or alcohol for preheating. Thus the lamp is started in one-fifth the usual time. When ordering blowlamp with "Quickstart" the letter "T" should be added to the type No.

Type without "Quickstart" device Sievert No.	569	570	571	572	573*	574	575*	576	577*	579
Code word	Vaplo	Vapel	Vapis	Vapra	Vaput	Vapak	Vapne	Vapor	Vappi	Vapso
Type with "Quickstart" device Sievert No.	569T	570T	571T	572T	573T	574T	575T	576T	577T	579T
Code word	Vatto	Vatna	Vatke	Vatpi	Vatsu	Vatok	Vataf	Vatex	Vatin	Vatul
Container size.....pts.	1½	1½	1¾	1¾	2¾	2¾	3½	3½	5¼	7
Normal fill up.....pts.	1¼	1¼	1⅝	1⅝	2⅝	2⅝	3¼	3¼	4¾	6½
Consumption per hour at normal pressure.....pts.	1¼	1¼	2¼	2¼	2¼	2¼	2¼	2⅝	2⅝	3¾
Maximum consumption.....pts.	2	2	4	4	4	4	4	5¾	5¾	7¾
Length of flame.....ins.	8⅞	8⅞	11¾	11¾	11¾	11¾	11¾	12¼	12¼	12⅝
Diameter of burner tube.....ins.	7/8	7/8	1	1	1	1	1	1⅝	1⅝	1⅞
Distance from bottom to centre of burner tube.....ins.	7/8	7/8	7/8	8⅝	9⅝	9⅞	9⅞	10½	12¼	15¾
Total height.....ins.	8⅞	8⅞	9½	10¼	10¼	11	12⅞	12⅞	14⅞	17¾
Diameter at bottom.....ins.	4⅞	4⅞	4¾	4¾	5¼	5¼	5¼	5¼	5⅞	5⅞
Weight without "Quickstart" excl. Cardboard box.....lbs.	3¼	3⅝	4⅞	4½	4¾	5¼	5½	6¾	8⅞	11¼
Weight with "Quickstart" excl. Cardboard box.....lbs.	3⅝	3¾	4¼	4⅝	4⅞	5⅝	5⅝	6⅞	8½	11⅝

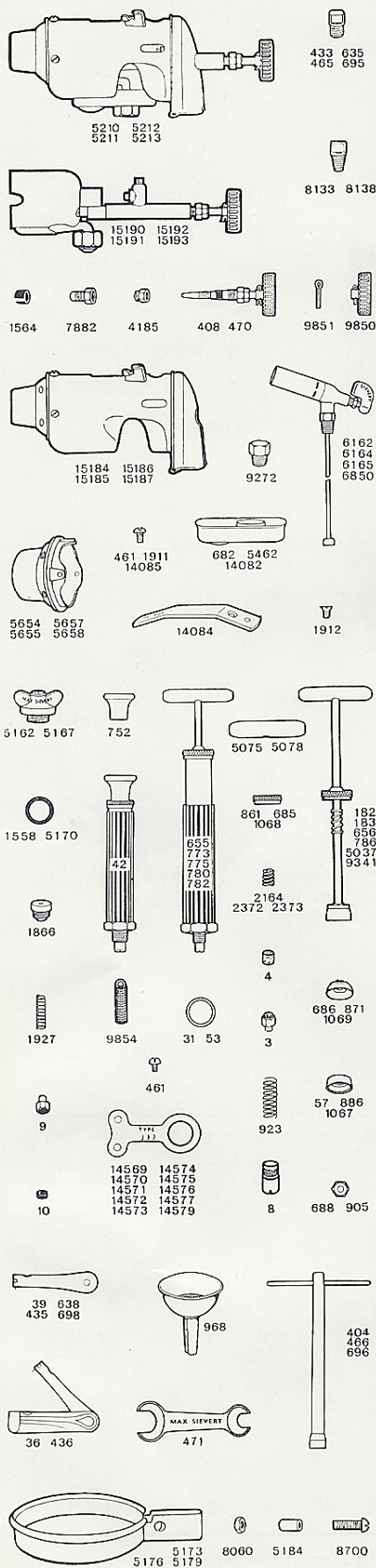
For further details see page 19

\*This lamp has the same burner as the preceding type No. but larger tanks thus giving longer burning.



# SPARE PARTS

569/579 SERIES



Designation of Spare Part	Part No. for Sievert								
	569	570	571	572	573 574	575	576	577	579
<b>Spares for Burner :</b>									
Burner, complete.....	5210	5210	5211	5211	5211	5211	5212	5212	5213
Burner (vaporizer) .....	15190	15190	15191	15191	15191	15191	15192	15192	15193
Nipple .....	433	433	465	465	465	465	635	635	695
Valve Screw, complete.....	408	408	470	470	470	470	470	470	470
Box Nut .....	4185	4185	4185	4185	4185	4185	4185	4185	4185
Gland Nut.....	7882	7882	7882	7882	7882	7882	7882	7882	7882
Gland Packing.....	1564	1564	1564	1564	1564	1564	1564	1564	1564
Knob with Spring Pin.....	9850	9850	9850	9850	9850	9850	9850	9850	9850
Spring Pin.....	9851	9851	9851	9851	9851	9851	9851	9851	9851
Shield for Burner.....	15184	15184	15185	15185	15185	15185	15186	15186	15187
Screw for ditto.....	461	461	461	461	461	461	1911	461	461
Bracket for Shield.....	—	—	—	—	—	—	14084	—	—
Screw for ditto.....	—	—	—	—	—	—	1912	—	—
End Plug for Gas Channel.....	8138	8138	8133	8133	8133	8133	8133	8133	8133
Iron Mouthring .....	5654	5654	5658	5658	5658	5658	5655	5655	5657
Screw for ditto.....	14085	14085	14085	14085	14085	14085	14085	14085	14085
Lighting Cup .....	14082	14082	5462	5462	5462	5462	682	682	682
Quickstart Lighter .....	6162	6162	6162	6162	6162	6164	6164	6165	6850
Plug instead of Lighter.....	9272	9272	9272	9272	9272	9272	9272	9272	9272
<b>Spares for Container :</b>									
Oil Inlet Cap with Safety Valve....	5162	5162	5162	5162	5167	5167	5167	5167	5167
Packing for ditto.....	1558	1558	1558	1558	5170	5170	5170	5170	5170
Top Screw for Safety Valve.....	1866	1866	1866	1866	1866	1866	1866	1866	1866
Spring for ditto.....	1927	1927	1927	1927	1927	1927	1927	1927	1927
Holder with Packing for ditto.....	9	9	9	9	9	9	9	9	9
Packing for ditto.....	10	10	10	10	10	10	10	10	10
Gauze Strainer Roll.....	9854	9854	9854	9854	9854	9854	9854	9854	9854
Pump, complete.....	42	42	655	655	773	775	775	780	782
Asbestos Washer for ditto.....	31	31	31	31	31	31	31	53	53
Cover for Pump Valve.....	8	8	8	8	8	8	8	8	8
Spring for Pump Valve.....	923	923	923	923	923	923	923	923	923
Holder with Packing.....	3	3	3	3	3	3	3	3	3
Packing for ditto.....	4	4	4	4	4	4	4	4	4
Pump Rod, complete.....	183	183	656	656	5037	9341	9341	786	182
Pump Piston with Cup Leather.....	871	871	1069	1069	1069	1069	1069	686	686
Cup Leather.....	886	886	1067	1067	1067	1067	1067	57	57
Nut for Pump Rod.....	905	905	905	905	905	905	905	688	688
Handle for Pump Rod.....	752	752	5075	5075	5075	5075	5078	5078	5078
Pump Cap.....	861	861	1068	1068	1068	1068	1068	685	685
Spring for Pump Rod.....	2164	2164	2372	2372	2372	2372	2372	2373	2373
Pump Bracket.....	14569	14570	14571	14572	14573 14574	14575	14576	14577	14579
Screw for ditto.....	461	461	461	461	461	461	461	461	461
<b>Other Spares :</b>									
Cleaning Pins (packet of 3)....	435	435	39	39	39	39	638	638	698
Cleaning Pin with Protector.....	436	436	36	36	36	36	—	—	—
Nipple Key.....	404	404	466	466	466	466	696	696	696
Bottom Hoop.....	—	5176	—	5173	5179*	—	—	—	—
Screw for ditto.....	—	8700	—	8700	8700*	—	—	—	—
Nut for ditto.....	—	8060	—	8060	8060*	—	—	—	—
Spacing Collar .....	—	5184	—	5184	5184*	—	—	—	—
Spanner for Burner.....	471	471	471	471	471	471	471	471	471
Funnel .....	968	968	968	968	968	968	968	968	968

\*For type 574 only



THE GENUINE SIEVERT

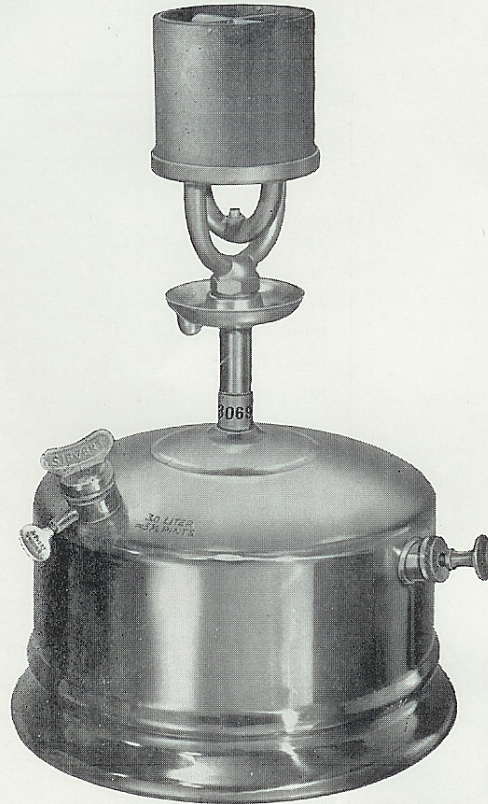
# INDUSTRIAL LAMPS FOR PARAFFIN

(The Original and Oldest Make)

TYPES 3067 / 3070

Indispensable in Laboratories or Industries where gas is not available

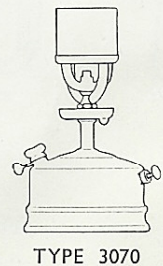
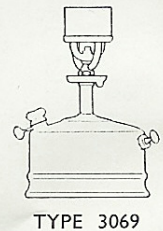
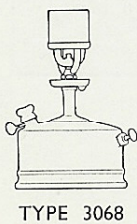
Equally suitable for Oil Engine as well as Laboratory or Industrial purposes



The superiority of these SIEVERT Industrial Lamps is apparent in every regard. The burners are made in four sizes, all having the same size thread so that they can be used on any of the containers as required. The overall height of the lamps will, of course, vary accordingly. The flame tubes are of cast iron and give a powerful, concentrated vertical flame, which is regulated by the air valve screw and the pump. The containers are of best quality brass with reinforced rising tube fitting. A packet of cleaning needles and spare washers are supplied with each lamp.

**Data on capacity, consumption, output, etc.**

Type.....Sievert No.	3067	3068	3069	3070
Code word.....	Tanta	Tanar	Tabis	Tablo
Container size..... pts.	2 $\frac{5}{8}$	4	5 $\frac{1}{4}$	5 $\frac{1}{4}$
Normal fill up..... pts.	2 $\frac{3}{8}$	3 $\frac{1}{2}$	4 $\frac{3}{4}$	4 $\frac{3}{4}$
Consumption per hr. at normal pressure..... pts.	1 $\frac{1}{2}$	2 $\frac{1}{2}$	3	5 $\frac{1}{8}$
Maximum consumption..... pts.	2 $\frac{5}{8}$	3 $\frac{3}{4}$	5 $\frac{1}{4}$	8 $\frac{1}{8}$
Diameter of flame ring..... ins.	2	2 $\frac{1}{2}$	2 $\frac{7}{8}$	3 $\frac{3}{8}$
Proper distance from burner top to kettle*..... ins.	2	2 $\frac{1}{8}$	2 $\frac{1}{2}$	3 $\frac{3}{8}$
With ordinary pressure the flame covers an area of..... ins.	9 $\frac{1}{2}$	12 $\frac{7}{8}$	15 $\frac{3}{4}$	19 $\frac{3}{4}$
Boils 18 pints of water in..... mins.	12	—	—	—
Boils 11 gallons of water in..... mins.	—	35	30	19
Total height..... ins.	11	12 $\frac{1}{2}$	13 $\frac{1}{4}$	15 $\frac{1}{2}$
Diameter at bottom..... ins.	7	7 $\frac{3}{4}$	8 $\frac{5}{8}$	8 $\frac{5}{8}$
Weight, excl. cardboard box..... lbs.	3 $\frac{1}{8}$	4 $\frac{3}{8}$	6	7 $\frac{3}{4}$

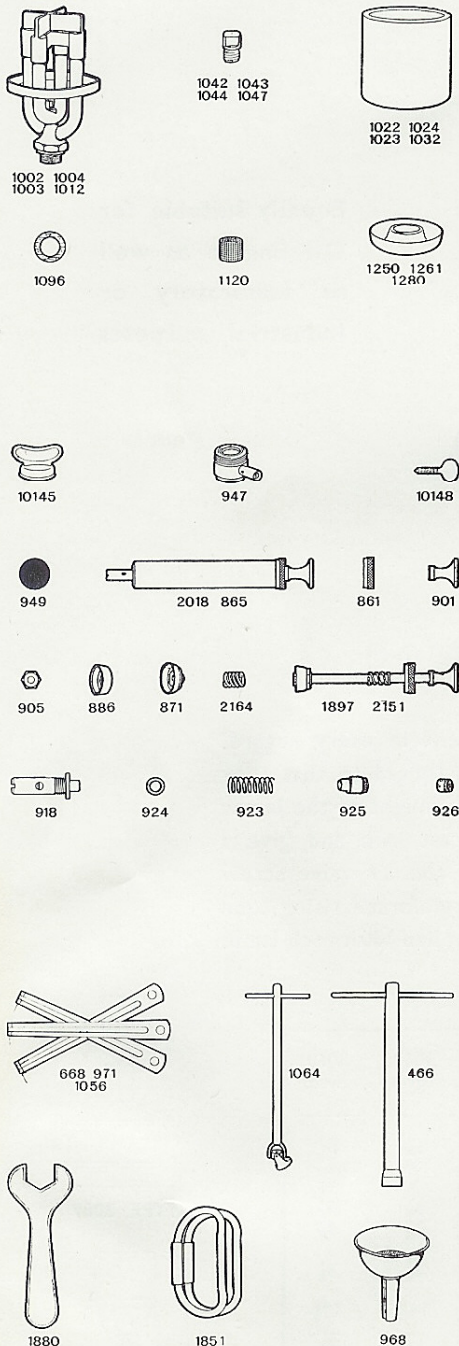


\*Care should be taken to follow the above measurements exactly and to see that the burners are not too covered in, as they otherwise easily become overheated



# SPARE PARTS INDUSTRIAL LAMPS 3067/70

TO ENSURE CONTINUOUS AND SATISFACTORY SERVICE ALWAYS FIT GENUINE SIEVERT SPARE PARTS



Designation of Spare Part	Part No. for Sievert			
	3067	3068	3069	3070
<b>Spares for Burner :</b>				
Burner .....	1002	1003	1004	1012
Packing for ditto .....	1096	1096	1096	1096
Flame Ring .....	1022	1023	1024	1032
Nipple .....	1042	1043	1044	1047
Lighting Cup .....	1250	1261	1261	1280
Gauze Strainer Roll .....	1120	1120	1120	1120
<b>Spares for Container :</b>				
Oil Inlet Cap with Packing .....	10145	10145	10145	10145
Packing for ditto .....	949	949	949	949
Air Valve Screw .....	10148	10148	10148	10148
Socket for ditto .....	947	947	947	947
Pump, complete .....	2018	865	865	865
Pump Valve, complete .....	918	918	918	918
Packing for ditto .....	924	924	924	924
Spring for ditto .....	923	923	923	923
Holder with Packing .....	925	925	925	925
Packing for ditto .....	926	926	926	926
Pump Rod, complete .....	2151	1897	1897	1897
Pump Piston, complete .....	871	871	871	871
Cup Leather .....	886	886	886	886
Nut for Pump Rod .....	905	905	905	905
Knob for Pump Rod .....	901	901	901	901
Pump Cap .....	861	861	861	861
Spring for Pump Rod .....	2164	2164	2164	2164
<b>Other Spares :</b>				
Cleaning Pins (packet of 3) .....	971	668	668	1056
Nipple Key .....	1064	1064	1064	1064
Key for Pump Valve .....	466	466	466	466
Spanner for Burner .....	1880	1880	1880	1880
Handle .....	1851	1851	1851	1851
Funnel .....	968	968	968	968

WHEN ORDERING SPARES, MOST OF WHICH ARE STAMPED "MAX SIEVERT," IT SUFFICES TO STATE THE No. ONLY



THE GENUINE SIEVERT

# INDUSTRIAL LAMPS FOR PARAFFIN

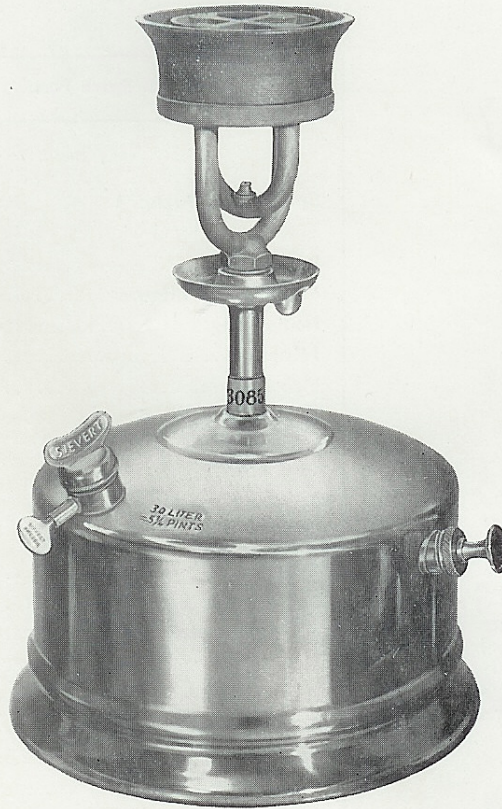
(The Original and Oldest Make)

TYPES 3084 / 3085



**WARNING**

No LAMP is GENUINE  
without  
the TRADE MARK above.

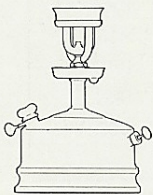


The token  
of Unfailing Quality and  
Absolute Reliability.

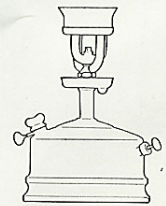
The 3084 and 3085 heating apparatus are equipped with burners which produce a wide and sweeping flame suitable for heating large surfaces. The burners are of two different sizes, a small size for 3084 with brass flame ring and a large size with steel flame ring. The flame is regulated by air valve screw and pump. The high grade brass containers are provided with reinforced rising tube fitting. A packet of cleaning needles and spare washers are supplied with each apparatus.

**Data on capacity, consumption, output, etc.**

Type.....Sievert No.	3084	3085
Code word.....	Titla	Titne
Container size..... pts.	5 1/4	5 1/4
Normal fill up..... pts.	4 3/4	4 3/4
Consumption per hour at normal pressure..... pts.	2	3 7/8
Maximum consumption..... pts.	2 5/8	5
Proper distance from burner top to kettle *..... ins.	1 1/2	1 1/2
With ordinary pressure the flame covers an area of..... ins.	10 7/8	11 3/4
Boils 11 gallons of water in..... mins.	35	30
Total height..... ins.	12 1/2	12 3/4
Diameter at bottom..... ins.	8 5/8	8 5/8
Weight, excl. Cardboard box..... lbs.	5 1/8	6



TYPE 3084



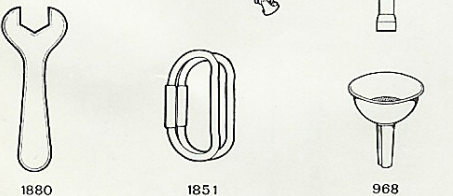
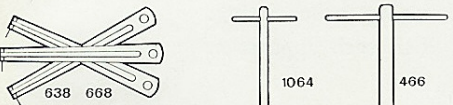
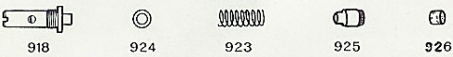
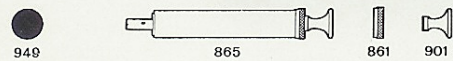
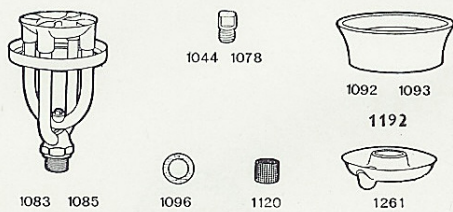
TYPE 3085

\*Care should be taken to follow the above measurements exactly and to see that the burners are not too covered in, as they otherwise easily become overheated



# SPARE PARTS INDUSTRIAL LAMPS 3084/5

TO ENSURE CONTINUOUS AND SATISFACTORY SERVICE ALWAYS FIT GENUINE SIEVERT SPARE PARTS



Designation of Spare Part	Part No. for Sievert	
	3084	3085
<b>Spares for Burner :</b>		
Burner .....	1083	1085
Packing for ditto.....	1096	1096
Flame Ring.....	1092	1093
Nipple .....	1078	1044
Lighting Cup.....	1261	1261
Gauze Strainer Roll.....	1120	1120
<b>Spares for Container :</b>		
Oil Inlet Cap with Packing.....	10145	10145
Packing for ditto.....	949	949
Air Valve Screw.....	10148	10148
Socket for ditto.....	947	947
Pump, complete.....	865	865
Pump Valve, complete.....	918	918
Packing for ditto.....	924	924
Spring for ditto.....	923	923
Holder with Packing.....	925	925
Packing for ditto.....	926	926
Pump Rod, complete.....	1897	1897
Pump Piston, complete.....	871	871
Pump Leather.....	886	886
Nut for Pump Rod.....	905	905
Knob for Pump Rod.....	901	901
Pump Cap.....	861	861
Spring for Pump Rod.....	2164	2164
<b>Other Spares :</b>		
Cleaning Pins (packet of 3)....	638	668
Nipple Key.....	1064	1064
Key for Pump Valve.....	466	466
Spanner for Burner.....	1880	1880
Handle .....	1851	1851
Funnel .....	968	968

WHEN ORDERING SPARES, MOST OF WHICH ARE STAMPED "MAX SIEVERT," IT SUFFICES TO STATE THE No. ONLY



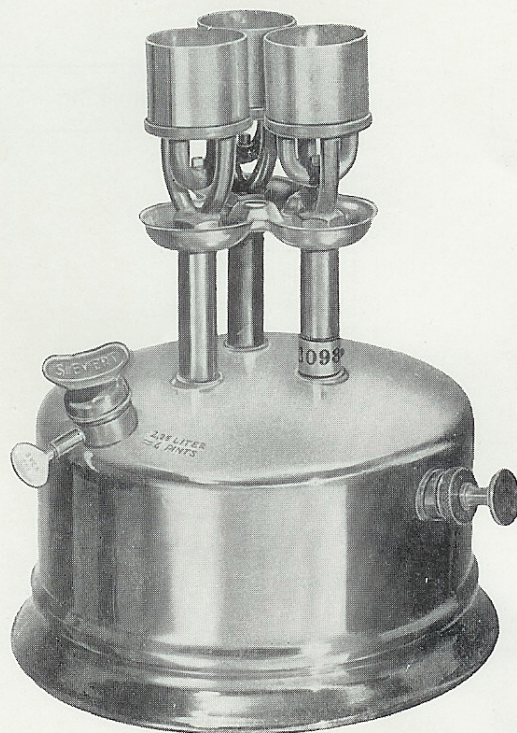
THE GENUINE SIEVERT

# INDUSTRIAL LAMPS FOR PARAFFIN

(The Original and Oldest Make)

TYPES 3096 / 3099

Unapproached  
for range of  
service and  
unfailing  
lasting  
reliability



Easily portable  
and of unquestionable  
all-round superiority.  
Rapid and  
intense heat

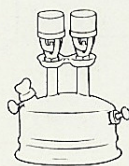
The 3096—3099 heating lamps produce voluminous and intense flame distributed over a large surface. All apparatus in this series are fitted with the same type of burner but the number of burners varies from 1 to 4 for the various models. The flame rings are of brass and all the flames are regulated simultaneously by an air valve screw and pump. The containers are made of high grade brass. Cleaning needles and spare washers are supplied with each apparatus.

Data on capacity, consumption, output, etc.

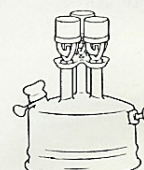
Type.....	Sievert No.	3096	3097	3098	3099
Code word.....		Turbi	Turot	Turen	Tursa
Number of burners.....		1	2	3	4
Container size.....	pts.	2 $\frac{5}{8}$	2 $\frac{5}{8}$	4	5 $\frac{1}{4}$
Normal fill up.....	pts.	2 $\frac{3}{8}$	2 $\frac{3}{8}$	3 $\frac{1}{2}$	4 $\frac{3}{4}$
Consumption per hr. at normal pressure.....	pts.	1	1 $\frac{3}{4}$	2 $\frac{5}{8}$	3 $\frac{1}{2}$
Maximum consumption.....	pts.	1 $\frac{1}{4}$	2 $\frac{1}{2}$	3 $\frac{3}{4}$	5
Diameter of flame ring.....	ins.	1 $\frac{1}{2}$	1 $\frac{1}{2}$	1 $\frac{1}{2}$	1 $\frac{1}{2}$
Proper distance from burner top to kettle*.....	ins.	2	2 $\frac{3}{8}$	2 $\frac{3}{8}$	4 $\frac{3}{8}$
With ordinary pressure the flame covers an area of.....	ins.	7 $\frac{7}{8}$	8 $\frac{7}{8}$	11 $\frac{7}{8}$	12 $\frac{7}{8}$
Boils 18 pts. of water in.....	mins.	24	12	8	6
Total height.....	ins.	9 $\frac{7}{8}$	9 $\frac{5}{8}$	10 $\frac{1}{4}$	11
Diameter at bottom.....	ins.	7	7	7 $\frac{3}{4}$	8 $\frac{5}{8}$
Weight excl. Cardboard box.....	lbs.	2 $\frac{1}{2}$	3	3 $\frac{3}{8}$	5 $\frac{3}{4}$



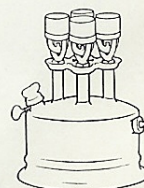
TYPE 3096



TYPE 3097



TYPE 3098



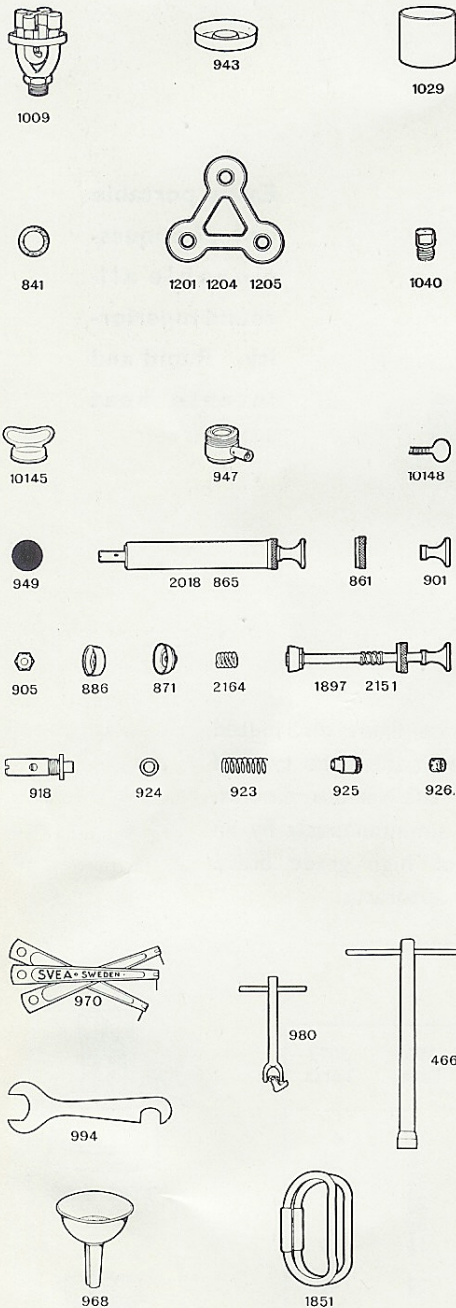
TYPE 3099

\*Care should be taken to follow the above measurements exactly and to see that the burners are not too covered in, as they otherwise easily become overheated



# SPARE PARTS INDUSTRIAL LAMPS 3096/9

TO ENSURE CONTINUOUS AND SATISFACTORY SERVICE ALWAYS FIT GENUINE SIEVERT SPARE PARTS



Designation of Spare Part	Part No. for Sievert			
	3096	3097	3098	3099
<b>Spares for Burner :</b>				
Burner .....	1009	1009	1009	1009
Packing for ditto .....	841	841	841	841
Flame Ring .....	1029	1029	1029	1029
Nipple .....	1040	1040	1040	1040
Lighting Cup .....	943	1205	1201	1204
<b>Spares for Container :</b>				
Oil Inlet Cap with Packing .....	10145	10145	10145	10145
Packing for ditto .....	949	949	949	949
Air Valve Screw .....	10148	10148	10148	10148
Socket for ditto .....	947	947	947	947
Pump, complete .....	2018	2018	865	865
Pump Valve, complete .....	918	918	918	918
Packing for ditto .....	924	924	924	924
Spring for ditto .....	923	923	923	923
Holder with Packing .....	925	925	925	925
Packing for ditto .....	926	926	926	926
Pump Rod, complete .....	2151	2151	1897	1897
Pump Piston, complete .....	871	871	871	871
Cup Leather .....	886	886	886	886
Nut for Pump Rod .....	905	905	905	905
Knob for Pump Rod .....	901	901	901	901
Pump Cap .....	861	861	861	861
Spring for Pump Rod .....	2164	2164	2164	2164
<b>Other Spares :</b>				
Cleaning Pins (packet of 3) .....	970	970	970	970
Nipple Key .....	980	980	980	980
Key for Pump Valve .....	466	466	466	466
Spanner for Burner .....	994	994	994	994
Funnel .....	968	968	968	968
Handle .....	1851	1851	1851	1851

WHEN ORDERING SPARES, MOST OF WHICH ARE STAMPED "MAX SIEVERT," IT SUFFICES TO STATE THE No. ONLY

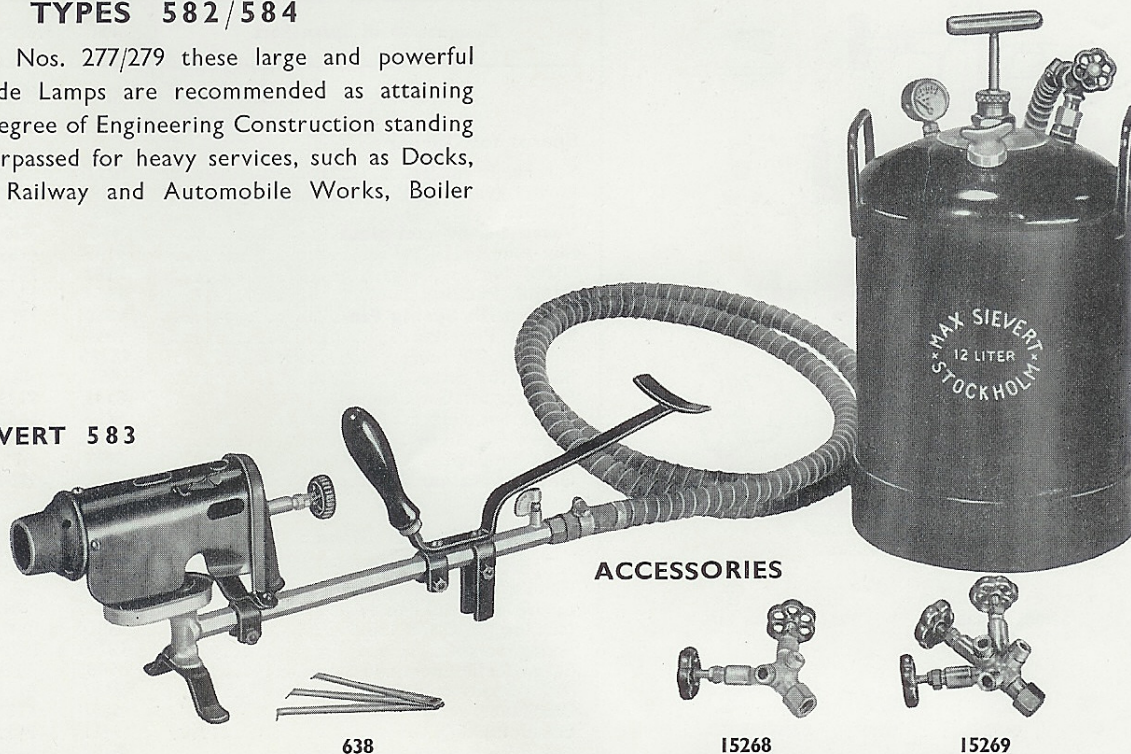


# HEAVY BRAZING APPARATUS FOR PARAFFIN

## TYPES 582/584

As with the Nos. 277/279 these large and powerful SIEVERT made Lamps are recommended as attaining the highest degree of Engineering Construction standing entirely unsurpassed for heavy services, such as Docks, Loco shops, Railway and Automobile Works, Boiler Makers, etc.

SIEVERT 583



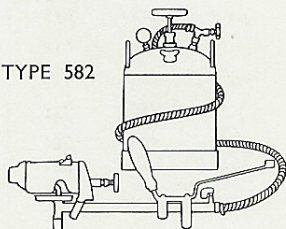
ACCESSORIES

638

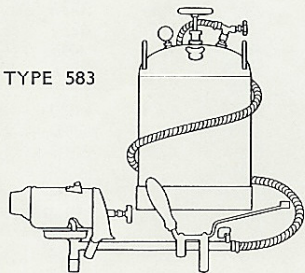
15268

15269

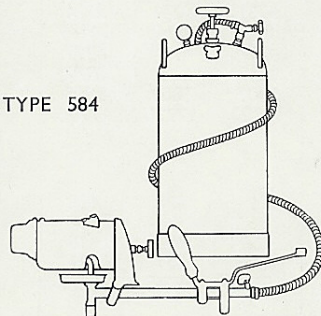
TYPE 582



TYPE 583



TYPE 584



These lamps which replace the previous Serpentina 14—17 lamps, are used when long continuous operation is required without stopping to refill container or when several burners are needed to operate simultaneously. The burners are mounted on a new type of stand, which has a well-proportioned handle and special arm rests to facilitate handling. The burners are fitted with effective draught shield. The hoses are heavily armoured and connected by means of multi-passage valves to containers of 5—15 qts. capacity. The valves are proof against hose breakage and the containers are made of strong welded pressed steel and green lacquered. Cleaning needles, nipples and spare washers are supplied with each lamp.

### Data on capacity, consumption, output, etc.

Type, Apparatus complete with valve for one burner	Sievert No. Code word	582	583	584
Burner with Stand, only	Sievert No.	5582	5583	5584
Container, only	Sievert No.	3421	3425	3429
Hose, only	Sievert No.	4397	4397	4397
Capacity of container	pts.	10½	21	32
Consumption per hour at normal pressure	pts.	2¼	2⅝	3¾
Maximum consumption	pts.	4	5¾	7¾
Length of flame	ins.	11¾	12¼	12⅝
Diameter of burner tube	ins.	1	1⅜	1⅞
Height of container	ins.	14½	18¾	26½
Weight of container with valve No. 15267	lbs.	9¼	17¼	22½
Weight of burner with stand	lbs.	3¾	4⅝	6⅝
Weight of hose	lbs.	3½	3½	3½
Weight of apparatus complete	lbs.	16½	25⅝	32⅝

### ACCESSORIES :

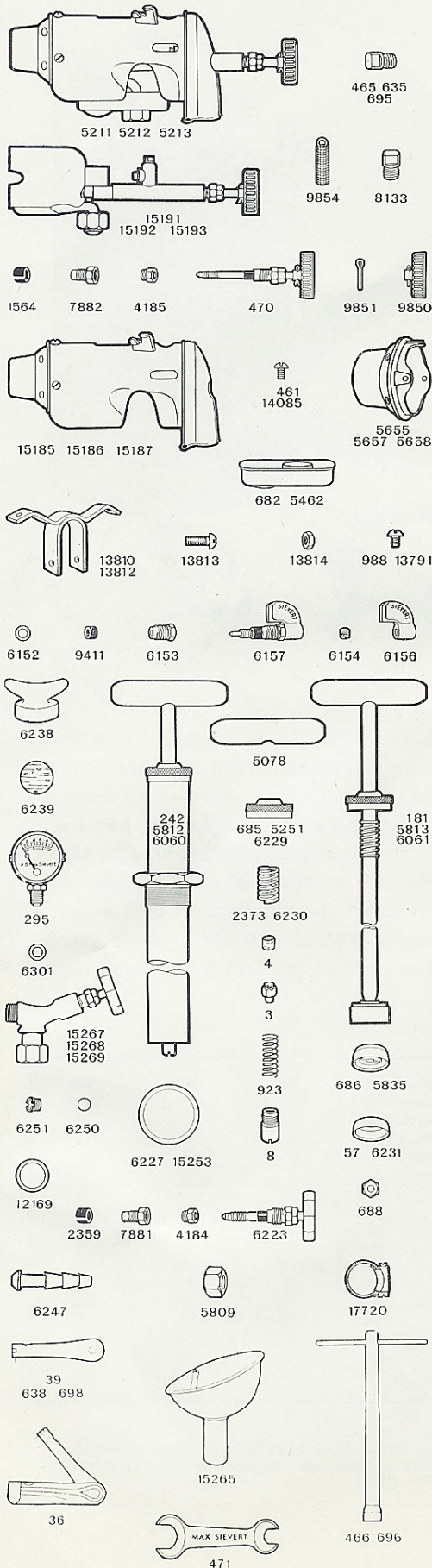
Valve for 1 burner No.15267  
 Valve for 2 burners No.15268  
 Valve for 3 burners No.15269

Hose, length 10 feet No.4397. Per foot on request.  
 Filler cap with hose connection for compressed air No. 6237.



# SPARE PARTS

582/584 SERIES



Designation of Spare Part	Part No. for Sievert		
	582	583	584
<b>Spares for Burner :</b>			
Burner, complete.....	5211	5212	5213
Burner (vaporizer).....	15191	15192	15193
<b>Nipple</b> .....	<b>465</b>	<b>635</b>	<b>695</b>
<b>Valve Screw complete</b> .....	<b>470</b>	<b>470</b>	<b>470</b>
Box Nut.....	4185	4185	4185
Gland Nut.....	7882	7882	7882
<b>Gland Packing</b> .....	<b>1564</b>	<b>1564</b>	<b>1564</b>
<b>Knob with Spring Pin</b> .....	<b>9850</b>	<b>9850</b>	<b>9850</b>
<b>Spring Pin</b> .....	<b>9851</b>	<b>9851</b>	<b>9851</b>
Shield for Burner.....	15185	15186	15187
<b>Screw for ditto</b> .....	<b>461</b>	<b>461</b>	<b>461</b>
End Plug for Gas Channel.....	8133	8133	8133
Iron Mouthring.....	5658	5655	5657
<b>Screw for ditto</b> .....	<b>14085</b>	<b>14085</b>	<b>14085</b>
Lighting Cup.....	5462	682	682
<b>Gauze Strainer Roll</b> .....	<b>9854</b>	<b>9854</b>	<b>9854</b>
<b>Spares for Burner Stand :</b>			
Support for Burner Bracket.....	13812	13810	13810
Handle with Arm-Support (not illustrated)	13819	13819	13819
Screw for 13810 and 13819.....	13813	13813	13813
Nut for 13810 and 13819.....	13814	13814	13814
Fixing Screw.....	13791	13791	13791
Screw for Support and Stand.....	988	988	988
Valve Screw complete.....	6157	6157	6157
Box Nut.....	6153	6153	6153
Gland Packing.....	9411	9411	9411
Gland Ring, upper and lower.....	6152	6152	6152
Crank.....	6156	6156	6156
Screw for ditto.....	6154	6154	6154
<b>Spares for Container :</b>			
Oil Inlet Cap with Packing.....	6238	6238	6238
<b>Packing for ditto</b> .....	<b>6239</b>	<b>6239</b>	<b>6239</b>
Pump complete.....	242	6060	5812
<b>Asbestos Washer for ditto</b> .....	<b>15253</b>	<b>15253</b>	<b>6227</b>
Cover for Pump Valve.....	8	8	8
<b>Spring for ditto</b> .....	<b>923</b>	<b>923</b>	<b>923</b>
<b>Holder with Packing</b> .....	<b>3</b>	<b>3</b>	<b>3</b>
<b>Packing for ditto</b> .....	<b>4</b>	<b>4</b>	<b>4</b>
Pump Rod complete.....	181	6061	5813
<b>Pump Piston with Cup Leather</b> .....	<b>686</b>	<b>686</b>	<b>5835</b>
<b>Cup Leather</b> .....	<b>57</b>	<b>57</b>	<b>6231</b>
Nut for Pump Rod.....	688	688	688
Handle for Pump Rod.....	5078	5078	5078
Pump Cap.....	685	5251	6229
Spring for Pump Rod.....	2373	6230	6230
Pressure Gauge.....	295	295	295
Packing for ditto.....	6301	6301	6301
Connection Valve for 1 Burner.....	15267	15267	15267
Connection Valve for 2 Burner.....	15268	15268	15268
Connection Valve for 3 Burner.....	15269	15269	15269
Valve Screw for ditto.....	6223	6223	6223
Box Nut.....	4184	4184	4184
Gland Nut.....	7881	7881	7881
<b>Gland Packing</b> .....	<b>2359</b>	<b>2359</b>	<b>2359</b>
Regulator Ball.....	6250	6250	6250
Cage for ditto.....	6251	6251	6251
Packing for Rising Tube.....	12169	12169	12169
Hose (not illustrated).....	4397	4397	4397
Hose Nozzle.....	6247	6247	6247
Nut for ditto.....	5809	5809	5809
Clamp for Hose.....	17720	17720	17720
<b>Other Spares :</b>			
<b>Cleaning Pins (packet of 3)</b> .....	<b>39</b>	<b>638</b>	<b>698</b>
Cleaning Pin with Protector.....	36	—	—
Nipple Key.....	466	696	696
Spanner for Burner.....	471	471	471
Funnel.....	15265	15265	15265



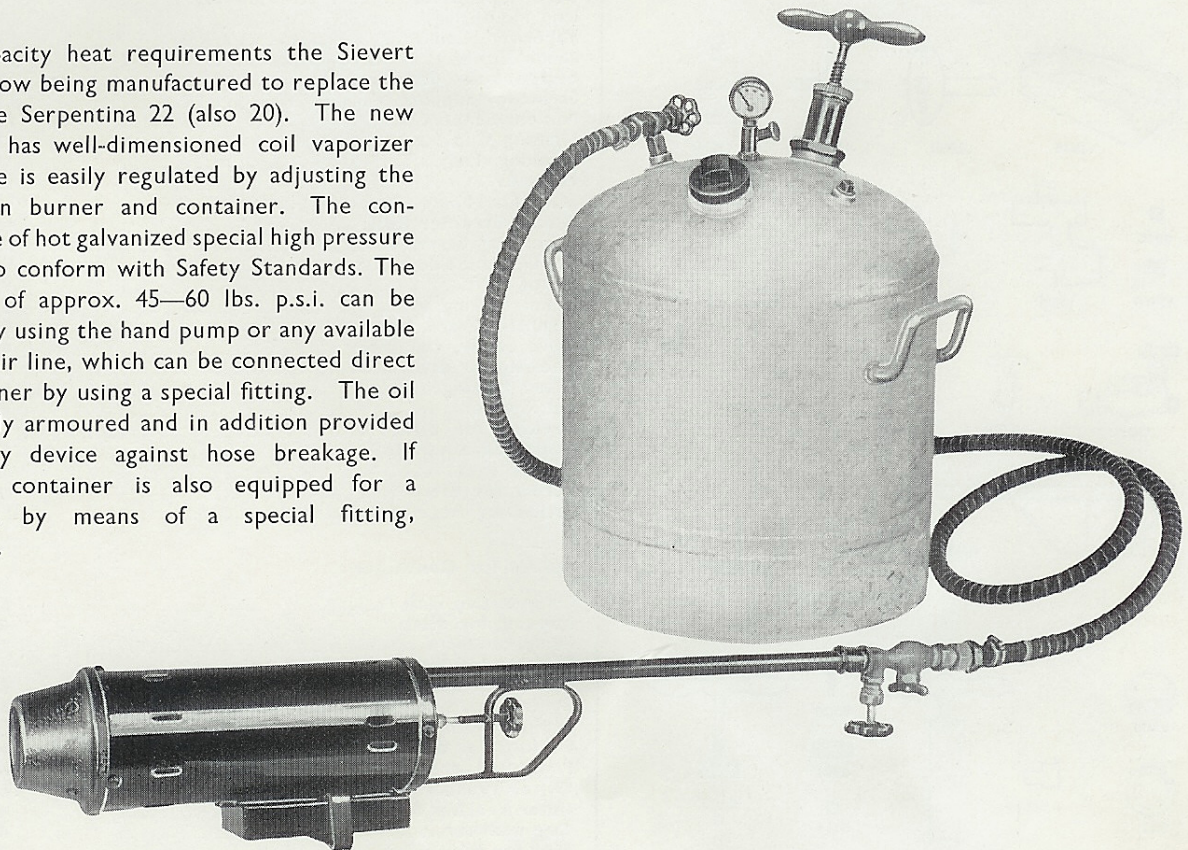
THE GENUINE SIEVERT

# HEAVY BRAZING APPARATUS \_\_\_\_\_ FOR PARAFFIN \_\_\_\_\_

(The Original and Oldest Make)

## TYPE 587

For high capacity heat requirements the Sievert Type 587 is now being manufactured to replace the previous type Serpentina 22 (also 20). The new type burner has well-dimensioned coil vaporizer and the flame is easily regulated by adjusting the handwheel on burner and container. The container is made of hot galvanized special high pressure sheet steel to conform with Safety Standards. The air pressure of approx. 45—60 lbs. p.s.i. can be maintained by using the hand pump or any available compressed air line, which can be connected direct to the container by using a special fitting. The oil hose is heavily armoured and in addition provided with a safety device against hose breakage. If desired the container is also equipped for a 2-way valve, by means of a special fitting, see page 45.



This apparatus manufactured as it is to the Genuine SIEVERT exacting standard, is of unusual efficiency and security with a wide margin of safety and yet they are easily portable and may be used by inexperienced operatives.

### Data on capacity, consumption, output, etc.

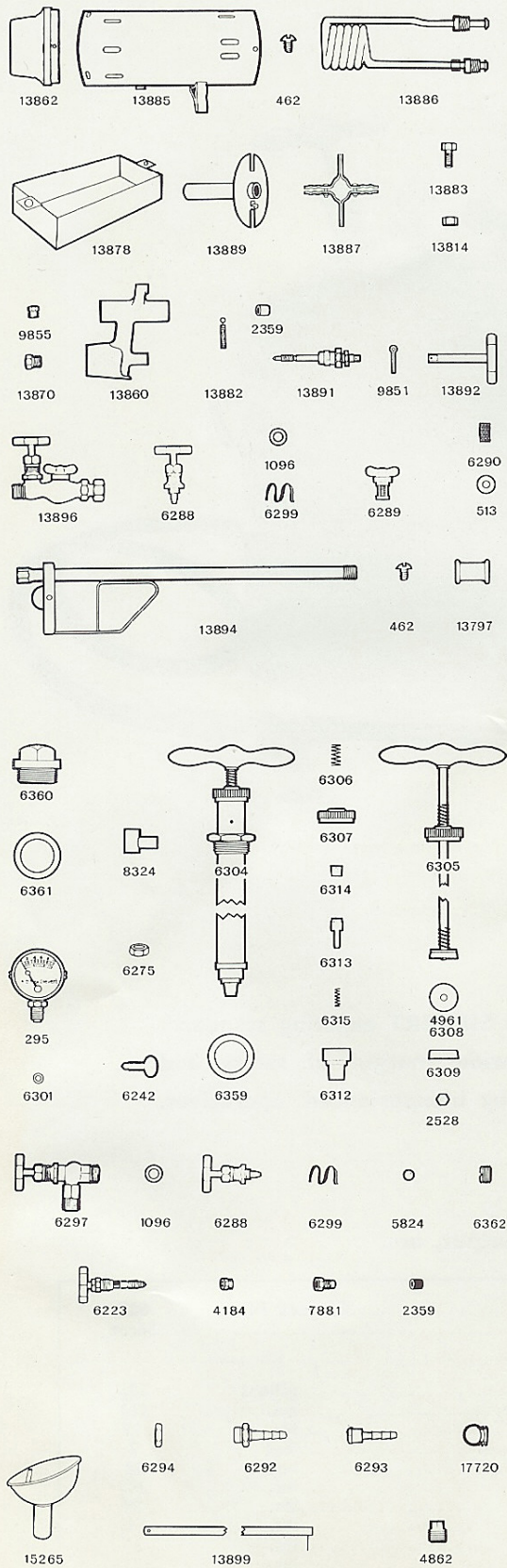
Extra heavy containers,  
greatly superior pumps  
and pressure gauges.  
Painted outside with non-  
corrosive composition.

Type.....	Sievert No.	587
Code word.....		Serut
Capacity of container.....	gallons	13½
Consumption per hour at normal pressure.....	pts.	15½
Maximum consumption.....	pts.	19
Length of flame.....	feet	3
Diameter of flame ring.....	ins.	2⅝
Height of container.....	ins.	25½
Weight of container.....	lbs.	84
Weight of burner with stand.....	lbs.	14⅛
Weight of hose, length 10 feet.....	lbs.	3⅛
Weight of apparatus, complete.....	lbs.	101¼



# SPARE PARTS

TYPE 587



Designation of Spare Part	Part No. for Sievert
	<b>587</b>
<b>Spares for Burner :</b>	
Outer Casing.....	13885
<b>Screw for ditto.....</b>	<b>462</b>
Iron Mouthring.....	13862
Vaporizer Coil.....	13886
Flame Shaper.....	13889
<b>Support for ditto.....</b>	<b>13887</b>
Screw for Support.....	13883
Nut for Support.....	13814
Lighting Cup.....	13878
Cleaning Plug.....	9855
<b>Nipple.....</b>	<b>13870</b>
Stand for Nipple.....	13860
<b>Gauze Strainer Roll.....</b>	<b>13882</b>
Regulating Screw.....	13891
Knob with Spindle.....	9851
Spring Pin.....	13892
Gland Packing.....	13896
Regulating Valve, complete.....	6288
Valve Screw, complete.....	<b>1096</b>
<b>Packing for ditto.....</b>	<b>6299</b>
Gland Packing.....	6289
Oil Cleaner.....	<b>513</b>
<b>Packing for ditto.....</b>	<b>6290</b>
<b>Gauze Strainer Roll.....</b>	<b>6290</b>
Handle with Tube.....	13894
<b>Screw for ditto.....</b>	<b>462</b>
Socket for Regulating Valve.....	13797
<b>Spares for Container :</b>	
Oil Inlet Cap with Packing.....	6360
<b>Packing for ditto.....</b>	<b>6361</b>
Pump, complete.....	6304
<b>Packing for ditto.....</b>	<b>6359</b>
<b>Cover for Pump Valve.....</b>	<b>6312</b>
<b>Spring for ditto.....</b>	<b>6315</b>
<b>Holder with Packing.....</b>	<b>6313</b>
<b>Packing for ditto.....</b>	<b>6314</b>
Pump Rod, complete.....	6305
<b>Outer Washer for Pump Piston.....</b>	<b>6308</b>
<b>Inner Washer for Pump Piston.....</b>	<b>4961</b>
<b>Cup Leather.....</b>	<b>6309</b>
<b>Nut for Pump Rod.....</b>	<b>2528</b>
Pump Cap.....	6307
<b>Spring for Pump Rod.....</b>	<b>6306</b>
<b>Pressure Gauge.....</b>	<b>295</b>
<b>Packing for ditto.....</b>	<b>6301</b>
Socket for ditto.....	8324
Nut for 8324.....	6275
Air Valve Screw.....	6242
Oil Valve, complete.....	6359
<b>Packing for ditto.....</b>	<b>1096</b>
Valve screw, complete.....	6288
Gland Packing.....	6299
Regulator Ball.....	5824
Cage for ditto.....	6362
Oil Valve with Rising Tube, complete (not illustrated).....	6363
Screw Cap with Rising Tube for 2-Way Valve (not illustrated).....	6328
2-Way Valve (see page 45).....	15268
<b>Valve Screw, complete.....</b>	<b>6223</b>
Box Nut.....	4184
Gland Nut.....	7881
<b>Gland Packing.....</b>	<b>2359</b>
<b>Other Spares :</b>	
Hose, complete (not illustrated).....	6291
Hose Nozzle for Oil Hose for Burner.....	6292
Hose Nozzle for Oil Hose for Container.....	6293
Nut for ditto.....	6294
Clamp for Air Hose.....	17720
Plug R 1/2".....	4862
<b>Cleaning Pin.....</b>	<b>13899</b>
Funnel.....	15265



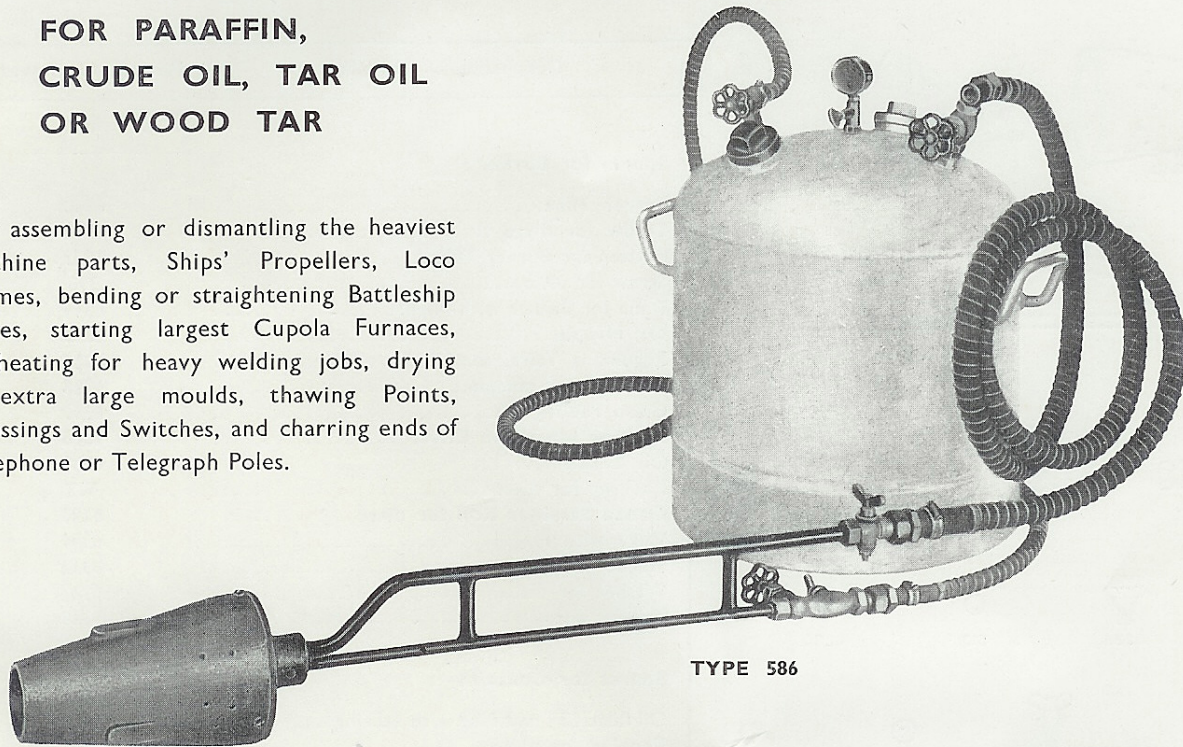
THE GENUINE SIEVERT

# HEAVY BRAZING APPARATUS

(The Original and Oldest Make)

**FOR PARAFFIN,  
CRUDE OIL, TAR OIL  
OR WOOD TAR**

For assembling or dismantling the heaviest machine parts, Ships' Propellers, Loco Frames, bending or straightening Battleship Plates, starting largest Cupola Furnaces, preheating for heavy welding jobs, drying of extra large moulds, thawing Points, Crossings and Switches, and charring ends of Telephone or Telegraph Poles.



TYPE 586

This heavy duty apparatus, previously designated Serpentina 21, meets even the largest capacity heating requirement, for example all kinds of work in shipyards, machine shops, foundries, railway workshops, etc. The burner functions on the principle of fuel atomization by means of compressed air and no pre-heating is therefore required. The apparatus is connected to a compressed air line with a pressure of approx. 70—85 lbs. p.s.i. and ignition can be effected immediately. In addition to paraffin (kerosene), heavy viscous fuels can also be used, such as crude oil, tar oil, and wood tar, the latter, however, requiring heating to 60° Centigrade (140° F.) before starting up. The fuel container is made of special hot-galvanized high-pressure sheet steel to conform with Safety Standards.

The container is also equipped for 2 and 3 way valves, by means of a special fitting if desired.

**Data on capacity, consumption, output, etc.**

**SPECIFY  
SIEVERT  
FOR  
SAFETY**

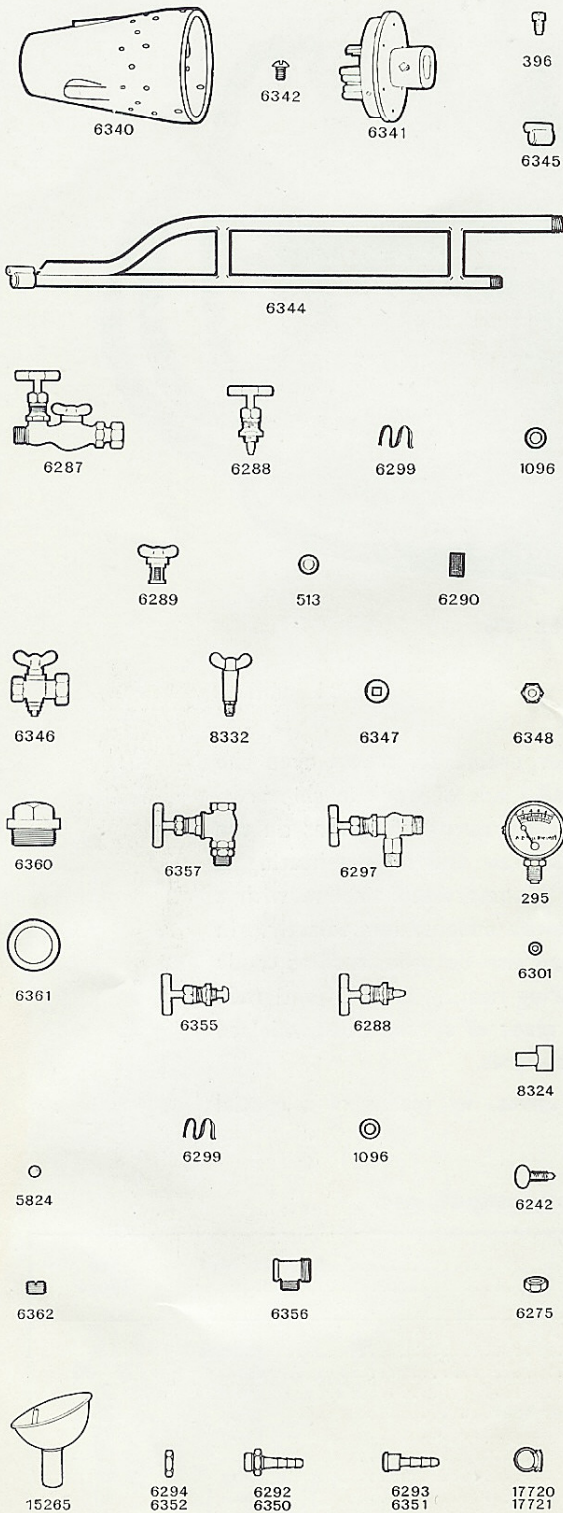
Type.....	Sievert No.	586
Code word .....		Tyone
Capacity of container.....	gallons	13 $\frac{1}{4}$
Necessary air pressure.....	lbs.	75—90
Air consumption per minute.....	cu. ft.	22
Oil consumption at 6 atm. (88 lbs.) per hour.....	pts.	25
Diameter of burner tube.....	ins.	2 $\frac{5}{8}$
Height of container.....	ft.	2
Weight of container.....	lbs.	86
Weight of burner with stand.....	lbs.	19
Weight of oil hose, length 3 m. (10 feet).....	lbs.	6
Weight of air hose, length 3 m. (10 feet).....	lbs.	3 $\frac{3}{4}$
Weight of apparatus, complete.....	lbs.	114 $\frac{3}{4}$

Hose per foot on request.



# SPARE PARTS TYPE 586

TO ENSURE CONTINUOUS AND SATISFACTORY SERVICE ALWAYS FIT GENUINE SIEVERT SPARE PARTS



Designation of Spare Part	Part No. for Sievert
	<b>586</b>
<b>Spares for Burner :</b>	
Burner Tube.....	6340
<b>Screw for ditto</b> .....	<b>6342</b>
Bottom for Burner Tube.....	6341
Screw for ditto.....	396
Stand for Burner with Nipple.....	6344
<b>Oil Nipple</b> .....	<b>6345</b>
Regulating Valve, complete.....	6287
Valve Screw, complete.....	6288
Gland Packing.....	6299
<b>Packing for Valve Cover</b> .....	<b>1096</b>
Oil Cleaner.....	6289
<b>Packing for ditto</b> .....	<b>513</b>
<b>Gauze Strainer Roll for ditto</b> .....	<b>6290</b>
Valve with Plug.....	6346
Plug for ditto.....	8332
Washer for ditto.....	6347
Nut for ditto.....	6348
<b>Spares for Container :</b>	
Oil Inlet Cap and Plug with Packing.....	6360
<b>Packing for ditto</b> .....	<b>6361</b>
<b>Pressure Gauge</b> .....	<b>295</b>
Socket for ditto.....	8324
<b>Packing for ditto</b> .....	<b>6301</b>
Nut for ditto.....	6275
Air Valve Screw.....	6242
Air Valve, complete.....	6357
Connector for Hose.....	6356
Regulating Valve, complete for 6357.....	6355
Gland Packing.....	6299
<b>Packing for Valve Cover</b> .....	<b>1096</b>
Oil Valve, complete.....	6297
Valve Screw, complete.....	6288
Gland Packing.....	6299
<b>Packing for Valve Cover</b> .....	<b>1096</b>
Regulator Ball.....	5824
Cage for ditto.....	6362
<b>Other Spares :</b>	
Oil Hose, complete (not illustrated).....	6291
Hose Nozzle for Oil Hose for Burner.....	6292
Hose Nozzle for Oil Hose for Container.....	6293
Nut for 6293.....	6294
Clamp for Oil Hose.....	17720
Air Hose, complete (not illustrated).....	6349
Hose Nozzle for Air Hose for Burner.....	6350
Hose Nozzle for Air Hose for Container.....	6351
Nut for 6351.....	6352
Clamp for Air Hose.....	17721
Funnel.....	15265

WHEN ORDERING SPARES, MOST OF WHICH ARE STAMPED "MAX SIEVERT," IT SUFFICES TO STATE THE No. ONLY



THE GENUINE SIEVERT

# FURNACES \_\_\_\_\_ FOR PARAFFIN \_\_\_\_\_

(The Original and Oldest Make)

## THE "EMPIRE" No. 5 PLUMBERS FURNACE

CODE WORD - EMPIRE

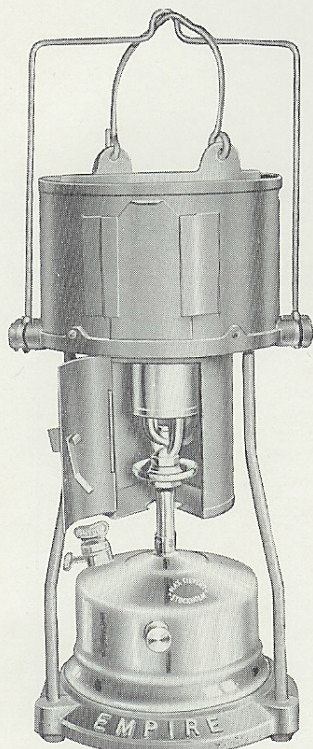


FIG. 1

FIG. 1. Shows the EMPIRE FURNACE in the 'ready for action' position for melting Plumbers' solder but with the door of lower casing open, to illustrate the ease with which the heating lamp may be removed. The upper shutters are, of course, closed.

FIG. 2. Illustrates the Furnace as in use for heating iron tube prior to bending. Upper shutters are open. The handle forms a rest to stabilize bar or rod. It is in this position that the Furnace can be used for Butt heating.

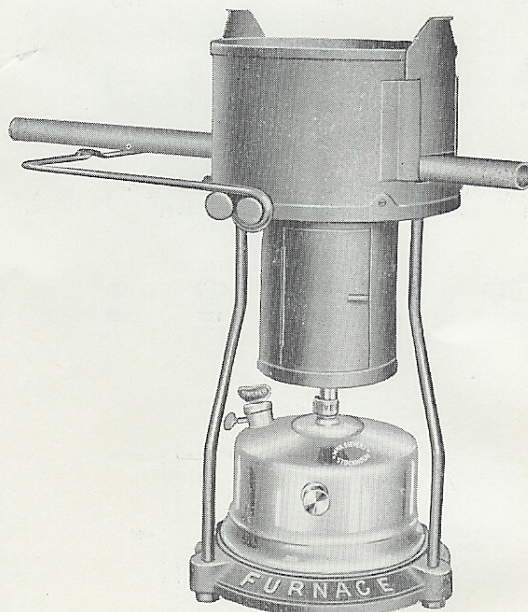


FIG. 2

In this SIEVERT Furnace absolute immunity from complaint is assured, compactness, efficiency and safety having been equally studied. Unsurpassed for metal melting, heating tubes, rods, soldering butts, branding irons, rivets, also for tempering and annealing. Extremely effective and portable in use. Due attention has also been paid to the intensity of flame which, in each instance, has been guarded against external conditions.

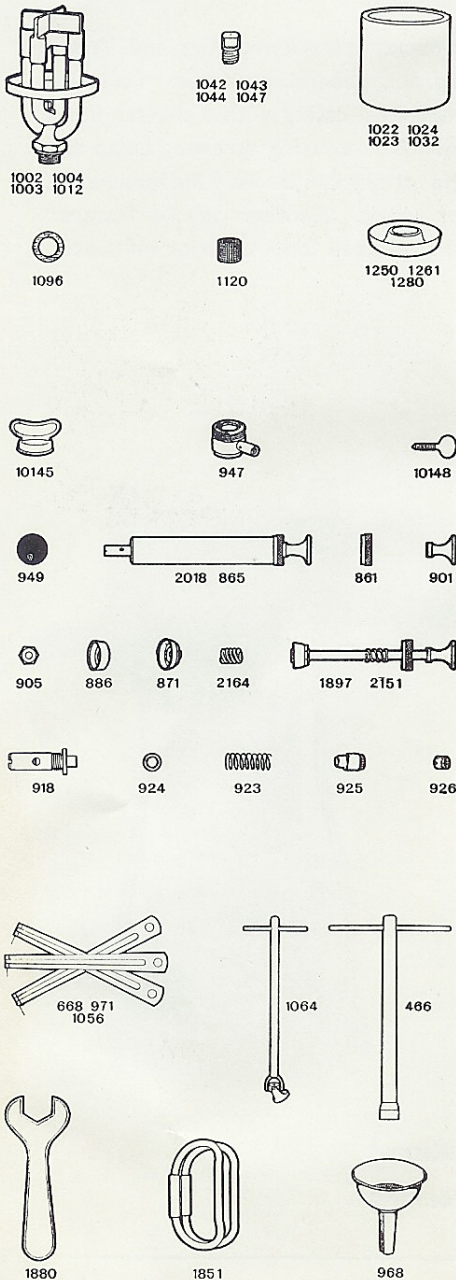
**A very popular Furnace for utmost economy, efficiency and rapidity in working**

Capacity .. .. .	..	..	..	..	..	..	..	..	..	..	pints	2 $\frac{3}{4}$
Burns with ordinary pressure .. .. .	..	..	..	..	..	..	..	..	..	..	hrs.	2 $\frac{1}{2}$
Melts Plumbers' Solder 25 lbs.—in .. .. .	..	..	..	..	..	..	..	..	..	..	mins.	10
Weight empty and without melting pot .. .. .	..	..	..	..	..	..	..	..	..	..	lbs.	17 $\frac{1}{4}$
Total height with bail handle down .. .. .	..	..	..	..	..	..	..	..	..	..	ins.	19
Diameter at bottom over stand .. .. .	..	..	..	..	..	..	..	..	..	..	ins.	9
Heat soldering bits in .. .. .	..	..	..	..	..	..	..	..	..	..	min.	1



# SPARE PARTS \_\_\_\_\_ No. 5 EMPIRE FURNACE \_\_\_\_\_

TO ENSURE CONTINUOUS AND SATISFACTORY  
SERVICE ALWAYS FIT GENUINE SIEVERT SPARE PARTS



Designation of Spare Part	3096/1002
<b>Spares for Burner :</b>	
Burner .....	1002
<b>Packing for ditto</b> .....	<b>1096</b>
Flame Ring .....	1022
<b>Nipple</b> .....	<b>1042</b>
Lighting Cup .....	1250
Gauze Strainer Roll .....	1120
<b>Spares for Container :</b>	
Oil Inlet Cap with Packing .....	10145
<b>Packing for ditto</b> .....	<b>949</b>
<b>Air Valve Screw</b> .....	<b>10148</b>
Socket for ditto .....	947
Pump, complete .....	2018
<b>Pump Valve, complete</b> .....	<b>918</b>
<b>Packing for ditto</b> .....	<b>924</b>
<b>Spring for ditto</b> .....	<b>923</b>
<b>Holder with Packing</b> .....	<b>925</b>
<b>Packing for ditto</b> .....	<b>926</b>
Pump Rod, complete .....	2151
<b>Pump Piston, complete</b> .....	<b>871</b>
<b>Cup Leather</b> .....	<b>886</b>
Nut for Pump Rod .....	905
Knob for Pump Rod .....	901
Pump Cap .....	861
Spring for Pump Rod .....	2164
<b>Other Spares :</b>	
<b>Cleaning Pins (packet of 3)</b> .....	<b>971</b>
Nipple Key .....	1064
Key for Pump Valve .....	466
Spanner for Burner .....	1880
Handle .....	1851
Funnel .....	968
Melting Pot .....	0011
Slide Doors .....	0012

WHEN ORDERING SPARES, MOST OF WHICH ARE STAMPED  
"MAX SIEVERT," IT SUFFICES TO STATE THE No. ONLY

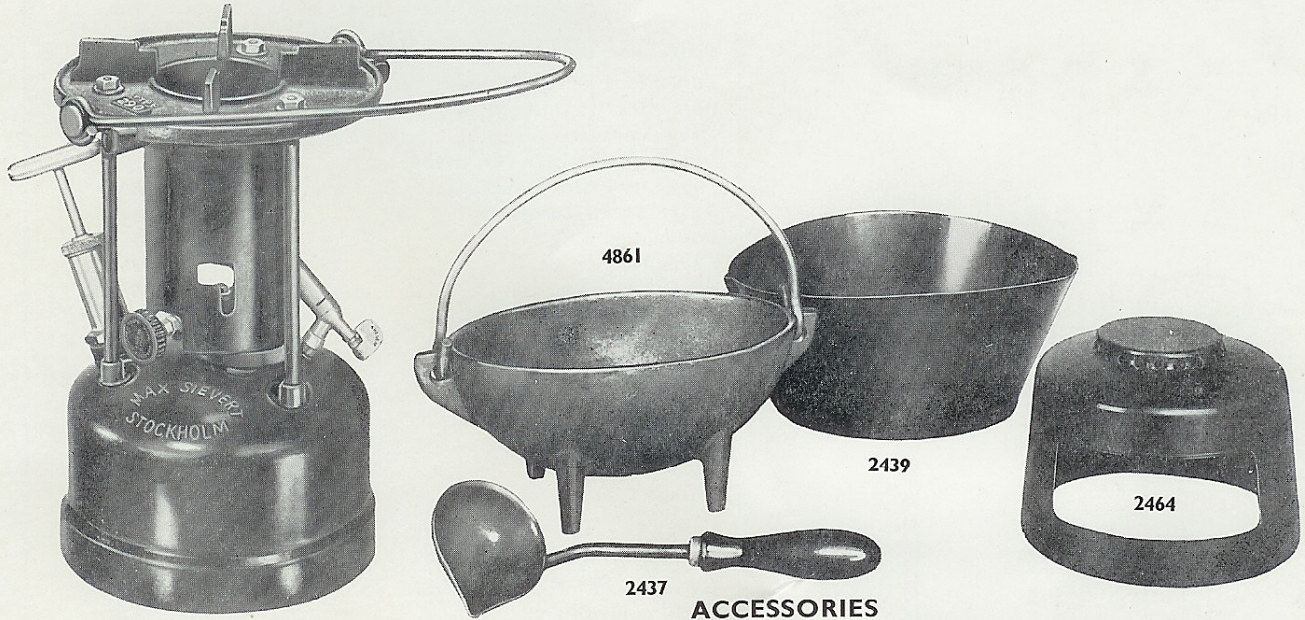


THE GENUINE SIEVERT

# FURNACE \_\_\_\_\_ No. 590 FOR PARAFFIN \_\_\_\_\_

(The Original and Oldest Make)

In SIEVERT made Furnaces absolute immunity from complaint is assured, while compactness, efficiency and safety have been equally studied. It should be noted that the container is of extra heavy gauge Swedish steel of great tensile strength, welded, and tested to withstand five times normal working pressure, with reinforcing hoop at bottom folded over to take up wear.



No. 590 (Shown with 'Quickstart')

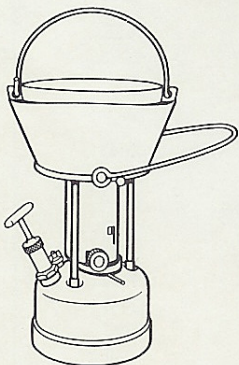
**ACCESSORIES**

This apparatus replaces the previous model Sievert E9 and is specially designed for melting lead, tin, insulating compound and the like, but can also be used for heating soldering irons and similar operations, the bail handle of the lamp serving as support therefor.

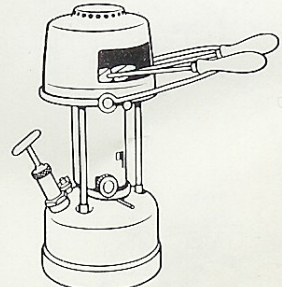
It has been designed for heavy service conditions the tank being of welded steel, brazed and lacquered green. The baseplate is of malleable iron and the pump particularly robust. The burner is regulated by means of a handwheel and is provided with an effective anti-draught shield. The lamp can also be supplied for burning petrol under designation Sievert 290.

**Data on capacity, consumption, output, etc.**

Type without 'Quickstart' device and Accessories Sievert No.	<b>590</b>
Code word.....	Fonio
Type with 'Quickstart' device but without Accessories Sievert No.	<b>590T</b>
Code word.....	Fonot
Capacity of container.....	pts. 4 $\frac{3}{4}$
Consumption pr. hr. at norm. working pressure for melting lead.....	pts. 1 $\frac{1}{2}$
Maximum consumption.....	pts. 2 $\frac{3}{8}$
17 kgs. (37 $\frac{1}{2}$ lbs.) lead melts in pot with windshield in.....	mins. 8 $\frac{1}{2}$
with a paraffin consumption of.....	pt. 1 $\frac{1}{2}$
Total height.....	ins. 13 $\frac{1}{4}$
Diameter at bottom.....	ins. 8 $\frac{1}{2}$
Weight without 'Quickstart' and excl. Cardboard box.....	lbs. 12 $\frac{1}{2}$
Weight with 'Quickstart' but excl. Cardboard box.....	lbs. 12 $\frac{3}{4}$
<b>Accessories :</b>	
Melting pot No. 4861, capacity—litre 1.5 = pts. 2 $\frac{3}{4}$ (i.e. kgs. 17 = lbs. 37 $\frac{1}{2}$ ) lead } weight	lbs. 8 $\frac{5}{8}$
Windshield for ditto No. 2439.....	lbs. 1 $\frac{3}{8}$
Ladle No. 2437, capacity litre 0.08 = pt. $\frac{1}{5}$ (kg. 0.9 = lbs. 2, lead) ..	lbs. 1 $\frac{1}{8}$
Windshield No. 2464 for heating soldering irons .....	lbs. 1 $\frac{1}{8}$



**TYPE 590**  
with pot and shield  
for melting



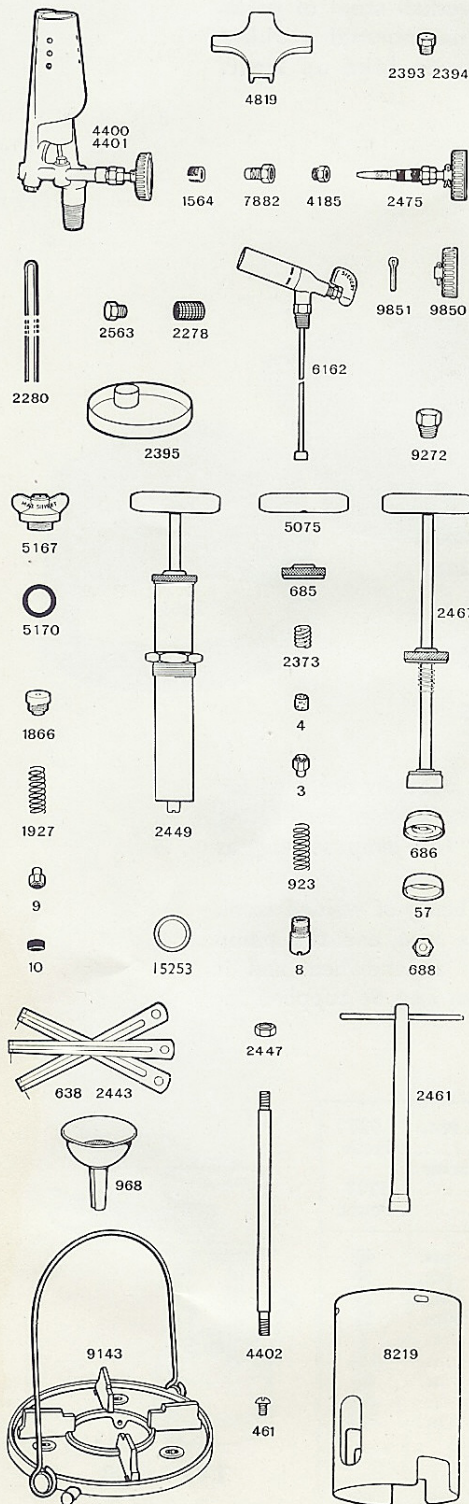
**TYPE 590**  
with shield for  
soldering irons



# SPARE PARTS

FURNACE No. 590

TO ENSURE CONTINUOUS AND SATISFACTORY SERVICE ALWAYS FIT GENUINE SIEVERT SPARE PARTS



Designation of Spare Part	Part No. for Sievert
	<b>590</b>
<b>Spares for Burner :</b>	
Burner for Paraffin (Kerosene).....	4401
Burner for Petrol (Benzoline).....	4400
Flame Spreader.....	4819
<b>Nipple for Paraffin (Kerosene) .....</b>	<b>2393</b>
Nipple for Petrol (Benzoline).....	2394
<b>Valve Screw complete.....</b>	<b>2475</b>
Box Nut.....	4185
Gland Nut.....	7882
<b>Gland Packing.....</b>	<b>1564</b>
<b>Knob with Spring Pin.....</b>	<b>9850</b>
<b>Spring Pin.....</b>	<b>9851</b>
Gauze Strainer Roll.....	2278
End Plug for Gas Channel.....	2563
Quickstart-Lighter .....	6162
Plug instead of Quickstart-Lighter.....	9272
Lighting Cup.....	2395
Channel Cleaning Pin.....	2280
<b>Spares for Container :</b>	
Oil Inlet Cap with Safety Valve.....	5167
<b>Packing for ditto.....</b>	<b>5170</b>
Top Screw for Safety Valve.....	1866
Spring for ditto.....	1927
<b>Holder with Packing for ditto.....</b>	<b>9</b>
<b>Packing for ditto.....</b>	<b>10</b>
Pump complete.....	2449
<b>Asbestos Washer for ditto.....</b>	<b>15253</b>
Cover for Pump Valve.....	8
<b>Spring for ditto.....</b>	<b>923</b>
<b>Holder with Packing.....</b>	<b>3</b>
<b>Packing for ditto.....</b>	<b>4</b>
Pump Rod complete.....	2467
<b>Pump Piston with Cup Leather.....</b>	<b>686</b>
<b>Cup Leather.....</b>	<b>57</b>
Nut for Pump Rod.....	688
Handle for Pump Rod.....	5075
Pump Cap.....	685
Spring for Pump Rod.....	2373
<b>Other Spares :</b>	
<b>Cleaning Pin for Paraffin (Kerosene).....</b>	<b>2447</b>
Cleaning Pin for Petrol (Benzoline).....	638
Burner Shield.....	8219
Screw for ditto.....	461
Top Plate with Handle.....	9143
Supporting Rod for ditto.....	4402
Nut for Support.....	2447
Nipple Key .....	2461
Funnel.....	968

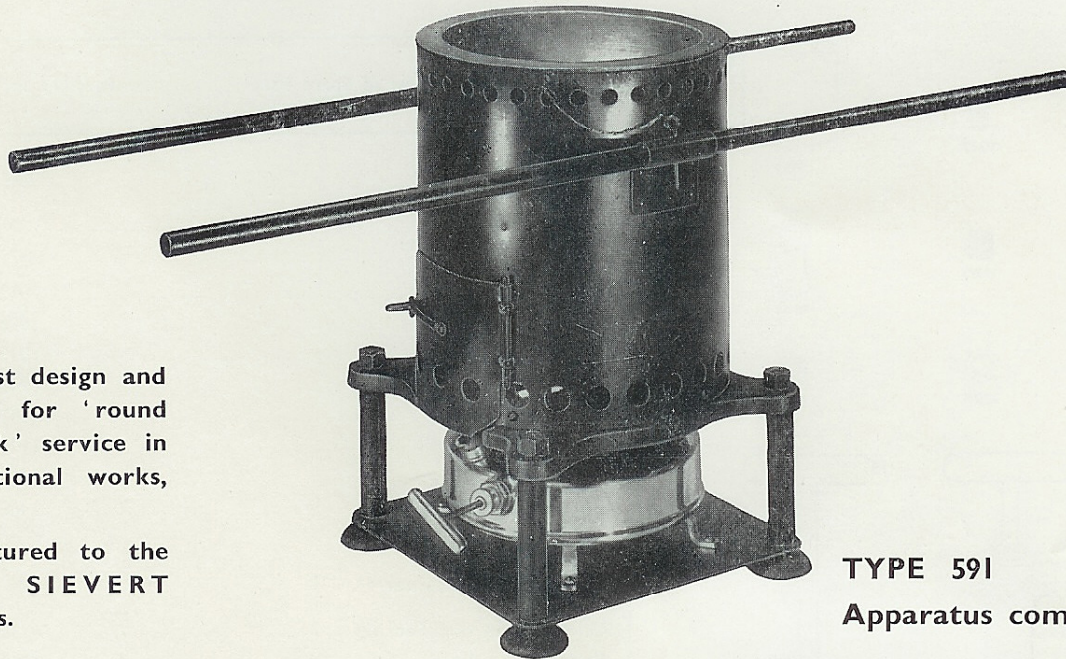
WHEN ORDERING SPARES, MOST OF WHICH ARE STAMPED "MAX SIEVERT," IT SUFFICES TO STATE THE No. ONLY



THE GENUINE SIEVERT

# HEAVY DUTY FURNACE \_\_\_\_\_ FOR PARAFFIN \_\_\_\_\_

(The Original and Oldest Make)



Of robust design and intended for 'round the clock' service in constructional works, etc.

Manufactured to the exacting SIEVERT standards.

**TYPE 591**  
**Apparatus complete**

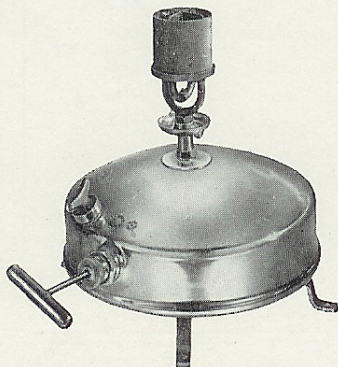
The Type 591, previously known as the AEQUATOR No. 12, is a heavy service oil furnace primarily used for melting solder in large scale, pipe laying and other jobs of this nature in work carried out by Public Utility Companies, Municipal Authorities etc., to quote a few examples.

The furnace consists of a strongly constructed and robust steel stand fitted with removable carrying bars by means of which it is easily transportable.

The powerful furnace heating lamp is fitted with Burner No. 1012 and may be regulated by means of an air valve and both the burner and melting pot are effectively protected by the asbestos lined draughtproof shield in the stand.

This furnace will melt 88 lbs. solder in 12 minutes.

**Data on capacity, consumption, output, etc.**



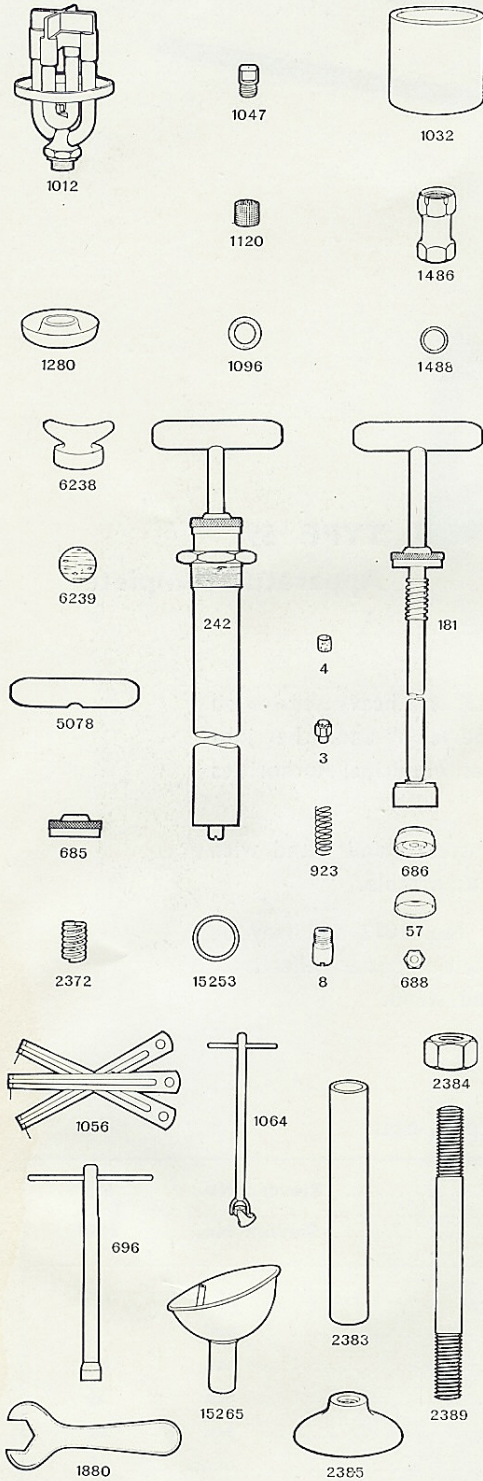
**Heating Lamp only**

Type.....	Sievert No.	591
Code word.....		Tolak
Heating Lamp, only.....	Sievert No.	3459
Container size.....	pts.	12 $\frac{1}{3}$
Normal fill up.....	pts.	11 $\frac{1}{2}$
Capacity of melting pot No. 4066.....	pts.	17 $\frac{5}{8}$
Consumption per hour at normal pressure.....	pts.	5 $\frac{1}{4}$
Maximum consumption.....	pts.	8 $\frac{1}{4}$
88 lbs. lead melts in pot in.....	mins.	12
Total height.....	ins.	26
Total width.....	ins.	17
Weight.....	lbs.	142



# SPARE PARTS \_\_\_\_\_ FURNACE No. 591 \_\_\_\_\_

TO ENSURE CONTINUOUS AND SATISFACTORY SERVICE ALWAYS FIT GENUINE SIEVERT SPARE PARTS



Designation of Spare Part	Part No. for Sievert
	<b>591</b>
<b>Spares for Burner :</b>	
Burner .....	1012
Packing for ditto .....	1096
Flame Ring .....	1032
Nipple .....	1047
Lighting Cup .....	1280
Gauze Strainer Roll .....	1120
Rising Tube .....	1486
Packing for ditto .....	1488
<b>Spares for Container :</b>	
Oil Inlet Cap with Packing .....	6238
Packing for ditto .....	6239
Pump complete .....	242
Packing for ditto .....	15253
Cover for Pump Valve .....	8
Spring for ditto .....	923
Holder with Packing for ditto .....	3
Packing for ditto .....	4
Pump Rod complete .....	181
Pump Piston complete .....	686
Cup Leather .....	57
Nut for Pump Rod .....	688
Handle for Pump Rod .....	5078
Pump Cap .....	685
Spring for Pump Rod .....	2372
<b>Other Spares :</b>	
Cleaning Pins (packet of 3) .....	1056
Nipple Key .....	1064
Spanner for Burner .....	1880
Key for Pump Valve .....	696
Through Bolt .....	2389
Spacing Collar .....	2383
Nut for Bolt .....	2384
Foot .....	2385
Funnel .....	15265
Melting Pot (not illustrated) .....	4066

WHEN ORDERING SPARES, MOST OF WHICH ARE STAMPED "MAX SIEVERT," IT SUFFICES TO STATE THE No. ONLY



SPECIAL GENUINE SIEVERT

# SPARE PARTS & ACCESSORIES

(The Original and Oldest Make)

The next three pages are devoted to illustrate and give comprehensive details of Containers, Burners, Burner Stand and various accessories. All are manufactured with that thoroughness and precision which has become a byword to users of SIEVERT the world throughout.

These containers are adapted for cases where combinations different from the normal are required between burner and container. For example, by the use of burner stand as described on page 46 it is possible to arrange practically any combination whatever.

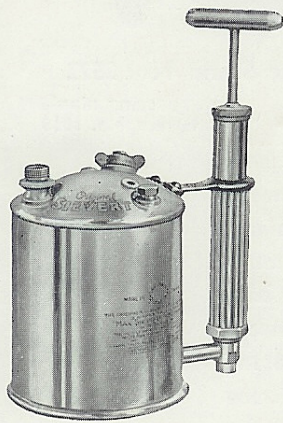
## ACCESSORIES



15268



15269



Container No. 14025



Container No. 3425



Container No. 3440



Bottom Hoop No. 5173

### Data on capacity, accessories, etc.

Type.....	Sievert No.	14024	14025	14026	14027	14028	14029	3421	3425	3429	3440
Material and finish.....		polished brass						welded pressed steel green lacquered incl. valve for 1 burner		special high pressure Galv. sheet steel	
Capacity of container.....	pts.	1½	1¾	2¾	3½	5¼	7	10½	21	32	104
Height incl. pump (but excl. hoop and bottom screw for No. 14024—14029).....	ins.	6¼	9½	11	12½	14½	17¾	14½	18¾	26½	25½
Diameter at bottom.....	ins.	4½	4¾	5¼	5½	5¾	5¾	8	10¼	10¼	17¼
Weight, empty.....	lbs.	2	2¾	3¾	3¾	5¾	6¾	11	18½	26¼	88
<b>ACCESSORIES :</b>											
Steel hoop.....	No.	5176	5173	5179	5179	—	—	—	—	—	—
Steel hoop with bottom screw.....	No.	—	15153	—	—	—	—	—	—	—	—
Valve for 2 burners.....	No.	—	—	—	—	—	—	15268	15268	15268	15268
Valve for 3 burners.....	No.	—	—	—	—	—	—	15269	15269	15269	15269
For spare parts, see page.....		26	26	26	26	26	26	34	34	34	36

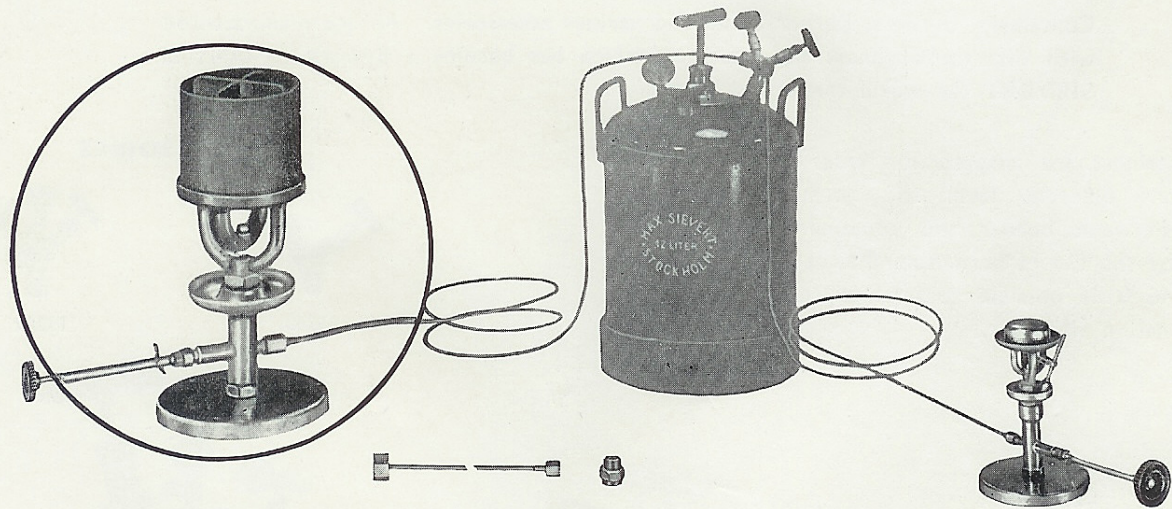
For prices, see special list



# BURNER STAND \_\_\_\_\_ No. 3522 \_\_\_\_\_

(The Original and Oldest Make)

Designed for use in arranging special combinations of Paraffin Burners and Containers.



**Burner Stand No. 3522**

with burner No. 1004

10299

10290

**Burner Stand No. 3522**

with reducing nipple and burner No. 1815

The Burner Stand No. 3522 is particularly suitable for use when heating large surfaces such as tinning baths. The Burner Stand is connected to the Container by means of a Tombac or similar pipe and can thus be used at a distance from the Container. By this method several Burners can be used simultaneously in which case multi passage valves are used. The Burner Stand No. 3522 is made of brass with a base plate of tinned iron and the burner is fitted with fuel control screw. A pipe nipple and coupling are included with each apparatus. The fitting on the Burner Stand is adapted for all burners with the regular large size fitting (17.18 mm.)\* and a reducing nipple will adapt the stand for use with standard size paraffin burners (14.56 mm.)\* Burners and Containers will be found illustrated and described on the preceding and following pages.

**Data on capacity, consumption, output, etc.**

Type.....	Sievert No.	3522 STAKE
Code word.....		
Height, overall, without reducing nipple.....	ins.	3 3/4
Height, overall, with reducing nipple.....	ins.	4 1/4
Diameter of base.....	ins.	4 3/8
Weight.....	ozs.	11
<b>ACCESSORIES AND SPARE PARTS:</b>		
Reducing nipple for 14.56 mm.* thread.....	No.	10290
Packing for ditto.....	"	1096
Connecting pipe, tombac 4.5×0.75 mm.* length 6 3/4 feet.....	"	10299
Pipe nipple for connection to stand.....	"	10297
Packing for ditto.....	"	6301
Nut for ditto.....	"	10298
Conical flange for connection to container.....	"	4178
Nut for ditto.....	"	5809
Regulating screw, complete.....	"	10291
Gland packing.....	"	1564
Knob spindle, complete.....	"	5760
Spring pin for ditto.....	"	9185

For prices, see special list

\* Metric—English conversion 1 mm. equals .039 ins.



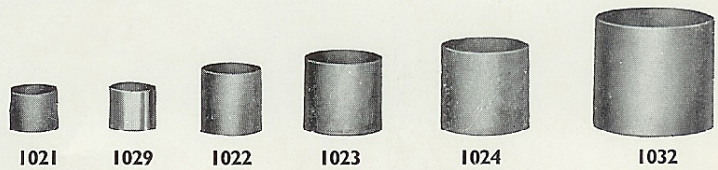
THE GENUINE SIEVERT

# BURNERS FOR PARAFFIN

The burners described hereunder are all suitable for use with the Burner Stand No. 3522 in conjunction with the Containers illustrated on Page 45.

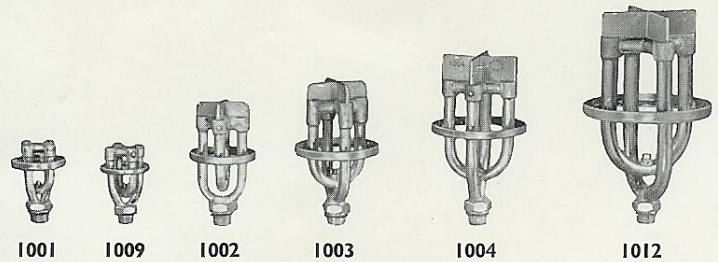
## FLAME RINGS Nos. 1021 - 1032

To suit Burners Nos. 1001-1012



## ROARER BURNERS Nos. 1001-1012

With Vertical Flame.



## FLAME RINGS Nos. 826-1093

To suit Burners Nos. 802-1085

## BURNER CAPS Nos. 1239-839S

To suit Burners Nos. 815S-1815S.



## ROARER BURNERS Nos. 811-1085

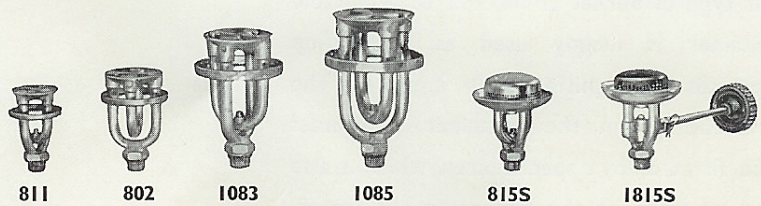
With Flat Flame.

## SILENT BURNER No. 815S

With Flat Flame.

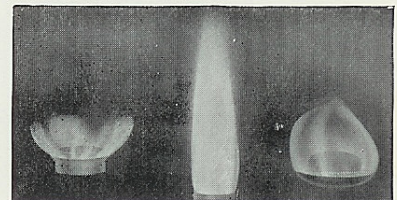
## SILENT BURNER No. 1815S

Self cleaning, regulating and with Flat Flame.



## ILLUSTRATION OF FLAME SHAPES

- A. Flat Flame. As with Roarer Burners 802, 811, 1083 and 1085
- B. Vertical Flame. As with Roarer Burners 1001-1012
- C. Flat Flame. As with Silent Burners 815S-1815S



## Data on consumption, output, etc.

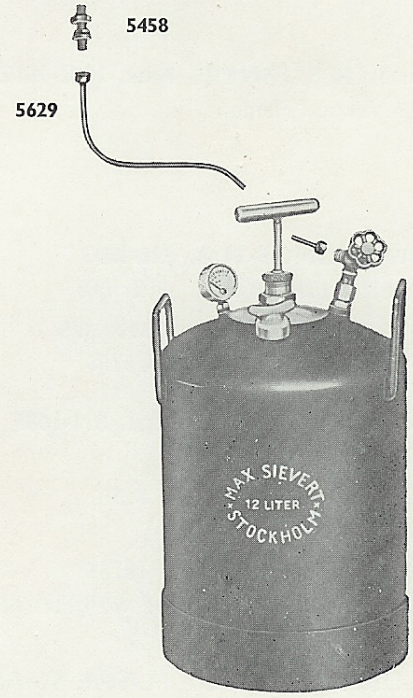
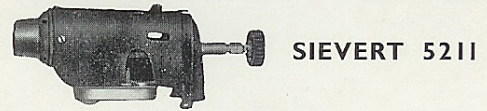
Type without flame ring Sievert No. Flame ring of iron.....No. Flame ring of brass.....No.	802	811	815S	1001	1002	1003	1004	1009	1012	1083	1085	1815S
	— 827	— 826	839S 1239	1021 —	1022 —	1023 —	1024 —	— 1029	1032 —	1192 1092	1093 —	839S —
Type of flame.....	roarer		silent	roarer								silent regulable selfclean
Illustration of flame.....	A	A	C	B	B	B	B	B	B	A	A	C
Maximum Consumption.....pts.	1 1/8	3/4	7/8	1 1/8	2 5/8	3 3/4	5 1/4	1 1/4	8 1/8	2 5/8	5	7/8
Diameter of flame ring.....ins.	2 1/2	2 1/8	2 3/4	2	2	2 1/2	2 7/8	1 1/2	3 1/2	3 1/4	3 3/4	2 3/8
Height, total, incl. flame ring.....ins.	3 1/4	2 7/8	3 1/4	3 1/2	4 1/2	5 1/4	5 3/4	3 1/2	7 3/4	4 3/8	5 1/8	3 1/4
Suitable for burner stand No. 3522.....	—	—	—	×	×	×	×	—	×	×	×	—
Suitable with addition of reducing nipple No. 10290.....	×	×	×	—	—	—	—	×	—	—	—	×
Weight.....ozs.	6 1/4	3 1/2	5 3/4	4	8 1/2	12	15	3 1/4	1 9/16	12	15	9
<b>ACCESSORIES :</b>												
Lighting cup.....	944	943	943	1250	1250	1261	1261	943	1280	1261	1261	943
Packing for burner.....	841	841	841	1096	1096	1096	1096	841	1096	1096	1096	841
Nipple.....	836	835	835	1040	1042	1043	1044	1040	1047	1078	1044	9135
Cleaning pins (packet of 3).....	971	970	970	970	971	668	668	970	1056	638	668	—



THE GENUINE SIEVERT

# OIL ENGINE BURNERS \_\_\_\_\_ FOR PARAFFIN \_\_\_\_\_

No. 5210—5213



This type of burner connected to a suitable container is mainly used as starting-up apparatus for ignition bulb engines. The connection from the container is a brass tube, fitted on by a special screw which is also used when fixing the burner to the motor.

Type.....	Sievert No.	5210	5211	5212	5213
Semi-flexible brass tube.....	No.	5629	5629	5629	5629
Special fitting .....	No.	5458	5458	5458	5458
Consumption per hour at normal pressure...pts.		1 $\frac{1}{4}$	2 $\frac{1}{4}$	2 $\frac{5}{8}$	3 $\frac{3}{4}$
Maximum consumption.....	pts.	2	4	5 $\frac{3}{4}$	7 $\frac{3}{4}$
Diameter of burner tube.....	ins.	$\frac{7}{8}$	1	1 $\frac{3}{8}$	1 $\frac{7}{8}$
Weight.....	lbs.	1	1 $\frac{1}{2}$	2 $\frac{1}{2}$	4 $\frac{3}{8}$
For spare parts see page.....		26	26	26	26



*Plus 70% de valeur  
15/11/54*

# BLOWLAMPS & SPARE PARTS

SWEDISH MADE

Price List applicable to Catalogue No. 550

## FOR PETROL

### BLOWLAMPS

S/215	...	...	...	...	...	49/6
SB/216	...	...	...	...	...	61/-
R/217	...	...	...	...	...	60/-
L/207	...	...	...	...	...	30/-
A1/209	...	...	...	...	...	42/-
A/220	...	...	...	...	...	52/6
APM/221	...	...	...	...	...	67/6
APS/222	...	...	...	...	...	69/-
APH/223	...	...	...	...	...	74/6

### BRAZING LAMPS

No. 251	...	...	...	...	...	99/-
No. 252	...	...	...	...	...	109/6
No. 257	...	...	...	...	...	120/-
No. 258	...	...	...	...	...	136/-
No. 259	...	...	...	...	...	156/6
No. 263	...	...	...	...	...	180/-
No. 264	...	...	...	...	...	213/-
No. 268	...	...	...	...	...	231/-
No. 269	...	...	...	...	...	276/-
No. 251T	...	...	...	...	...	121/6
No. 252T	...	...	...	...	...	131/6
No. 257T	...	...	...	...	...	142/6
No. 258T	...	...	...	...	...	158/6
No. 259T	...	...	...	...	...	179/-
No. 263T	...	...	...	...	...	202/6
No. 264T	...	...	...	...	...	236/-
No. 268T	...	...	...	...	...	254/-
No. 269T	...	...	...	...	...	299/-

### SOLDERING BUTTS

AKP2L/293	...	...	...	...	...	84/-
AKP2/294	...	...	...	...	...	90/-

### BRAZING APPARATUS

No. 277	...	...	...	...	...	559/-
No. 278	...	...	...	...	...	616/-
No. 279	...	...	...	...	...	722/-

## FOR PARAFFIN

### BLOWLAMPS

Vapouria No. 11/555	...	...	...	...	62/-
Vapouria No. 12/556	...	...	...	...	72/6
Saturnus No. 1/561	...	...	...	...	47/-
Saturnus No. 2/562	...	...	...	...	54/-

### BRAZING LAMPS

No. 569	...	...	...	...	...	99/-
No. 570	...	...	...	...	...	105/-
No. 571	...	...	...	...	...	114/-
No. 572	...	...	...	...	...	118/-
No. 573	...	...	...	...	...	127/-
No. 574	...	...	...	...	...	132/-
No. 575	...	...	...	...	...	164/-
No. 576	...	...	...	...	...	180/-
No. 577	...	...	...	...	...	204/-
No. 579	...	...	...	...	...	291/-
No. 569T	...	...	...	...	...	121/6
No. 570T	...	...	...	...	...	127/6
No. 571T	...	...	...	...	...	136/6
No. 572T	...	...	...	...	...	140/6
No. 573T	...	...	...	...	...	149/6
No. 574T	...	...	...	...	...	154/6
No. 575T	...	...	...	...	...	186/6
No. 576T	...	...	...	...	...	202/6
No. 577T	...	...	...	...	...	226/6
No. 579T	...	...	...	...	...	314/-

### INDUSTRIAL LAMPS

No. 3067	...	...	...	...	...	108/-
No. 3068	...	...	...	...	...	126/-
No. 3069	...	...	...	...	...	149/6
No. 3070	...	...	...	...	...	183/-
No. 3084	...	...	...	...	...	128/-
No. 3085	...	...	...	...	...	151/-
No. 3096	...	...	...	...	...	67/-
No. 3097	...	...	...	...	...	84/-
No. 3098	...	...	...	...	...	110/-
No. 3099	...	...	...	...	...	134/-

### BRAZING APPARATUS

No. 582	...	...	...	...	...	547/-
No. 583	...	...	...	...	...	602/-
No. 584	...	...	...	...	...	709/-
No. 586	...	...	...	...	...	2400/-
No. 587	...	...	...	...	...	2140/-

### FURNACES

Empire No. 5	...	...	...	...	...	218/3
No. 590	...	...	...	...	...	271/6
No. 591	...	...	...	...	...	1510/-



THE GENUINE SIEVERT

# BLOWLAMP SPARE PARTS

SWEDISH MADE

Price List applicable to Catalogue No. 550

No.	Per	No.	Per	No.	Per
3	3/- Doz.	773	18/- Each	1280	1/8 Each
4	2/- "	775	19/- "	1377	7/- Doz.
8	4/- "	780	24/- "	1378	4/8 Each
9	5/- "	782	28/- "	1437	18/- "
10	2/- "	786	10/- "	1438	3/4 "
11	16/- "	841	-/8 Doz.	1439	5/- Doz.
12	5/8 Each	860	6/- "	1442	3/- "
13	6/- Doz.	861	7/- "	1444	4/8 Each
14	13/- "	865	8/8 Each	1446	6/4 "
15	4/- Each	870	8/- Doz.	1449	2/- Doz.
18	1/8 Doz.	871	9/- "	1480	3/4 Each
19	6/- "	885	2/6 "	1486	7/4 "
20	7/- "	886	3/- "	1488	8/- Doz.
23	4/- "	900	7/4 "	1489	2/- Each
31	1/4 "	901	17/- "	1490	16/- "
36	7/8 "	905	1/8 "	1491	2/- "
39	5/- "	918	12/- "	1492	7/- "
42	12/- Each	923	-/9 "	1493	4/8 "
53	2/- Doz.	924	1/- "	1494	8/- Doz.
57	5/- "	925	1/8 "	1495	6/- "
181	11/8 Each	926	1/- "	1496	8/- "
182	13/- "	943	6/- "	1504	2/- "
183	4/4 "	947	24/- "	1505	5/- "
213	12/- "	949	1/8 "	1507	5/- Each
219	4/- "	968	21/- "	1512	3/- Doz.
242	29/- "	970	3/- "	1522	1/4 "
270	6/8 "	971	3/6 "	1540	8/8 Each
287	6/8 "	980	35/- "	1541	14/4 "
295	34/4 "	988	1/8 "	1542	8/8 Doz.
396	14/- Doz.	994	12/- "	1543	14/- "
404	10/- "	1001	8/4 Each	1544	8/- "
405	4/- "	1002	22/- "	1546	6/- Each
406	7/- "	1003	29/- "	1551	6/- Doz.
408	3/8 Each	1004	35/- "	1555	10/- "
433	4/- Doz.	1009	5/9 "	1558	3/- "
435	4/- "	1012	61/- "	1564	2/- "
436	7/- "	1022	2/6 "	1577	9/- "
461	1/- "	1023	3/4 "	1578	11/- "
462	1/4 "	1024	4/- "	1597	2/8 Each
465	4/- "	1029	1/4 "	1851	3/- "
466	30/- "	1032	6/8 "	1866	2/8 Doz.
470	4/- Each	1040	2/- Doz.	1880	14/8 "
471	2/- "	1042	4/- "	1899	1/8 Each
513	2/- Doz.	1043	4/- "	1911	1/8 Doz.
523	3/- Each	1044	4/- "	1912	1/8 "
525	24/- Doz.	1047	5/- "	1927	1/4 "
581	9/4 "	1056	12/- "	2018	7/8 Each
595	1/4 "	1064	4/- Each	2071	1/- Doz.
596	2/- "	1067	4/- Doz.	2151	2/6 Each
635	4/- "	1068	11/- "	2157	1/4 Doz.
638	10/- "	1069	16/- "	2164	2/- "
655	17/- Each	1078	4/- "	2278	6/- "
656	7/- "	1083	18/- Each	2280	5/- "
668	11/- Doz.	1085	36/- "	2359	6/- "
682	2/4 Each	1092	2/6 "	2372	2/- "
685	21/- Doz.	1093	4/4 "	2373	2/- "
686	23/- "	1096	1/- Doz.	2383	5/- Each
688	3/- "	1120	8/- "	2384	2/4 "
695	6/- "	1201	3/- Each	2385	12/4 "
696	28/- "	1204	3/- "	2389	8/8 "
698	13/- "	1205	2/- "	2393	5/- Doz.
752	8/- "	1250	1/4 "	2394	5/- "
768	9/- "	1251	1/6 "	2395	3/4 Each



THE GENUINE SIEVERT

# BLOWLAMP SPARE PARTS

SWEDISH MADE

Price List applicable to Catalogue No. 550

No.	Per	No.	Per	No.	Per
2443	12/- Doz.	6229	5/- Each	9272	5/- Doz.
2447	5/- "	6230	1/4 "	9282	6/- "
2449	20/4 Each	6231	3/4 "	9283	6/- "
2461	27/- Doz.	6238	6/8 "	9284	6/- "
2467	8/- Each	6239	8/- Doz.	9285	7/- "
2475	4/- "	6242	3/4 Each	9317	4/4 Each
2504	7/- Doz.	6250	4/- Doz.	9318	4/4 "
2505	6/- "	6251	9/- "	9319	4/4 "
2507	5/- Each	6275	2/- Each	9320	4/4 "
2528	5/- Doz.	6287	122/- "	9336	6/- Doz.
2561	14/- Each	6288	37/- "	9337	6/- "
2563	2/8 Doz.	6289	19/- "	9338	6/- "
2565	27/- "	6290	10/- Doz.	9339	6/- "
2567	6/- "	6291	130/- Each	9341	7/- Each
4184	3/8 "	6292	15/- "	9411	6/- Doz.
4185	3/- "	6293	7/- "	9850	14/- "
4397	110/- Each	6294	4/- "	9851	1/- "
4400	46/- "	6297	80/- "	9852	11/- "
4401	46/- "	6299	10/- Doz.	9853	6/- "
4402	2/- "	6301	1/8 "	9854	10/- "
4819	12/- Doz.	6304	148/- Each	9855	3/8 "
4862	2/- Each	6305	60/- "	9863	2/8 "
4944	3/- Doz.	6306	18/- Doz.	9864	3/- "
4961	1/8 "	6307	28/- Each	9906	34/- Each
5037	7/- Each	6308	4/4 "	9907	42/- "
5075	3/4 "	6309	5/- "	9908	52/- "
5078	3/4 "	6312	9/- "	9909	64/- "
5158	1/- Doz.	6313	4/8 "	9916	3/- "
5162	3/8 Each	6314	2/- "	9917	3/- "
5167	4/4 "	6315	1/8 "	9918	3/8 "
5170	3/- Doz.	6328	13/- "	9919	6/- "
5173	6/8 Each	6340	80/- "	9948	2/8 "
5176	6/8 "	6341	82/- "	9952	9/8 "
5179	7/4 "	6342	5/- Doz.	9953	9/8 "
5184	6/- Doz.	6344	286/- Each	10145	20/- Doz.
5210	40/- Each	6345	12/- "	10148	7/- "
5211	44/4 "	6346	84/- "	10175	2/- "
5212	57/4 "	6347	3/4 "	10191	4/- "
5213	68/8 "	6348	4/- "	10195	9/- Each
5251	1/8 "	6349	188/- "	10264	8/- "
5462	2/- "	6350	18/8 "	12169	9/- Doz.
5654	22/- Doz.	6351	12/- "	13451	12/- "
5655	36/- "	6352	6/- "	13791	3/- "
5657	64/- "	6355	28/- "	13810	7/8 Each
5658	24/- "	6356	15/- "	13812	7/8 "
5809	10/- "	6357	48/- "	13813	4/- Doz.
5812	72/- Each	6359	3/- "	13814	6/- "
5813	26/- "	6360	22/- "	13819	27/- Each
5824	5/- Doz.	6361	2/8 "	14082	20/- Doz.
5835	6/4 Each	6362	3/4 "	14084	14/- "
6060	37/4 "	6363	110/- "	14085	3/- "
6061	12/4 "	6850	24/- "	14160	4/- "
6152	1/4 Doz.	7881	7/- Doz.	14165	4/- "
6153	3/8 "	7882	6/- "	14166	9/- "
6154	3/8 "	8060	5/- "	14168	10/- "
6156	1/8 Each	8133	3/- "	14170	7/- "
6157	3/8 "	8138	2/8 "	14174	7/- "
6162	14/4 "	8219	5/- Each	14251	8/- "
6164	14/8 "	8324	10/- "	14252	8/- "
6165	15/- "	8332	19/8 "	14257	8/- "
6223	5/- "	8700	3/- Doz.	14258	16/- "
6225	2/8 "	9092	3/4 Each	14259	8/- "
6227	5/- Doz.	9143	21/- "	14263	8/- "



THE GENUINE SIEVERT

# BLOWLAMP SPARE PARTS

SWEDISH MADE

Price List applicable to Catalogue No. 550

No.	Per	No.	Per	No.	Per
14264	10/- Doz.	15059	2/8 Doz.	15231	26/- Doz.
14268	10/- "	15060	4/- Each	15234	5/- Each
14269	10/- "	15090	4/- Doz.	15253	5/- Doz.
14569	11/- "	15145	6/- "	15265	7/- Each
14570	14/- "	15184	7/- Each	15267	27/- "
14571	12/- "	15185	9/4 "	15268	42/- "
14572	14/- "	15186	12/- "	15269	54/- "
14573	14/- "	15187	18/8 "	15277	8/- "
14574	14/- "	15190	28/- "	15555	3/4 "
14575	12/- "	15191	32/- "	15556	3/4 "
14576	12/- "	15192	40/- "	15561	3/4 "
14577	17/- "	15193	48/- "	15562	3/4 "
14579	17/- "	15207	12/- Doz.	16543	5/4 "
15044	15/- Each	15209	28/- "	16544	4/- Doz.
15054	18/- "	15215	26/- "	17720	4/- Each
15056	2/8 Doz.	15216	26/- "	17721	4/4 "
15057	4/- Each	15217	26/- "		

By reason of the fact that many Genuine SIEVERT Blowlamps have been ruined by the use of inferior Spare Parts it is essential that Spares of the *GENUINE* Make should be used ; only then is it possible to ensure that the prolonged life and reliable performance of the Genuine SIEVERT Blowlamp be maintained — to be SURE therefore ALWAYS INSIST ON **GENUINE SIEVERT SPARE PARTS.**

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